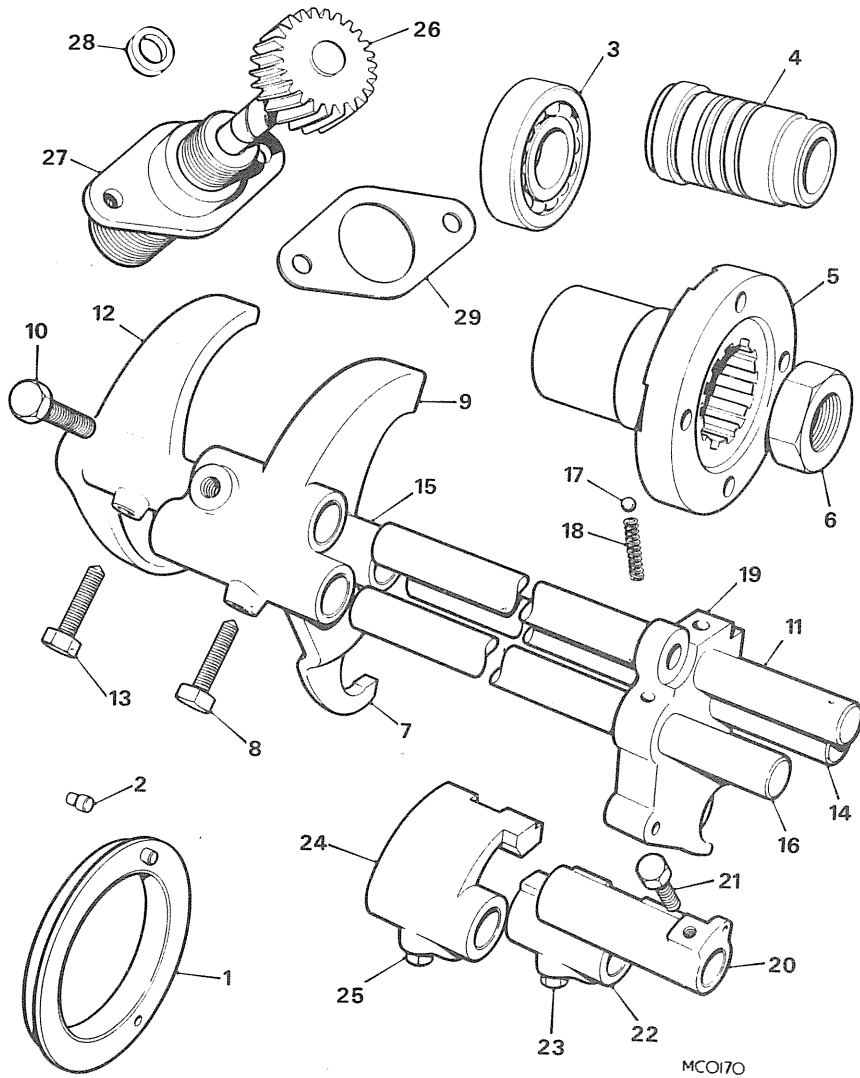
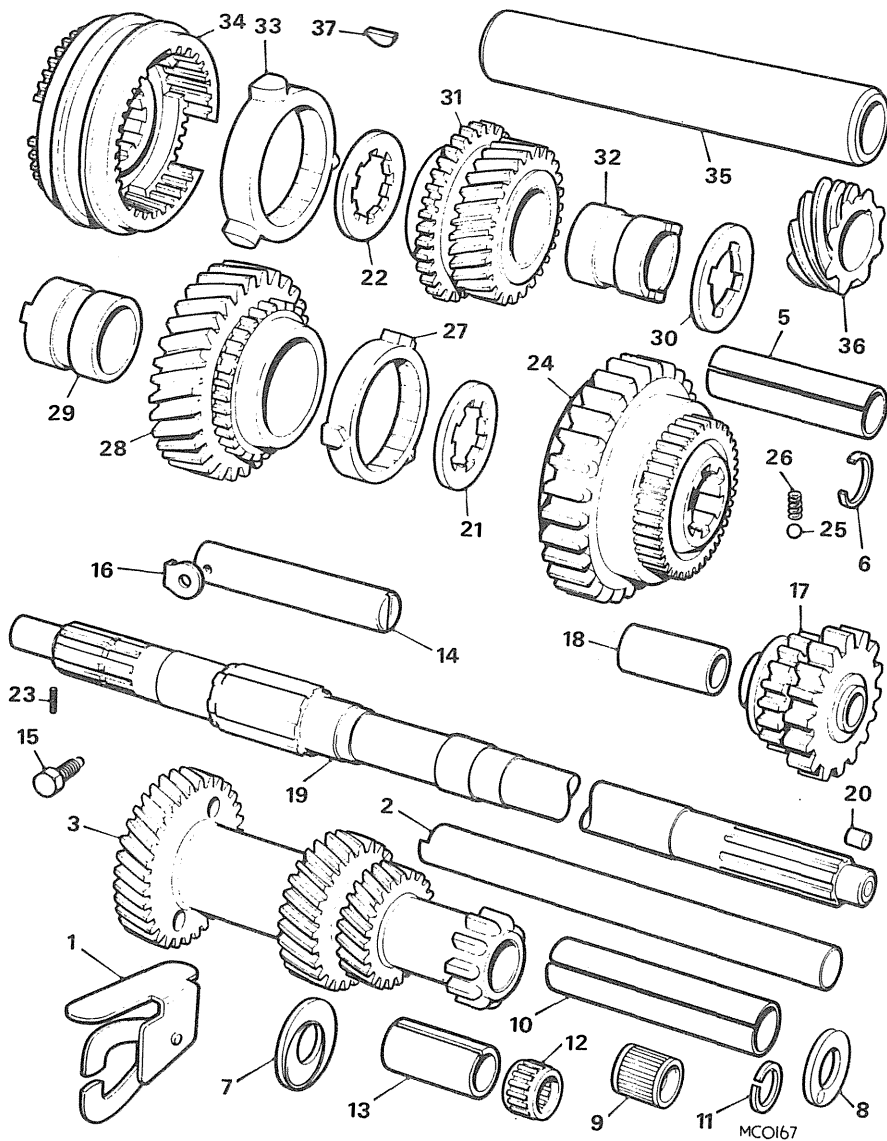


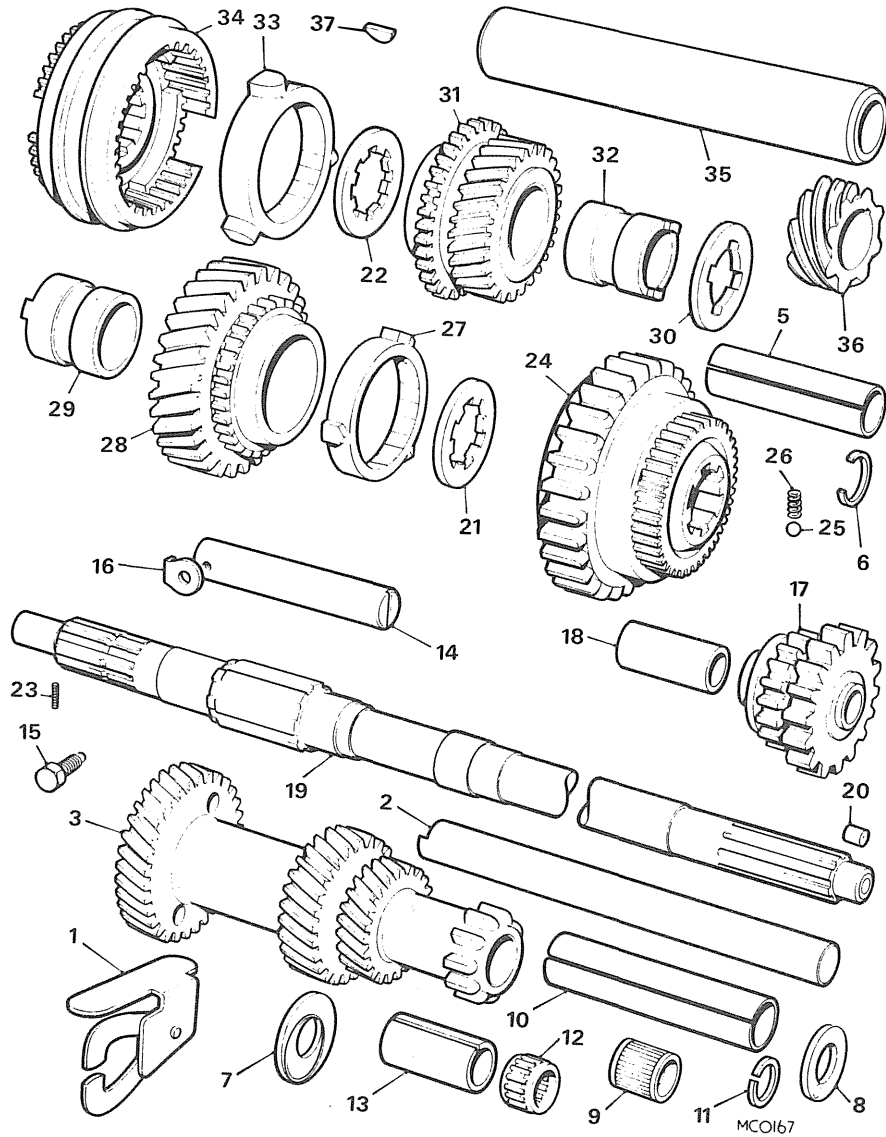
| Ill. No.                                  | Part No.   | DESCRIPTION                               | Qty. | Change Point | REMARKS  |
|---|------------|---|------|--------------|--|
| <b>GEARBOX-STANDARD-18G,18GA AND 18GB</b> |            |   |      |              |  |
|   | 22H 211    | GEARBOX ASSEMBLY .....                    | NLA  |              | Use prior to 22H 538                           |
|   | 22H 538    | GEARBOX ASSEMBLY .....                    | NLA  |              | (E)18GB/U/101 TO H90900 and L89610             |
|   | 1 48G 265  | CASING ASSEMBLY .....                     | 1    |              | Use prior to 48G 414                           |
|   | 1 48G 414  | CASING ASSEMBLY .....                     | 1    |              | (E)18GB/U/H74720 TO H90900 and L60596 TO 89610 |
|   | CHS 2513   | Stud-rear extension .....                 | 2    |              |  |
|   | 2 2K 8158  | Plug-welch-casing .....                   | 1    |              |  |
|   | 3 2K 5830  | Plug-drain .....                          | 1    |              |  |
|   | 48G 266    | COVER ASSEMBLY-FRONT .....                | NLA  |              |  |
|   | 5 88G 545  | Seal-oil-front cover .....                | 1    |              |  |
|   | 6 1G 3666  | Gasket-front cover to casing .....        | 1    |              |  |
|   | LWZ 305    | Washer-spring .....                       | 7    |              |  |
|   | FNZ 105    | Nut .....                                 | 7    |              |  |
|   | 7 1G 3656  | Cover-gearbox side .....                  | 1    |              |  |
|   | 8 1G 3658  | Gasket-side cover to casing .....         | 1    |              |  |
|   | LWZ 305    | Washer-spring .....                       | 6    |              |  |
|   | PWZ 105    | Washer-plain .....                        | 1    |              |  |
|   | 9 2K 4958  | Washer-fibre .....                        | 1    |              |  |
|   | 10 6K 9012 | Washer-shakeproof .....                   | 3    |              |  |
|   | 11 22H 150 | EXTENSION ASSEMBLY-REAR .....             | NLA  |              |  |
|   | 12 2K 1356 | Plug-taper-rear extension .....           | NLA  |              |  |
|   | 13 1A 3073 | Button-thrust-speedometer pinion .....    | 1    |              |  |
|   | 14 6K 529  | Bearing-rear extension .....              | 1    |              |  |
|   | 15 1H 3275 | Seal-oil-rear extension .....             | 1    |              |  |
|   | 16 CCN 240 | Circlip-oil seal .....                    | 1    |              |  |
|   | 17 1G 3712 | Gasket-extension to casing .....          | 1    |              |  |
|   | LWZ 305    | Washer-spring .....                       | 6    |              |  |
|   | LWZ 305    | Washer-spring .....                       | 2    |              |  |
|   | FNZ 105    | Nut-stud-rear extension to casing .....   | 2    |              |  |
|   | 18 1G 3809 | Cover-side-extension .....                | 1    |              |  |
|   | 19 1G 3810 | Gasket-side cover to extension .....      | 6    |              |  |
|   | HZS 405    | Screw-side cover to extension .....       | 6    |              |  |
|   | LWZ 304    | Washer-spring .....                       | 6    |              |  |
|   | 20 1H 3364 | Breather .....                            | 1    |              |  |
|   | 21 22H 56  | Shaft-first motion .....                  | 1    |              | Use prior to 22H 843                           |
|   | 21 22H 843 | Shaft-first motion .....                  | 1    |              | (E)18GB/U/101 TO H90900 and L89610             |
|   | 22 6K 885  | Bearing .....                             | 1    |              |  |
|   | 23 6K 886  | Ring-spring-bearing .....                 | 1    |              |  |
|   | 24 6K 907  | Shim-1st motion shaft-.051mm(.002") ..... | A/R  |              |  |
|   | 24 6K 908  | Shim-1st motion shaft-.102mm(.004") ..... | A/R  |              |  |
|   | 25 8G 2404 | Roller-needle-1st motion shaft .....      | 18   |              |  |
|   | 26 1A 3717 | Washer-locking-1st motion shaft nut ..... | 1    |              |  |
|   | 27 1G 3584 | Nut-1st motion shaft .....                | 1    |              |  |



