

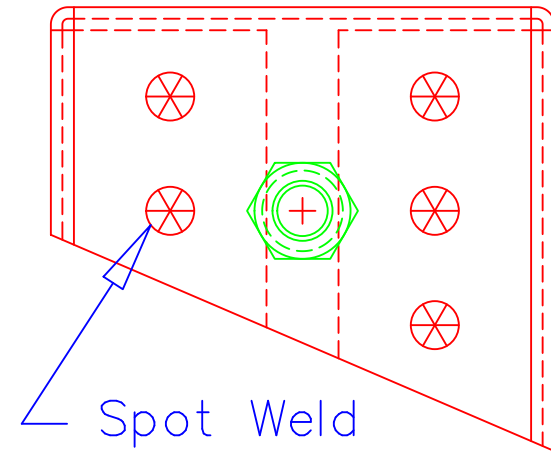
NOTES: Material C.R.S. 18 Ga (0.048 Thick)

DIAMETER THRU Can Be

0.413/0.416 For PEM Nut S-0524-1ZI

0.484 For Weld Nut 93975A220 McMaster-Carr

0.328/0.344 For Hex Nut To Be Tack Welded



Right Hand Part  
Shown. Make (5)  
Bends Opposite  
Direction To Make  
Left Hand Part  
Mirror Image.