| III. No.  | Part No.  | DESCRIPTION   | Qty. | Change Point | REMARKS   |
|---|-----------|---|------|--------------|---|
| <b>GEARBOX-STANDARD-18G,18GA AND 18GB-continued</b> |           |   |      |              |   |
| 1   | 1G 3586   | HOUSING-REAR BEARING .....                            | 1    |              |   |
| 2   | 1G 3530   | Peg-locating-rear bearing housing .....               | 1    |              |   |
| 3   | 6K 528    | Bearing-rear-3rd motion shaft .....                   | 1    |              |   |
| 4   | 11G 3223  | Piece-distance-speedometer gear to ring bearing ..... | 1    |              |   |
| 5   | 1H 3304   | Flange-3rd motion shaft .....                         | NLA  |              |   |
|   | FNZ 512   | Nut .....   | 1    |              | Use prior to 22H 1020 (E)18GB/U/H35004 TO H90900 and L29717 TO L89610 |
| 6   | 22H 1020  | Nut .....   | 1    |              |   |
|   | LWZ 212   | Washer-spring .....                                   | 1    |              |   |
| 7   | 11G 3134  | Fork-reverse .....                                    | 1    |              |   |
| 8   | 2A 3492   | Screw-reverse fork locating .....                     | 1    |              | Use with 1 off nut FNN 604  |
|   | LWN 404   | Washer-shakeproof .....                               | 1    |              |   |
|   | FNZ 504   | Nut .....   | 1    |              |   |
| 9   | 11G 3135  | Fork-1st and 2nd speed .....                          | 1    |              |   |
| 10  | 2A 3492   | Screw-fork locating .....                             | 1    |              | Use with 1 off nut FNN 604  |
|   | LWN 404   | Washer-shakeproof .....                               | 1    |              |   |
|   | FNZ 504   | Nut .....   | 1    |              |   |
| 11  | 11G 3079  | Rod-1st and 2nd speed fork .....                      | 1    |              |   |
| 12  | 1H 3257   | Fork-3rd and 4th speed .....                          | 1    |              |   |
| 13  | 2A 3492   | Screw-fork locating .....                             | 1    |              | Use with 1 off nut FNN 604  |
|   | LWN 404   | Washer-shakeproof .....                               | 1    |              |   |
|   | FNZ 504   | Nut .....   | 1    |              |   |
| 14  | 11G 3140  | Rod-3rd and 4th speed fork .....                      | 1    |              |   |
| 15  | 1H 3258   | Piece-distance-3rd and 4th speed fork rod .....       | 1    |              |   |
| 16  | 11G 3137  | Rod-reverse fork .....                                | 1    |              |   |
| 17  | BLS 110   | Ball .....  | 3    |              |   |
| 18  | 22A 75    | Spring-locating ball .....                            | 3    |              |   |
| 19  | 11G 3187  | Block-sliding shaft locating .....                    | 1    |              |   |
|   | HZS 407   | Screw .....   | 2    |              |   |
|   | LWN 304   | Washer-spring .....                                   | 2    |              |   |
| 20  | 11G 3132  | Selector-1st and 2nd gear .....                       | 1    |              |   |
| 21  | 1G 3708   | Screw-selector locating .....                         | 1    |              |   |
| 22  | 11G 3133  | Selector-3rd and 4th gear .....                       | 1    |              |   |
| 23  | 1G 3708   | Screw-selector locating .....                         | 1    |              |   |
| 24  | 11G 3131  | Selector-reverse gear .....                           | 1    |              |   |
| 25  | 1G 3708   | Screw-selector locating .....                         | 1    |              |   |
| 26  | 11G 3264  | Pinion-speedometer .....                              | 1    |              |   |
| 27  | 22H 29    | Bush-speedometer pinion .....                         | 1    |              |   |
|   | SH 604061 | Screw .....   | 2    |              |   |
|   | LWZ 404   | Washer-lock .....                                     | 2    |              |   |
| 28  | CHM 1     | Seal-oil-speedometer pinion .....                     | 1    |              |   |
| 29  | 22H 903   | Gasket-speedometer pinion bush .....                  | 1    |              |   |



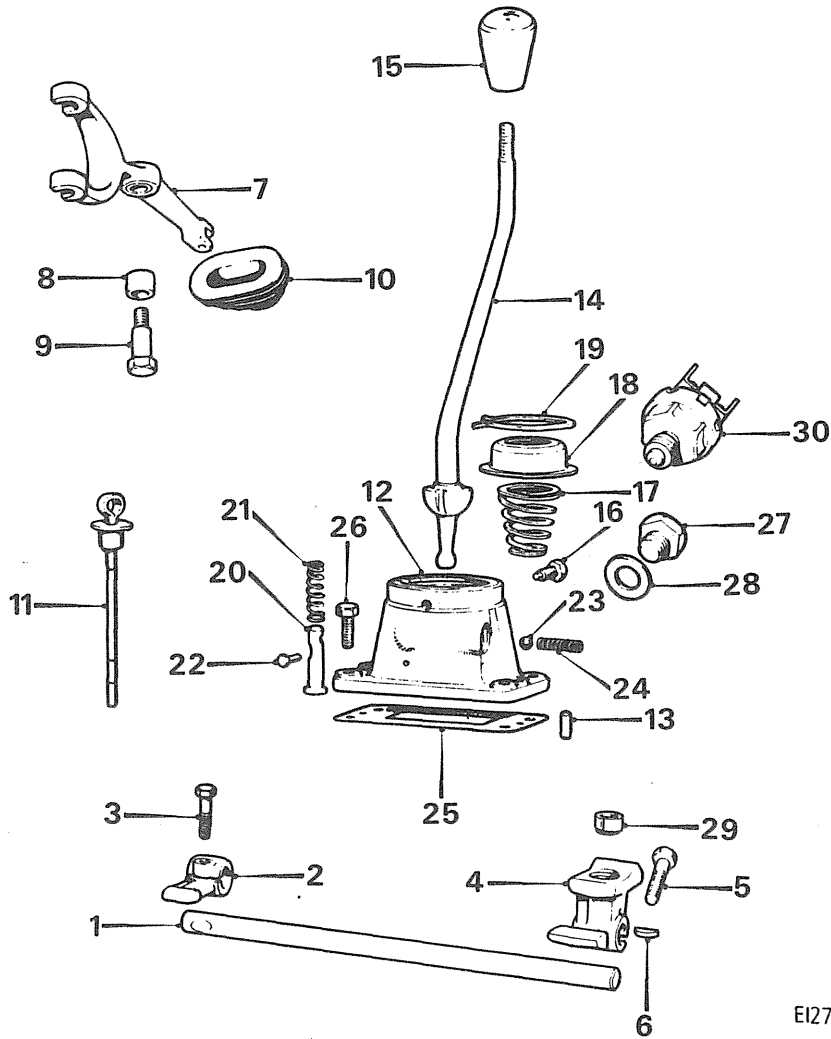
| Ill. No.  | Part No. | DESCRIPTION                                    | Qty. | Change Point     | REMARKS                               |
|---|----------|--|------|------------------|---------------------------------------|
| <b>GEARBOX-STANDARD-18G,18GA AND 18GB-continued</b> |          |  |      |                  |                                       |
| 1   | 22H 746  | ARM ASSEMBLY-INTERLOCKING .....                | 1    |                  |                                       |
|   | HZS 608  | Screw .....                                    | 1    |                  |                                       |
|   | FNZ 106  | Nut .....                                      | 1    |                  |                                       |
| 2   | 1H 3305  | Layshaft.....                                  | 1    |                  |                                       |
|   |          |  |      | Use prior to     |                                       |
|   |          |  |      | 22H 571          |                                       |
|   |          |  |      | (E)18GB/U/H74720 |                                       |
|   |          |  |      | TO H90900 and    |                                       |
|   |          |  |      | L60597 TO L89610 |                                       |
| 2   | 22H 571  | Layshaft.....                                  | 1    |                  |                                       |
| 3   | 22H 54   | Gear unit-layshaft .....                       | 1    |                  |                                       |
|   |          |  |      | Use prior to     |                                       |
|   |          |  |      | 22H 1301         |                                       |
|   |          |  |      | (E)18GB/U/H74720 |                                       |
| 3   | 22H 1301 | Gear unit-layshaft .....                       | 1    |                  |                                       |
| 5   | 22H 1282 | Piece-distance.....                            | 1    |                  |                                       |
| 6   | 22H 1284 | Circlip.....                                   | 1    |                  |                                       |
|   |          |  |      | TO H90900 AND    |                                       |
|   |          |  |      | L60597 TO L89610 |                                       |
|   |          |  |      | Use together to  |                                       |
|   |          |  |      | replace 22H 931  |                                       |
|   |          |  |      | layshaft gear    |                                       |
| <b>WASHER-THRUST</b>                                |          |  |      |                  |                                       |
| 7   | 1G 3576  | Front-laygear.....                             | A/R  |                  |                                       |
| 8   | 1G 3577  | Rear-3.912-3.962mm<br>(.154-.156").....        | A/R  |                  | (E)18G/U/101 TO<br>31121              |
| 8   | 1G 3578  | Rear-3.988-4.013mm<br>(.157-.158").....        | A/R  |                  | (E)18GA/U/101 TO<br>17500             |
| 8   | 1G 3579  | Rear-4.06-4.085mm<br>(.160-.161").....         | A/R  |                  | (E)18GB/U/101 TO<br>H35003 and L27916 |
| 8   | 1G 3580  | Rear-4.136-4.162mm<br>(.163-.164").....        | A/R  |                  | H74719 and L60596                     |
| 7   | 22H 466  | Front-laygear.....                             | A/R  |                  |                                       |
| 8   | 22H 467  | Rear-3.912-3.962mm<br>(.154-.156").....        | A/R  |                  | (E)18GB/U/H74720                      |
| 8   | 22H 468  | Rear-3.988-4.013mm<br>(.157-.158").....        | A/R  |                  | TO H90900 and<br>L60597 TO L89610     |
| 8   | 22H 469  | Rear-4.06-4.085mm<br>(.160-.161").....         | A/R  |                  |                                       |
| 8   | 22H 470  | Rear-4.136-4.162mm<br>(.163-.164").....        | A/R  |                  |                                       |
| 9   | 3H 2865  | Bearing-needle roller-<br>layshaft.....        | 3    |                  | Use prior to<br>22H 471               |
| 10  | 11G 3026 | Tube-distance.....                             | 1    |                  |                                       |
| 11  | 11G 3027 | Ring-spring.....                               | 4    |                  |                                       |
| 12  | 22H 471  | Bearing-needle roller-<br>layshaft(caged)..... | 2PRS |                  | (E)18GB/U/H74720                      |
| 13  | 22H 672  | Tube-distance.....                             | 1    |                  | TO H90900 and<br>L60597 TO L89610     |



| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
|----------|----------|-------------|------|--------------|---------|
|----------|----------|-------------|------|--------------|---------|

**GEARBOX-STANDARD-18G,18GA AND 18GB-continued**

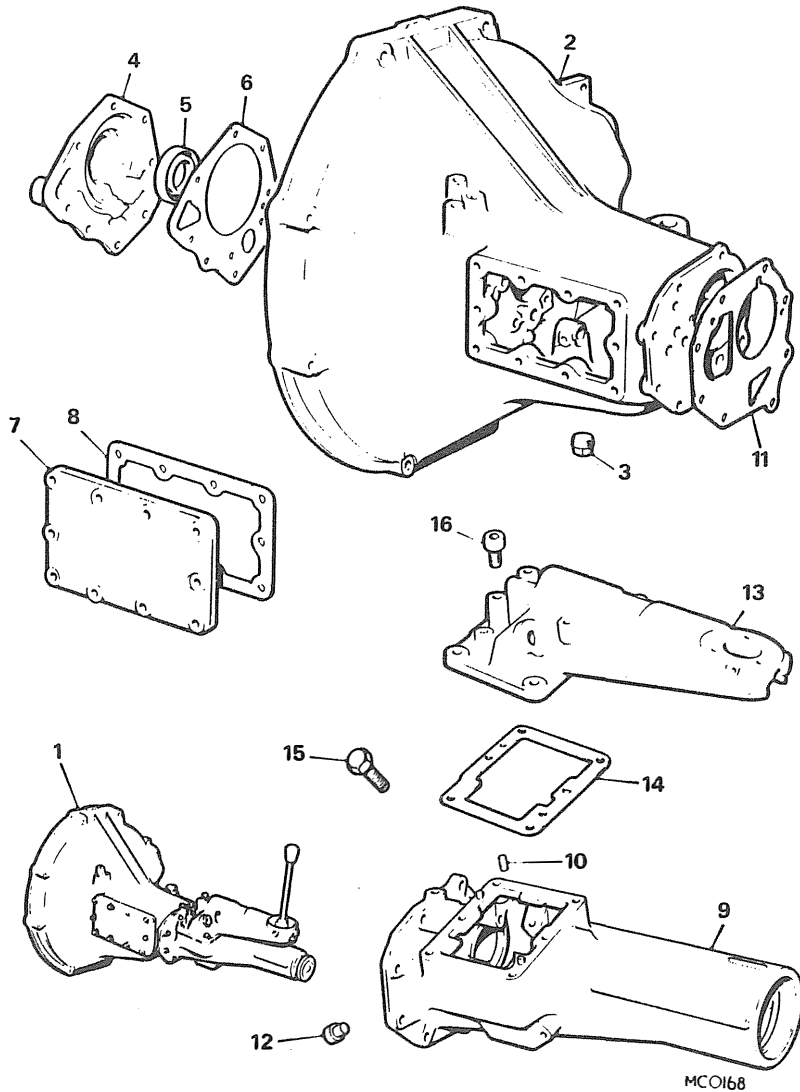
|                      |          |  |     |  |  |
|----------------------|----------|--|-----|--|--|
| 14                   | 88G 258  | Shaft-reverse.....   | 1   |  |  |
| 15                   | 1G 3581  | Screw-reverse shaft.....                                     | 1   |  |  |
| 16                   | 1B 3363  | Washer-locking.....  | 1   |  |  |
| 17                   | 22H 83   | GEAR ASSEMBLY-REVERSE.....                                   | 1   |  |  |
| 18                   | 11G 3092 | Bush-reverse gear.....                                       | 1   |  |  |
| 19                   | 1H 3277  | SHAFT ASSEMBLY-3RD MOTION.....                               | 1   |  |  |
| 20                   | 1A 1964  | Restrictor-oil.....  | 1   |  |  |
| <b>WASHER-THRUST</b> |          |  |     |  |  |
| 21                   | 1G 3492  | Rear-3rd motion shaft.....                                   | 1   |  |  |
| 22                   | 11G 3127 | Front-.565 to .575"<br>(3.962 to 3.988mm).....               | A/R |  | Alternatives   |
| 22                   | 11G 3128 | Front-.1585 to .1595"<br>(4.013 to 4.039mm).....             | A/R |  |  |
| 22                   | 11G 3129 | Front-.1605 to .1615"<br>(4.06 to 4.085mm).....              | A/R |  |  |
| 23                   | 2K 8960  | Spring-peg.....  | 1   |  |  |
| 24                   | 48G 422  | FIRST SPEED GEAR AND<br>SYNCHRONIZER ASSEMBLY.....           | 1   |  |  |
| 25                   | BLS 109  | Ball-synchronizer.....                                       | 3   |  |  |
| 26                   | 6K 884   | Spring-synchronizer ball.....                                | 3   |  |  |
| 27                   | 11G 3063 | Baulk ring-2nd speed gear.....                               | 1   |  |  |
| 27                   | 22H 249  | Baulk ring-2nd speed gear.....                               | 1   |  | Use prior to<br>22H 249<br>(E)18GB/U/H31472<br>TO 90900 and<br>L29123 TO 89610 |
| 28                   | 22H 230  | Gear-2nd speed.....  | 1   |  | Use with 1 off<br>ring 22H 249   |
| 29                   | 11G 3028 | Bush-2nd speed gear.....                                     | 1   |  |  |
| 30                   | 1G 3331  | Ring-interlocking-2nd and<br>3rd gear bushes.....            | 1   |  |  |
| 31                   | 1G 3594  | Gear-3rd speed.....  | 1   |  |  |
| 32                   | 11G 3029 | Bush-3rd speed gear.....                                     | 1   |  |  |
| 33                   | 11G 3022 | Baulk ring-3rd and 4th speed<br>gear.....                    | 2   |  |  |
| 34                   | 48G 438  | SYNCHRONIZER ASSEMBLY-3RD<br>AND 4TH SPEED(WITH COUPLING)... | 1   |  |  |
| 25                   | BLS 109  | Ball.....  | 3   |  |  |
| 26                   | 6K 884   | Spring-ball.....   | 3   |  |  |
| 35                   | AEH 3242 | Piece-distance-3rd motion<br>shaft.....                      | 1   |  |  |
| 36                   | 1H 3369  | Gear-speedometer.....  | 2   |  |  |
| 37                   | WKN 304  | Key.....   | 1   |  |  |



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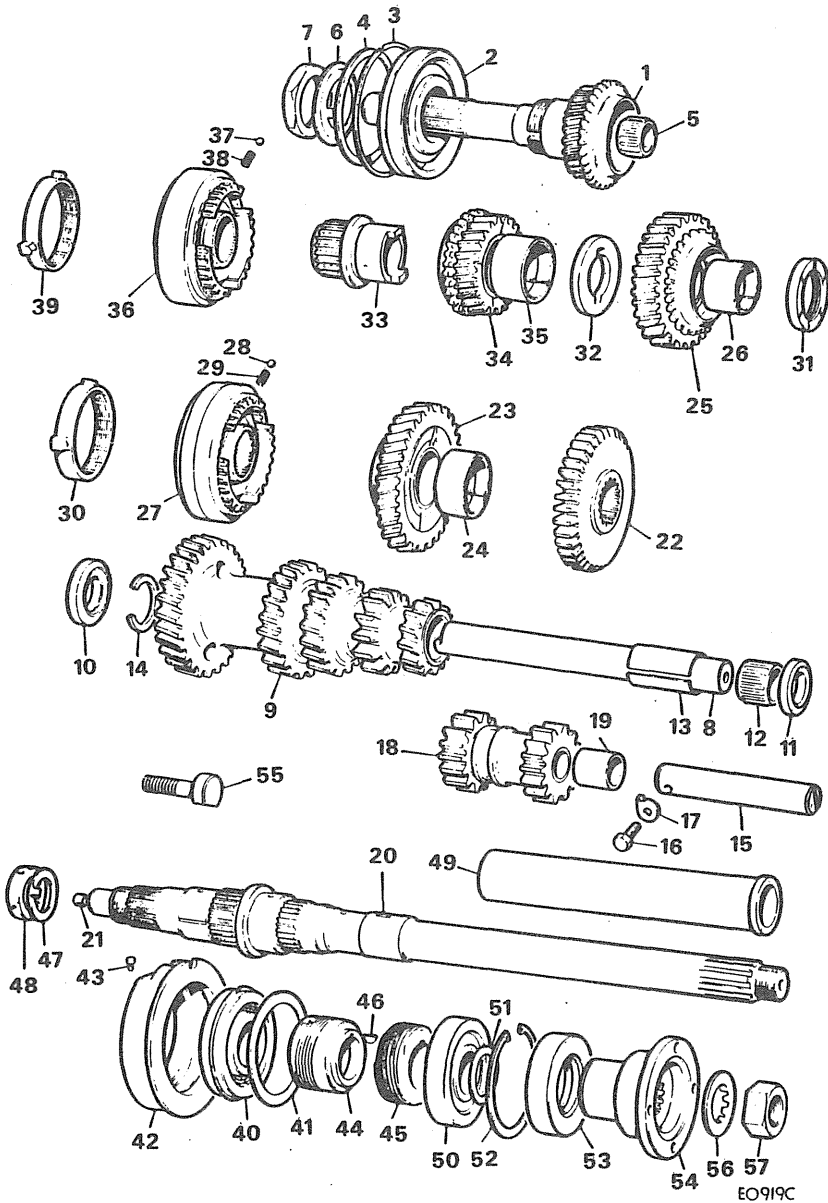
| Ill. No.  | Part No.   | DESCRIPTION  | Qty.                  | Change Point | REMARKS |
|---|--|--|-----------------------|--------------|---------|
| <b>GEARBOX-STANDARD-18G,18GA AND 18GB-continued</b> |  |  |                       |              |         |
| 1   | 1H 3368  | Shaft-remote control-rear extension                          | 1                     |              |         |
| 2   | 88G 254  | Lever-selector-front   | 1                     |              |         |
| 3   | 22H 949<br>LWN 404                                   | Screw<br>Washer-shakeproof                                   | 1                     |              |         |
| 4   | 88G 253  | Lever-selector-rear  | 1                     |              |         |
| 5   | 22H 949<br>LWN 305                                   | Screw<br>Washer-spring                                       | 1                     |              |         |
| 6   | WKN 404  | Key  | 2                     |              |         |
| 7   | 22B 56   | LEVER ASSEMBLY-CLUTCH WITHDRAWAL                             | 1                     |              |         |
| 8   | 11G 3195   | Bush   | 1                     |              |         |
| 9   | 11G 3196<br>LNZ 206                                  | Bolt-clutch withdrawal lever<br>Nut                          | 1                     |              |         |
| 10  | 22H 1337   | Cover-dust-clutch withdrawal lever                           | 1                     |              |         |
| 11  | 1G 3802  | Indicator-oil level-gearbox                                  | 1                     |              |         |
| 12  | 1H 3130  | Tower-remote control   | 1                     |              |         |
| 13  | AEG 3101   | Dowel-remote control tower                                   | 2                     |              |         |
| 14  | 22H 152  | Lever-change speed   | NLA                   |              |         |
| 15  | 1G 3706<br>FNP 205                                   | Knob-change speed lever<br>Locknut-change speed knob         | NLA                   |              |         |
| 16  | 1H 3101  | Pin-locating-change speed lever                              | 2                     |              |         |
|   | LWZ 304  | Washer-spring  | 2                     |              |         |
| 17  | 11G 3144   | Spring-change speed lever                                    | 1                     |              |         |
| 18  | 1G 3927  | Cover-ball spring  | 1                     |              |         |
| 19  | 1H 3087  | Circlip-ball spring cover                                    | 1                     |              |         |
| 20  | 1G 3707  | Plunger-reverse selector                                     | 1                     |              |         |
| 21  | 1G 3863<br>HZS 603                                   | Spring-reverse plunger<br>Screw                              | 1                     |              |         |
|   | LWZ 206  | Washer-spring  | 1                     |              |         |
| 22  | 2A 3378  | Pin-locating-reverse plunger                                 | 1                     |              |         |
| 23  | BLS 110  | Ball   | 1                     |              |         |
| 24  | 22A 75   | Spring-reverse plunger detent                                | 1                     |              |         |
| 25  | 1G 3711  | Gasket-control tower   | 2                     |              |         |
| 26  | 53K 143<br>LWZ 305                                   | Screw<br>Washer-spring                                       | 4                     |              |         |
| 27  | 1H 3026  | Plug-reverse light switch                                    | 1                     |              |         |
| 28  | 1B 3664  | Gasket-plug  | 1                     |              |         |
| 29  | 22H 15   | Bush-change speed lever                                      | 1                     |              |         |
| 30  | 13H 2154<br>HBZ 515<br>HBZ 520<br>FNZ 505<br>LWZ 305 | Switch-reverse light<br>Bolt<br>Bolt<br>Nut<br>Washer-spring | 1<br>2<br>4<br>7<br>7 |              |         |

Used when reverse light is not fitted



| Ill. No.  | Part No.   | DESCRIPTION                            | Qty. | Change Point            | REMARKS        |
|---|------------|--|------|-------------------------|----------------|
| <b>GEARBOX-STANDARD-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK AND 18V</b> |            |  |      |                         |                |
| 1   | 22H 1053 N | GEARBOX ASSEMBLY .....                 | 1    |                         | Not N. America |
| 1   | 22H 1053 N | GEARBOX ASSEMBLY .....                 | 1    | Use prior to 22H 1461 N |                |
| 1   | 22H 1461 N | GEARBOX ASSEMBLY .....                 | 1    | (E)18V/584Z/L7472 TO(+) | N. America     |
|   |            |  |      | (E)18V/672Z/L101 ON     |                |
|   | BHM 5020 N | GEARBOX ASSEMBLY .....                 | 1    | (E)18V/846F/101 ON      | USA-Canada     |
|   | BHM 5022 N | GEARBOX ASSEMBLY .....                 | 1    | (E)18V/797AE/101 ON     |                |
|   |            |  |      | (E)18V/801AE/101 ON     |                |
| 2   | 22H 1054   | Casing .....                           | 1    | Use prior to 22H 1463.  |                |
|   | 22H 1463   | Casing .....                           | 1    | (E)18V/846F/101 ON      |                |
|   |            |  |      | (E)18V/797AE/101 ON     |                |
|   |            |  |      | (E)18V/801AE/101 ON     |                |
|   | CHS 511    | Stud-front cover .....                 | 8    |                         |                |
|   | CHS 2512   | Stud-rear extension .....              | 3    |                         |                |
| 3   | 2K 5830    | Plug-drain .....                       | 1    |                         |                |
| 4   | 22H 1055   | Cover-front .....                      | 1    |                         |                |
| 5   | 88G 545    | Seal-oil-front cover .....             | 1    |                         |                |
| 6   | 22B 385    | Gasket .....                           | 1    |                         |                |
|   | LWZ 305    | Washer-spring .....                    | 8    |                         |                |
|   | FNZ 105    | Nut .....                              | 8    |                         |                |
| 7   | 22B 309    | Cover-side .....                       | 1    |                         |                |
| 8   | 22B 319    | Gasket .....                           | 1    |                         |                |
|   | LWN 305    | Washer-spring .....                    | 10   |                         |                |
| 9   | 22B 368    | EXTENSION ASSEMBLY-REAR .....          | 1    |                         |                |
| 10  | AEG 3101   | Dowel .....                            | 2    |                         |                |
|   | 22B 371    | Gasket .....                           | 1    |                         |                |
|   | FNZ 105    | Nut-stud .....                         | 3    |                         |                |
|   | LWZ 305    | Washer-spring .....                    | 3    |                         |                |
|   | LWZ 305    | Washer-spring .....                    | 5    |                         |                |
| 12  | 1A 3073    | Button-thrust-speedometer pinion ..... | 1    |                         |                |
| 13  | 22B 522    | Housing-remote control .....           | 1    |                         | Not N. America |
| 13  | 22B 522    | Housing-remote control .....           | 1    | Use prior to 22H 1457   |                |
|   |            |  |      | (E)18V/584Z/L7472 TO(+) | N. America     |
|   |            |  |      | (E)18V/672Z/L101 ON     |                |
|   |            |  |      | (E)18V/797AE/101 ON     |                |
|   |            |  |      | (E)18V/801AE/101 ON     |                |
|   | 22B 522    | Housing-remote control .....           | 1    |                         |                |
| 14  | 22B 372    | Gasket .....                           | 1    |                         |                |
|   | ZCS 508    | Screw-housing-short .....              | 2    |                         |                |
|   | HCZ 518    | Screw-housing-long .....               | 4    |                         |                |
|   | LWZ 305    | Washer-spring .....                    | 6    |                         |                |
| 15  | 1H 3026    | Plug-overdrive switch hole .....       | 1    |                         |                |
| 16  | 1H 3364    | Breather .....                         | 1    |                         |                |

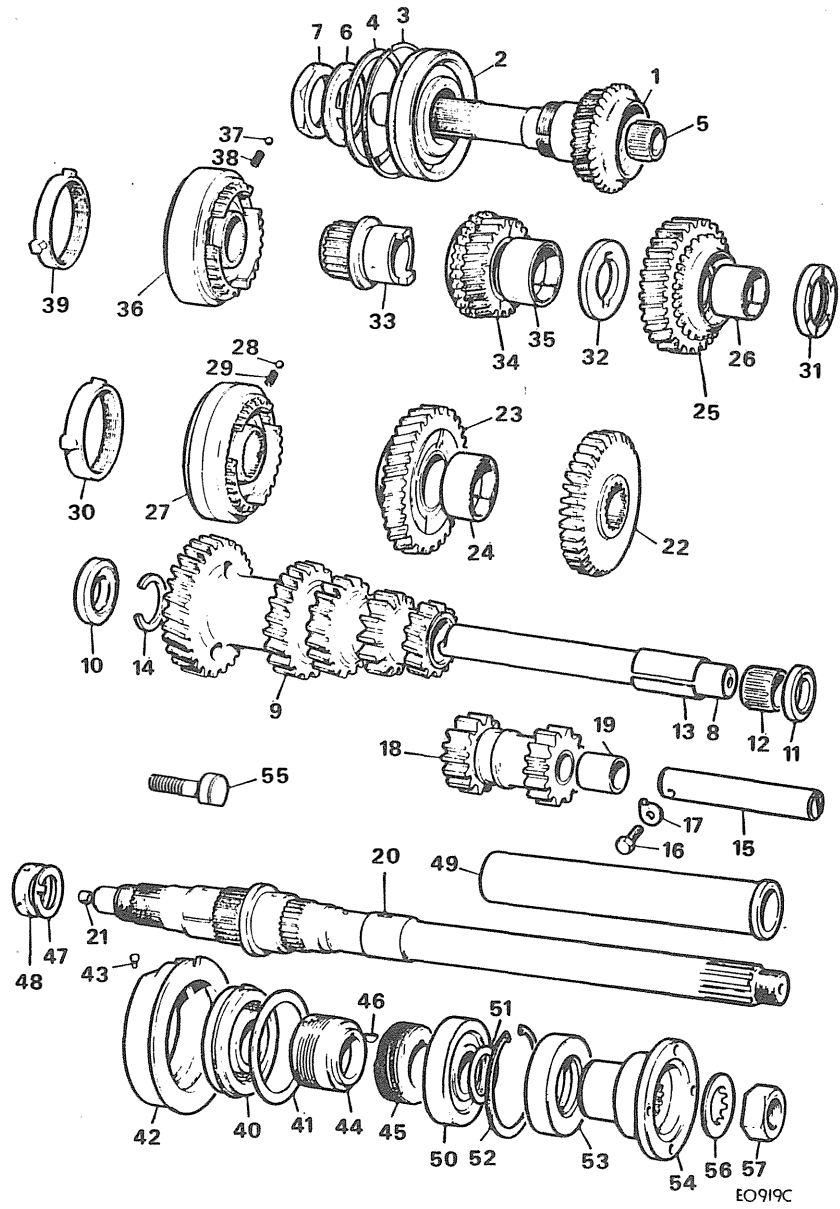
(+) Change point not available



| Ill. No.  | Part No.            | DESCRIPTION                             | Qty.   | Change Point   | REMARKS   |
|---|---------------------|---|--------|--|---|
| <b>GEARBOX-STANDARD-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK AND 18V-continued</b> |                     |   |        |  |   |
| 1   | 22B 556             | Shaft-1st motion                        | 1      |  |   |
| 2   | 6K 777              | Bearing                                 | 1      |  |   |
| 3   | 6K 780              | Ring-spring                             | 1      |  |   |
| 4   | 6K 778              | Shim                                    | A/R    |  |   |
| 4   | 6K 779              | Shim                                    | A/R    |  |   |
| 5   | 22H 774             | Bearing-needle-roller                   | 1      |  |   |
| 6   | 22H 798             | Washer-locking                          | 1      |  |   |
| 7   | 22B 356             | Nut                                     | 1      |  |   |
| 8   | 22B 280             | Layshaft                                | 1      |  |   |
| 9   | 22B 557             | Laygear                                 | 1      |  |   |
| 10  | 22B 301             | Washer-thrust-front                     | 1      |  |   |
| 11  | 22B 302             | Washer-thrust-rear                      | A/R    | Use prior to 22B 691 and 22B 692.                                | Alternatives.   |
| 11  | 22B 303             | Washer-thrust-rear                      | A/R    |  |   |
| 11  | 22B 304             | Washer-thrust-rear                      | A/R    |  |   |
| 11  | 22B 305             | Washer-thrust-rear                      | A/R    | (E)18V/846F/101 ON<br>(E)18V/797AE/101 ON<br>(E)18V/801AE/101 ON | Alternatives.   |
| 22B 691   | Washer-thrust-front | 1                                       |        |  |   |
| 22B 692   | Washer-thrust-rear  | A/R                                     |        |  |   |
| 22B 693   | Washer-thrust-rear  | A/R                                     |        |  |   |
| 22B 694   | Washer-thrust-rear  | A/R                                     |        |  |   |
| 22B 695   | Washer-thrust-rear  | A/R                                     |        |  |   |
| 22B 696   | Washer-thrust-rear  | A/R                                     |        |  |   |
| 12  | 22H 523             | Bearing-needle-roller                   | 2      |  |   |
| 13  | 22H 478             | Tube-distance-bearing                   | 1      |  |   |
| 14  | 22H 477             | Ring-spring                             | 2      |  |   |
| 15  | 88G 467             | Shaft-reverse                           | 1      |  |   |
| 16  | 1G 3581             | Screw-shaft-locking                     | 1      |  |   |
| 17  | 1B 3363             | Washer-locking                          | 1      |  |   |
| 18  | 22H 308             | GEAR ASSEMBLY-REVERSE                   | 1      |  |   |
| 19  | 22H 310             | Bush                                    | 1      |  |   |
| 20  | 22B 373             | SHAFT ASSEMBLY-3RD MOTION               | 1      |  |   |
| 21  | 1A 1964             | Restrictor-oil                          | 1      |  |   |
| 22  | 22H 268             | Gear-reverse-mainshaft                  | 1      |  |   |
| 23  | 22B 558             | GEAR ASSEMBLY-1ST SPEED                 | 1      |  |   |
| 24  | 22H 281<br>DAM 597  | Bush<br>GEAR ASSEMBLY-1ST SPEED         | 1<br>1 |  | Use prior to DAM 597.<br>(E)18V/846F/101 ON<br>(E)18V/797AE/101 ON<br>(E)18V/801AE/101 ON |
| 25  | 22B 560             | GEAR ASSEMBLY-2ND SPEED                 | 1      |  |   |
| 26  | 22H 274             | Bush                                    | 1      |  |   |
| 27  | 22H 1167            | SYNCHRONIZER ASSEMBLY-1ST AND 2ND SPEED | 1      |  |   |
| 28  | BLS 109             | Ball                                    | 3      |  |   |
| 29  | 22H 827             | Spring                                  | 3      |  |   |
| 30  | 88G 397             | Ring-baulk-1st and 2nd speed            | 2      |  |   |
| 31  | 22H 276             | Washer-thrust-2nd speed gear            | 1      |  |   |
| 32  | 22H 1034            | Washer-thrust-interlocking              | 1      |  |   |
| 33  | 22H 1062            | Sleeve-mainshaft                        | 1      |  |   |

MGB

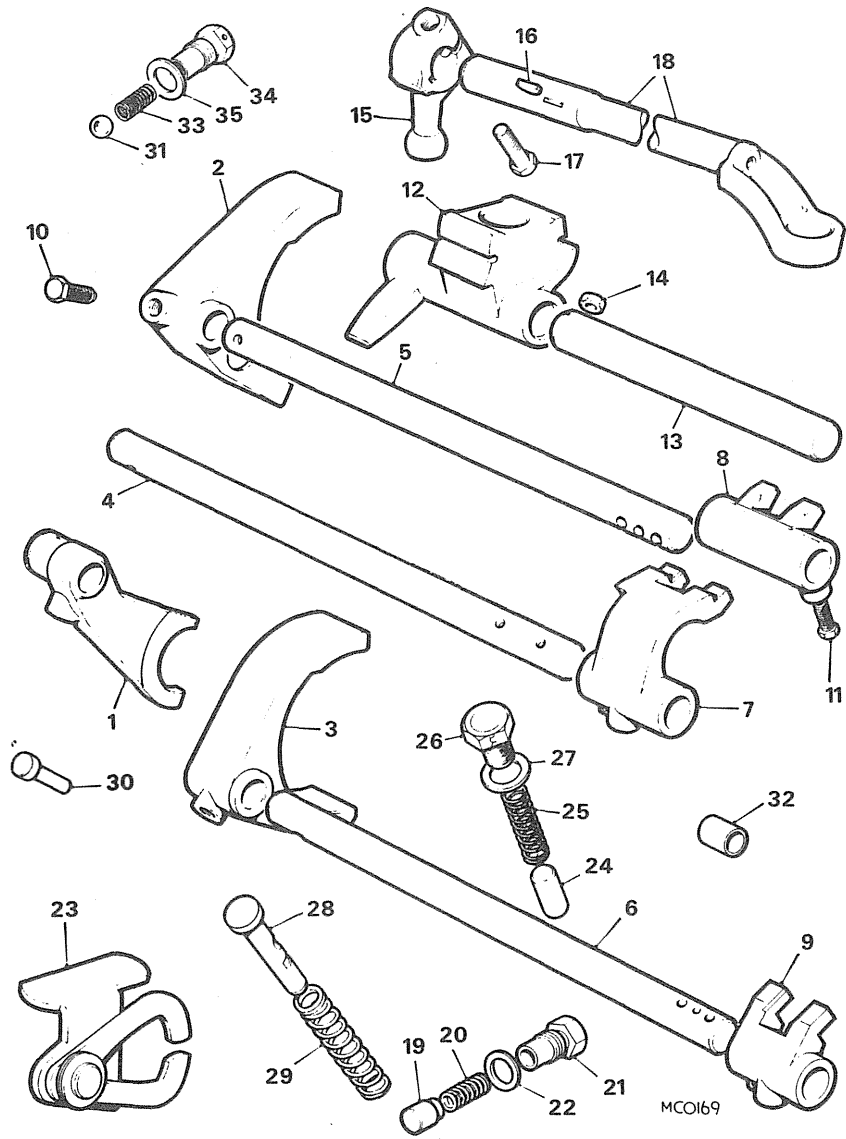
MGB TOURER AND GT



EO919C

| Ill. No.  | Part No. | DESCRIPTION                                  | Qty. | Change Point | REMARKS   |
|---|----------|--|------|--------------|---|
| <b>GEARBOX-STANDARD-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK AND 18V-continued</b> |          |  |      |              |   |
| 34  | 22B 562  | GEAR ASSEMBLY-3RD SPEED.....                 | 1    |              |   |
| 35  | 22H 281  | Bush.....                                    | 1    |              |   |
| 36  | 22H 1168 | SYNCHRONIZER ASSEMBLY-3RD AND 4TH SPEED..... | 1    |              |   |
| 37  | BLS 109  | Ball.....                                    | 3    |              |   |
| 38  | 22H 827  | Spring.....                                  | 3    |              |   |
| 39  | 22H 1028 | Ring-baulk-3rd and 4th speed.....            | 2    |              |   |
| 40  | 22B 313  | Bearing-3rd motion shaft-front.....          | 1    |              |   |
| 41  | 22B 317  | Shim.....                                    | A/R  |              |   |
| 41  | 22B 318  | Shim.....                                    | A/R  |              |   |
| 42  | 22B 551  | Housing-bearing.....                         | 1    |              |   |
| 43  | 22B 552  | Peg-housing.....                             | 1    |              |   |
| 44  | 22B 467  | Piece-distance-3rd motion shaft.....         | 1    |              |   |
| 45  | 22B 468  | Gear-speedometer.....                        | 1    |              |   |
| 45  | 22B 649  | Wheel-speedometer(nylon).....                | 1    |              | Use prior to 22B 649 (G)1L 9710 TO DAM 686.   |
|   | DAM 686  | Wheel-speedometer.....                       | 1    |              | (E)18V/846F/101 ON (E)18V/847F/101 ON (E)18V/797AE/101 ON (E)18V/798AE/101 ON (E)18V/801AE/101 ON (E)18V/802AE/101 ON |
| 46  | WKN 304  | Key-gear.....                                | 1    |              |   |
| 47  | 22H 773  | Washer-locking.....                          | 1    |              |   |
| 48  | 22H 772  | Nut.....                                     | 1    |              |   |
| 49  | 22H 1285 | Tube-distance.....                           | 1    |              |   |
| 50  | 1F 3534  | Bearing-3rd motion shaft-rear.....           | 1    |              |   |
| 51  | 22B 464  | Shim.....                                    | A/R  |              |   |
| 51  | 22B 465  | Shim.....                                    | A/R  |              |   |
| 51  | 22B 466  | Shim.....                                    | A/R  |              |   |
| 52  | 22B 299  | Circlip.....                                 | NLA  |              | } Alternatives  |
| 52  | 22B 300  | Circlip.....                                 | 1    |              |   |
| 52  | 22B 463  | Circlip.....                                 | 1    |              |   |
| 53  | 22B 298  | Seal-oil-gearbox rear extension.....         | 1    |              |   |
| 54  | 22H 1106 | Flange-3rd motion shaft.....                 | 1    |              |   |
| 55  | 22H 1107 | Bolt-flange to propeller shaft.....          | 4    |              |   |
| 56  | 22B 270  | Washer-locking.....                          | 1    |              |   |
| 57  | 22B 269  | Nut.....                                     | 1    |              |   |

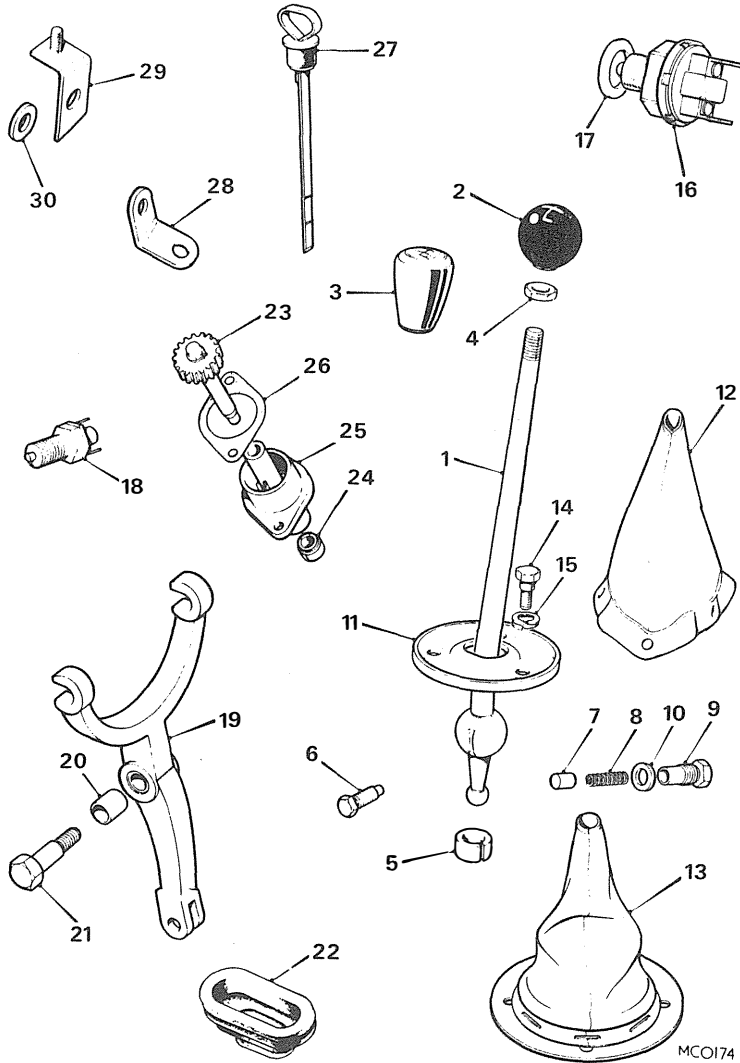




| Ill. No.  | Part No. | DESCRIPTION                | Qty. | Change Point | REMARKS                 |
|---|----------|----------------------------|------|--------------|-------------------------|
| <b>GEARBOX-STANDARD-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK AND 18V-continued</b> |          |                            |      |              |                         |
| 1   | 22B 283  | Fork-reverse               | 1    |              |                         |
| 2   | 22B 284  | Fork-1st and 2nd           | 1    |              |                         |
| 3   | 22B 285  | Fork-3rd and 4th           | 1    |              |                         |
| 4   | 22B 376  | Rod-fork-reverse           | 1    |              |                         |
| 5   | 22B 375  | Rod-fork-1st and 2nd       | 1    |              |                         |
| 6   | 22B 377  | Rod-fork-3rd and 4th       | 1    |              |                         |
| 7   | 22B 378  | Selector-reverse           | 1    |              |                         |
| 8   | 22B 379  | Selector-1st and 2nd       | 1    |              |                         |
| 9   | 22B 380  | Selector-3rd and 4th       | 1    |              |                         |
| 10  | 2A 3492  | Screw-fork locating        | 3    |              |                         |
|   | LWN 404  | Washer-shakeproof          | 3    |              |                         |
|   | FNN 604  | Nut-locking                | 3    |              |                         |
| 11  | 1G 3708  | Screw-selector-locating    | 3    |              |                         |
| 12  | 22B 386  | Lever-selector             | 1    |              |                         |
| 13  | 22B 390  | Shaft-selector lever       | 1    |              |                         |
| 14  | FNZ 604  | Nut-locking                | 1    |              |                         |
| 15  | 88G 465  | Lever-remote control shaft | 1    |              |                         |
| 16  | WKN 404  | Key-lever                  | 1    |              |                         |
| 17  | 22B 418  | Bolt                       | 1    |              |                         |
|   | LWN 305  | Washer-spring              | 1    |              |                         |
| 18  | 22B 416  | Shaft-remote control       | 1    |              |                         |
| 18  | 22B 416  | Shaft-remote control       | 1    |              |                         |
| 18  | 22H 1459 | Shaft-remote control       | 1    |              |                         |
|   | 22B 416  | Shaft-remote control       | 1    |              |                         |
| 19  | 22A 84   | Plunger-shaft damping      | 1    |              |                         |
| 20  | AEG 3123 | Spring-plunger             | 1    |              |                         |
| 21  | 22A 85   | Cap-retaining-plunger      | 1    |              |                         |
| 22  | AEG 3122 | Washer-cap                 | 1    |              |                         |
| 23  | 22B 591  | Arm-interlocking           | 1    |              |                         |
| 24  | 22B 408  | Plunger-fork rod           | 3    |              |                         |
| 25  | 22G 327  | Spring-detent-plunger      | 3    |              |                         |
| 26  | 6K 643   | Plug-plunger               | 3    |              |                         |
| 27  | 2K 4956  | Washer-plug                | 3    |              |                         |
| 28  | 22B 396  | Plunger-reverse selector   | 1    |              |                         |
| 29  | 1G 3863  | Spring-plunger             | 1    |              |                         |
| 30  | 22H 576  | Pin-locating-plunger       | 1    |              |                         |
| 31  | BLS 110  | Ball                       | 1    |              |                         |
|   |          |                            |      |              | (E)18GD/We/101 TO 7000  |
|   |          |                            |      |              | (E)18GF/We/101 TO 13650 |
|   |          |                            |      |              | (E)18GG/We/101 TO (+)   |
|   |          |                            |      |              | (E)18GH/We/101 TO (+)   |
|   |          |                            |      |              | (E)18GJ/-/101 TO (+)    |
|   |          |                            |      |              | (E)18GK/-/101 TO (+)    |
|   |          |                            |      |              | 18V/-/101 ON            |
| 32  | 22B 614  | Plunger                    | 1    |              |                         |
| 33  | 22A 75   | Spring-detent-plunger      | 1    |              |                         |
| 34  | 22B 612  | Plug-detent spring         | 1    |              |                         |
| 35  | 6K 638   | Washer-plug                | 1    |              |                         |

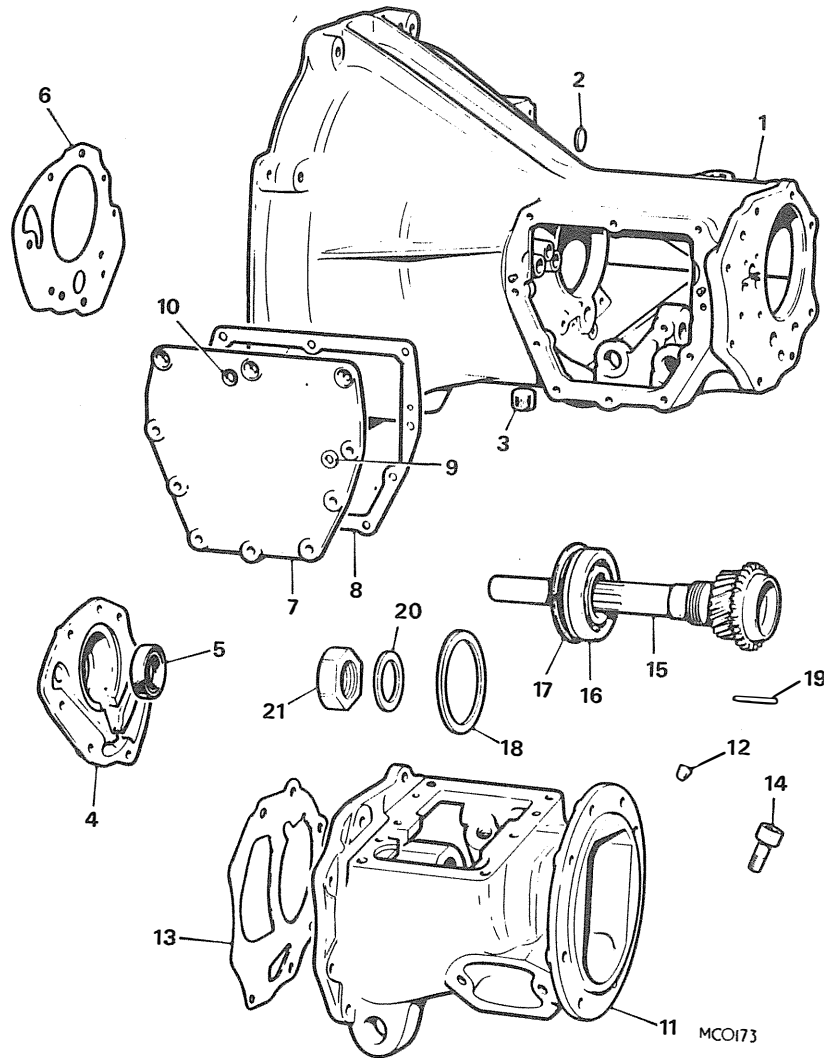
Use prior to 22H 1459 (E)18V/584Z/L7472 TO(+)  
 (E)18V/672Z/L 101 ON (E)18V/797AE/101 ON (E)18V/801AE/101 ON

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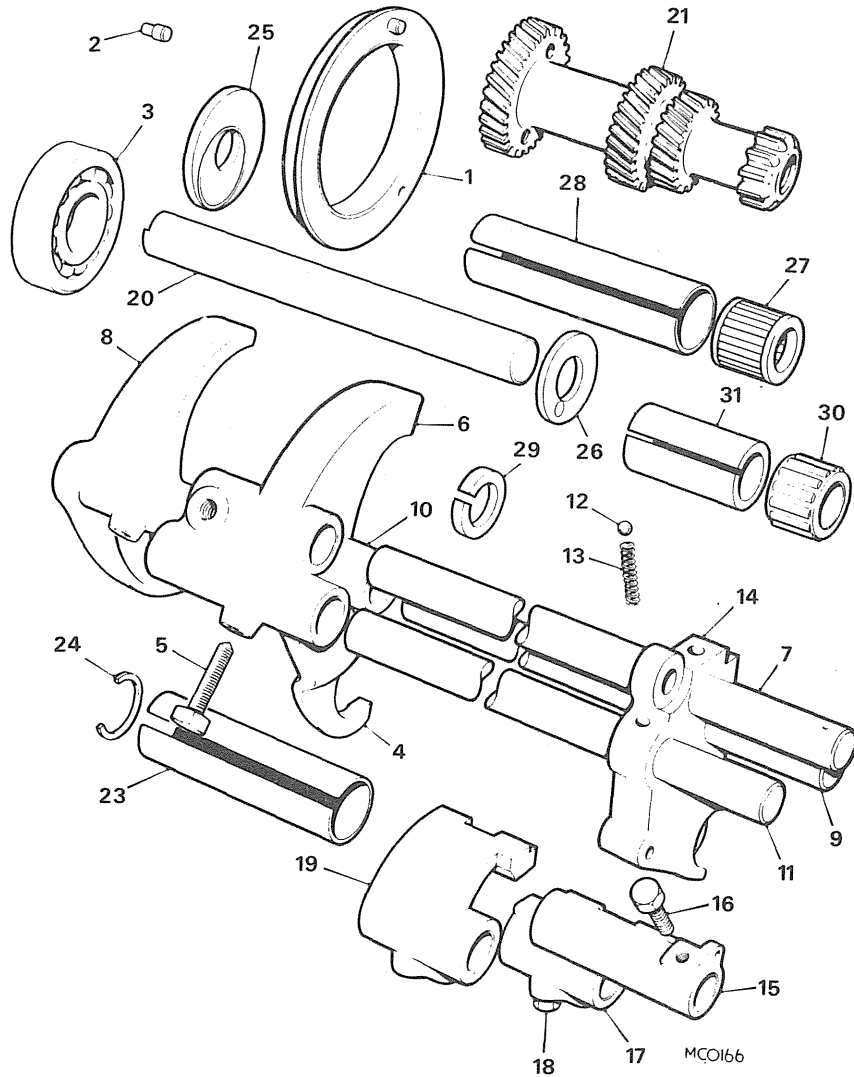


| Ill. No.  | Part No.             | DESCRIPTION                                   | Qty. | Change Point | REMARKS   |
|---|----------------------|---|------|--------------|---|
| <b>GEARBOX-STANDARD-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK AND 18V-continued</b> |                      |   |      |              |   |
| 1   | 22B 419              | Lever-change speed.....                       | 1    |              |   |
| 2   | 1B 3736              | Knob-lever.....                               | 1    |              | Use prior to BHH 788 (C)G-HN5-294251 ON (C)G-HD5-296001 ON                      |
| 3   | BHH 788              | Knob-lever.....                               | 1    |              |   |
| 4   | 54K 1723             | Nut-locking.....                              | 1    |              |   |
| 5   | 22H 15               | Bush-lever.....                               | 1    |              |   |
| 6   | 1H 3101<br>LWZ 304   | Pin-lever-locating.....<br>Washer-spring..... | 2    |              |   |
| 7   | 22A 84               | Plunger-lever-damping.....                    | 1    |              |   |
| 8   | AEG 3123             | Spring-plunger.....                           | 1    |              |   |
| 9   | 22A 85               | Cap-retaining-plunger.....                    | 1    |              |   |
| 10  | AEG 3122             | Washer-cap.....                               | 1    |              |   |
| 11  | 22B 524              | Cover-lever-seat.....                         | 1    |              |   |
| 12  | BHH 396              | Gaiter-change speed lever.....                | 1    |              | Use prior to BHH 886 (C)G-HN5-294251 ON (C)G-HD5-296001 ON                      |
| 13  | BHH 886              | Gaiter-change speed lever S.....              | 1    |              |   |
| 14  | 22B 525              | Screw-cover.....                              | 3    |              |   |
| 15  | 2K 2545              | Washer-spring.....                            | 3    |              |   |
| 16  | 13H 2154             | Switch-reverse light.....                     | 1    |              |   |
| 17  | 1B 3664              | Washer-switch.....                            | 1    |              |   |
| 18  | 22G 2047             | Switch-inhibitor-seat belt \$.....            | 1    |              | (E)18V/584/L7472 TO(+) N.America (E)18V/672Z/L 101 ON                           |
| 19  | 22H 1056             | LEVER ASSEMBLY-CLUTCH WITHDRAWAL.....         | 1    |              |   |
| 20  | 11G 3195             | Bush.....                                     | 1    |              |   |
| 21  | 11G 3196             | Bolt-lever.....                               | 1    |              |   |
|   | LNZ 206              | Nut.....                                      | 1    |              |   |
| 22  | 22H 1337             | Cover-dust-lever.....                         | 1    |              |   |
| 23  | 22B 654              | Pinion-speedometer(26T).....                  | 1    |              |   |
|   | DAM 687              | Pinion-speedometer.....                       | 1    |              | Use prior to DAM 687 (E)18V/846F/101 ON (E)18V/797AE/101 ON (E)18V/801AE/101 ON |
| 24  | CHM 1                | Seal-oil pinion.....                          | 1    |              |   |
| 25  | 22H 29               | Bush-pinion.....                              | 1    |              |   |
| 26  | 22H 903<br>SH 604061 | Gasket-bush.....<br>Screw-bush.....           | 1    |              |   |
|   | LWZ 404              | Washer-shakeproof.....                        | 2    |              |   |
| 27  | 22B 549              | Indicator-oil level.....                      | 1    |              |   |
|   | HBZ 522              | Bolt-gearbox to mounting plate.....           | 4    |              |   |
|   | HBZ 526              | Bolt-gearbox to mounting plate.....           | 2    |              |   |
|   | HBZ 524              | Bolt-gearbox to mounting plate.....           | 1    |              |   |
|   | LWZ 304              | Washer-spring.....                            | 7    |              |   |
|   | FNZ 505              | Nut.....                                      | 7    |              |   |
| 28  | AHC 579              | Clip.....                                     | 1    |              |   |
| 30  | 22H 1302             | Washer-packing.....                           | 1    |              |   |
|   | PWZ 105              | Washer-plain.....                             | 1    |              |   |
| 29  | 22H 1303             | Bracket.....                                  | 1    |              |   |
|   | 13H 2567             | Box-speedometer drive adaptor.....            | 1    |              |   |
|   | 3H 550               | Washer-adaptor to gearbox.....                | 1    |              |   |

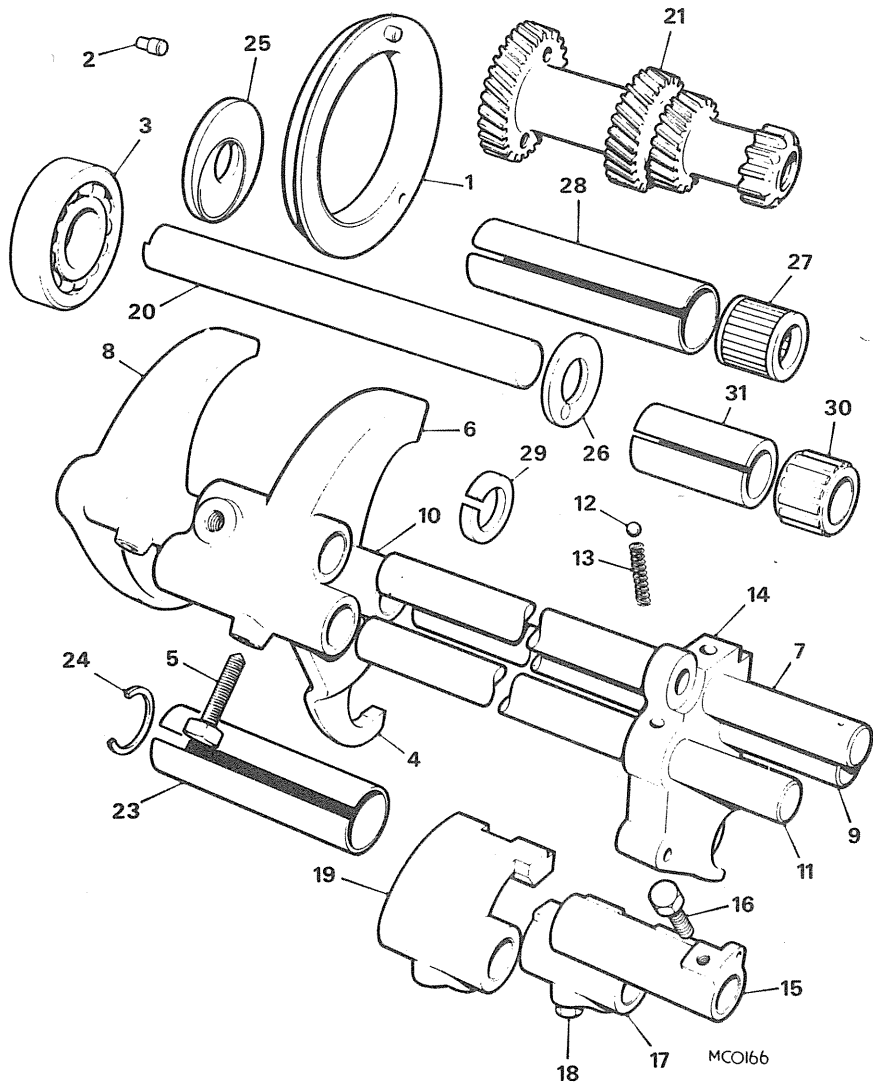
\$ This item is subject to safety regulations.(+) Change point not available.



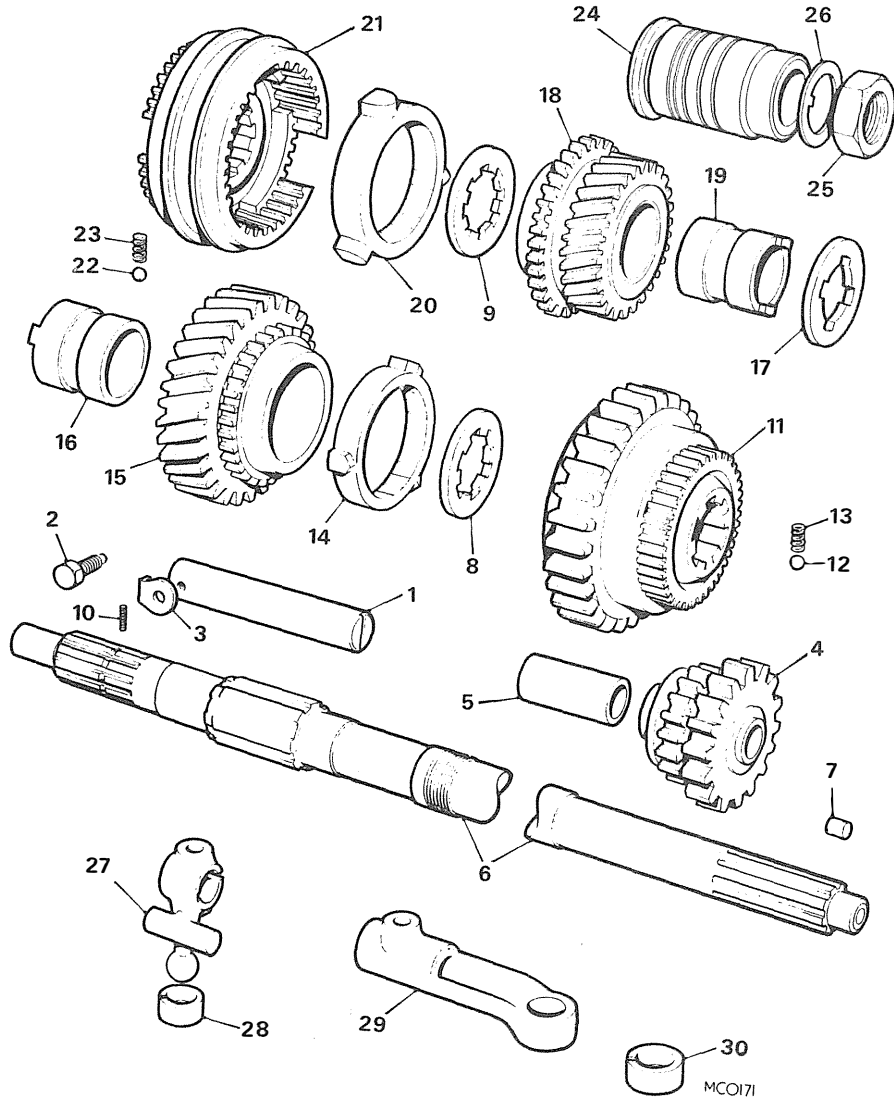
| Ill. No.                                   | Part No.    | DESCRIPTION                               | Qty. | Change Point | REMARKS  |
|--|-------------|---|------|--------------|--|
| <b>GEARBOX-OVERDRIVE-18G,18GA AND 18GB</b> |             |   |      |              |  |
|  | 22H 209     | GEARBOX ASSEMBLY .....                    | NLA  |              | Use prior to 22H 539                             |
|  | 22H 539     | GEARBOX ASSEMBLY .....                    | NLA  |              | (E)18GB/RU/101 TO H91200 and L81300              |
|  | 1 48G 265   | CASING ASSEMBLY .....                     | 1    |              | Use prior to 48G 414                             |
|  | 1 48G 414   | CASING ASSEMBLY .....                     | 1    |              | (E)18GB/RU/H74528 TO H91200 and L58223 TO L81300 |
|  | 2 2K 8158   | Plug-welch-casing.....                    | 1    |              |  |
|  | 3 2K 5830   | Plug-drain .....                          | 1    |              |  |
|  | 48G 266     | COVER ASSEMBLY-FRONT .....                | NLA  |              |  |
|  | 5 88G 545   | Seal-oil-front cover.....                 | 1    |              |  |
|  | 6 1G 3666   | Gasket-front cover to casing.....         | 1    |              |  |
|  | LWZ 305     | Washer-spring .....                       | 7    |              |  |
|  | FNZ 105     | Nut .....                                 | 7    |              |  |
|  | 7 1G 3656   | Cover-gearbox side.....                   | 1    |              |  |
|  | 8 1G 3658   | Gasket-side cover to casing.....          | 1    |              |  |
|  | LWZ 305     | Washer-spring .....                       | 6    |              |  |
|  | PWZ 105     | Washer-plain .....                        | 1    |              |  |
|  | 9 2K 4958   | Washer-fibre .....                        | 1    |              |  |
|  | 10 6K 9012  | Washer-shakeproof .....                   | 3    |              |  |
|  | 11 22H 1029 | ADAPTOR ASSEMBLY-OVERDRIVE .....          | NLA  |              |  |
|  | 12 2K 1356  | Plug-taper .....                          | NLA  |              |  |
|  | 13 1G 3712  | Gasket-adaptor to casing.....             | 1    |              |  |
|  | FNZ 505     | Nut .....                                 | 8    |              |  |
|  | WL 600051   | Washer-spring .....                       | 8    |              |  |
|  | 14 1H 3364  | Breather .....                            | 1    |              |  |
|  | 15 22H 56   | Shaft-1st motion.....                     | 1    |              | Use prior to 22H 843                             |
|  | 15 22H 843  | Shaft-1st motion.....                     | 1    |              | (E)18GB/RU/101 TO 91200 AND L81300               |
|  | 16 6K 885   | Bearing.....                              | 1    |              |  |
|  | 17 6K 886   | Ring-spring-bearing.....                  | 1    |              |  |
|  | 18 6K 907   | Shim-1st motion shaft-.051mm (.002")..... | A/R  |              |  |
|  | 18 6K 908   | Shim-1st motion shaft-.102mm (.004")..... | A/R  |              |  |
|  | 19 8G 2404  | Roller-needle-1st motion shaft .....      | 18   |              |  |
|  | 20 1A 3717  | Washer-locking-1st motion shaft nut.....  | 1    |              |  |
|  | 21 1G 3584  | Nut-1st motion shaft.....                 | 1    |              |  |



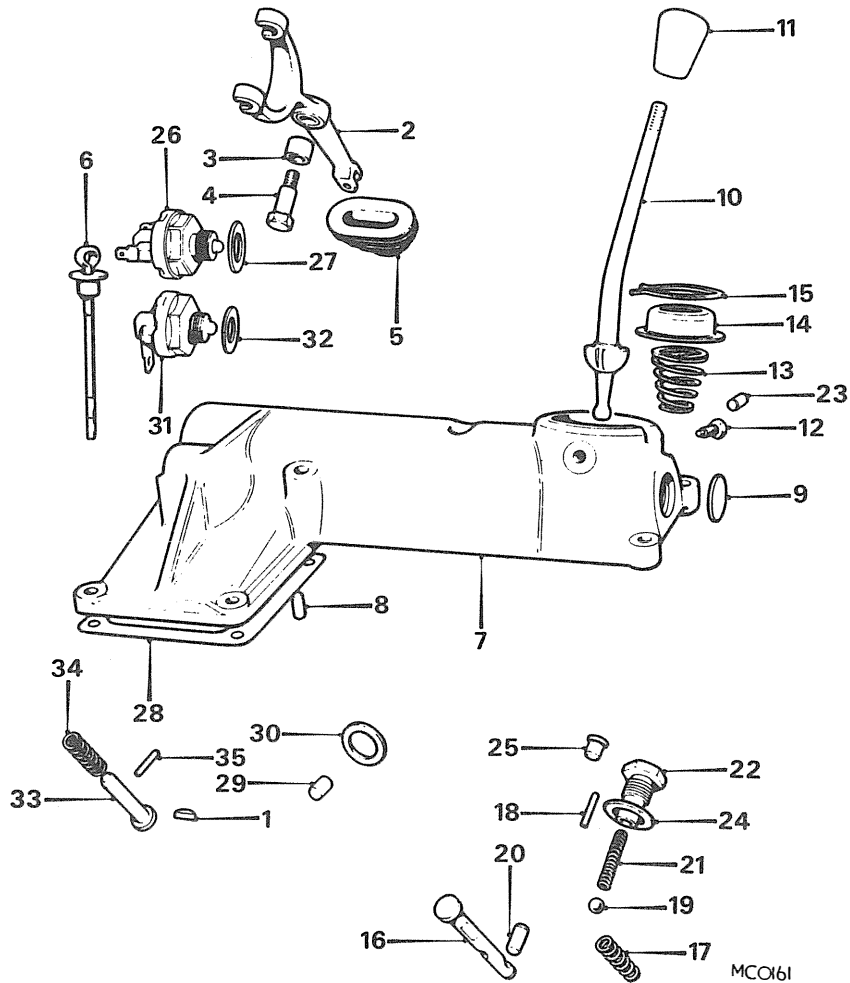
| III. No.   | Part No. | DESCRIPTION                                     | Qty. | Change Point | REMARKS                |
|--|----------|---|------|--------------|------------------------|
| <b>GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued</b> |          |   |      |              |                        |
| 1  | 1G 3586  | HOUSING-REAR BEARING .....                      | 1    |              |                        |
| 2  | 1G 3530  | Peg-locating-rear bearing housing .....         | 1    |              |                        |
| 3  | 6K 528   | Bearing-rear-3rd motion shaft.....              | 1    |              |                        |
| 4  | 11G 3134 | Fork-reverse.....                               | 1    |              |                        |
| 5  | 2A 2492  | Screw-reverse fork locating.....                | 1    |              | With 1 off nut FNN 604 |
|  | LWN 404  | Washer-shakeproof.....                          | 1    |              |                        |
|  | FNZ 504  | Nut.....  | 1    |              |                        |
| 6  | 11G 3135 | Fork-1st and 2nd speed .....                    | 1    |              |                        |
| 5  | 2A 3492  | Screw-fork locating .....                       | 1    |              | With 1 off nut FNN 604 |
|  | LWN 404  | Washer-shakeproof.....                          | 1    |              |                        |
|  | FNZ 504  | Nut-screw-fork locating.....                    | 1    |              |                        |
| 7  | 11G 3079 | Rod-1st and 1nd speed fork .....                | 1    |              |                        |
| 8  | 1H 3257  | Fork-3rd and 4th speed.....                     | 1    |              |                        |
| 5  | 2A 2492  | Screw-fork locating .....                       | 1    |              | With 1 off nut FNN 604 |
|  | LWN 404  | Washer-shakeproof.....                          | 1    |              |                        |
|  | FNZ 504  | Nut-screw.....                                  | 1    |              |                        |
| 9  | 11G 3140 | Rod-3rd and 4th speed fork.....                 | 1    |              |                        |
| 10   | 1H 3258  | Piece-distance-3rd and 4th speed fork rod ..... | 1    |              |                        |
| 11   | 11G 3137 | Rod-reverse fork .....                          | 1    |              |                        |
| 12   | BLS 110  | Ball.....                                       | 3    |              |                        |
| 13   | 22A 75   | Spring-locating ball .....                      | 3    |              |                        |
| 14   | 11G 3187 | Block-sliding shaft locating.....               | 1    |              |                        |
|  | HZS 407  | Screw.....                                      | 2    |              |                        |
|  | LWN 304  | Washer-spring .....                             | 2    |              |                        |
| 15   | 11G 3132 | Selector-1st and 2nd gear.....                  | 1    |              |                        |
| 16   | 1G 3708  | Screw-selector locating.....                    | 1    |              |                        |
| 17   | 11G 3133 | Selector-3rd and 4th gear .....                 | 1    |              |                        |
| 18   | 1G 3708  | Screw-selector locating.....                    | 1    |              |                        |
| 19   | 11G 3131 | Selector-reverse gear .....                     | 1    |              |                        |
| 18   | 1G 3708  | Screw-selector locating.....                    | 1    |              |                        |



| Ill. No.   | Part No. | DESCRIPTION                                | Qty. | Change Point                                   | REMARKS  |
|--|----------|--|------|--|--|
| <b>GEARBOX-OVERDRIVE-18G,18GA, AND 18GB-continued.</b> |          |  |      |  |  |
| 20   | 1H 3305  | Layshaft.....                              | 1    | Use prior to 22H 571                           |  |
| 20   | 22H 571  | Layshaft.....                              | 1    | (E)18GB/RU/H74529 TO 91200 and L58224 TO 81300 |  |
| 21   | 22H 54   | Gear unit-layshaft.....                    | 1    | Use prior to 22H 1301                          |  |
| 21   | 22H 1301 | Gear unit-layshaft.....                    | 1    | (E)18GB/RU/H74529 TO 91200 and L58224 TO 81300 | Use together to replace 22H 931 layshaft gear. |
| 23   | 22H 1282 | Piece-distance.....                        | 1    |  |  |
| 24   | 22H 1284 | Circlip.....                               | 1    |  |  |
| <b>WASHER-THRUST</b>                                   |          |  |      |  |  |
| 25   | 1G 3576  | Front-laygear.....                         | A/R  |  |  |
| 26   | 1G 3577  | Rear-.154-.156"(3.192-3.962mm).....        | A/R  | (E)18G/RU/101 TO 31121                         |  |
| 26   | 1G 3578  | Rear-.157-.158"(3.988-4.013mm).....        | A/R  | (E)18GA/RU/101 TO 17500                        |  |
| 26   | 1G 3579  | Rear-.160-.161"(4.06-4.085mm).....         | A/R  | (E)18GB/RU/101 TO H74428 and L58223            |  |
| 26   | 1G 3580  | Rear-.163-.164"(4.136-4.162mm).....        | A/R  |  |  |
| 26   | 22H 466  | Front-laygear.....                         | A/R  |  |  |
| 26   | 22H 467  | Rear-.154-.156"(3.912-3.962mm).....        | A/R  |  |  |
| 26   | 22H 468  | Rear-.157-.158"(3.988-4.013mm).....        | A/R  | (E)18GB/RU/H74529 TO 91200 and L58224 TO 81300 |  |
| 26   | 22H 469  | Rear-.160-.161"(4.06-4.085mm).....         | A/R  |  |  |
| 26   | 22H 470  | Rear-.163-.164"(4.136-4.162mm).....        | A/R  |  |  |
| 27   | 3H 2865  | Bearing-needle roller-layshaft.....        | 3    | Use prior to 22H 471                           |  |
| 28   | 11G 3026 | Tube-distance.....                         | 1    |  |  |
| 29   | 11G 3027 | Ring-spring.....                           | 4    |  |  |
| 30   | 22H 471  | Bearing-needle roller-layshaft(caged)..... | 2PRS | (E)18GB/RU/H74529 TO 91200 and L58224 TO 81300 |  |
| 31   | 22H 672  | Tube-distance.....                         | 1    |  |  |



| Ill. No.  | Part No. | DESCRIPTION  | Qty. | Change Point | REMARKS   |
|---|----------|--|------|--------------|---|
| <b>GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued.</b> |          |  |      |              |   |
| 1   | 88G 258  | Shaft-reverse  | 1    |              |   |
| 2   | 1G 3581  | Screw-reverse shaft                                    | 1    |              |   |
| 3   | 1B 3363  | Washer-locking-screw                                   | 1    |              |   |
| 4   | 22H 83   | GEAR ASSEMBLY-REVERSE                                  | 1    |              |   |
| 5   | 11G 3092 | Bush-reverse gear                                      | 1    |              |   |
| 6   | 22H 226  | SHAFT ASSEMBLY-3RD MOTION                              | 1    |              |   |
| 7   | 1A 1964  | Restrictor-oil   | 1    |              |   |
| <b>WASHER-THRUST</b>                                  |          |  |      |              |   |
| 8   | 1G 3492  | 3rd motion shaft-rear                                  | 1    |              | } Alternatives.   |
| 9   | 11G 3127 | Front-. 1565-. 1575"<br>(3.962-3.988mm)                | A/R  |              |   |
| 9   | 11G 3128 | Front-. 1585-. 1595"<br>(4.013-4.039mm)                | A/R  |              |   |
| 9   | 11G 3129 | Front-. 1605-. 1615"<br>(4.06-4.085mm)                 | A/R  |              |   |
| 10  | 2K 8960  | Spring-peg   | 1    |              |   |
| 11  | 48G 422  | FIRST SPEED WHEEL AND SYNCHRONIZER ASSEMBLY            | 1    |              |   |
| 12  | BLS 109  | Ball-synchronizer                                      | 3    |              |   |
| 13  | 6K 884   | Spring-synchronizer ball                               | 3    |              |   |
| 14  | 11G 3063 | Ring-baulk-2nd speed gear                              | 1    |              |   |
| 14  | 22H 249  | Ring-baulk-2nd speed gear                              | 1    |              | Use prior to 22H 249 (E)18GB/RU/H31003 TO 91200 and L25995 TO 81300 |
| 15  | 22H 230  | Gear-2nd speed   | 1    |              | Use with 1 off ring 22H 249.  |
| 16  | 11G 3028 | Bush-2nd speed mainshaft gear                          | 1    |              |   |
| 17  | 1G 3331  | Ring-2nd and 3rd gear bushes-interlocking              | 1    |              |   |
| 18  | 1G 3594  | Gear-3rd speed   | 1    |              |   |
| 19  | 11G 3029 | Bush-3rd speed gear                                    | 1    |              |   |
| 20  | 11G 3022 | Ring-baulk-3rd and 4th speed gear                      | 2    |              |   |
| 21  | 48G 438  | SYNCHRONIZER ASSEMBLY-3RD AND 4TH SPEED(WITH COUPLING) | 1    |              |   |
| 22  | BLS 109  | Ball   | 3    |              |   |
| 23  | 6K 884   | Spring-ball  | 3    |              |   |
| 24  | 11G 3223 | Piece-distance-3rd motion shaft                        | 1    |              |   |
| 25  | 11G 3225 | Nut-distance piece                                     | 1    |              |   |
| 26  | 11G 3226 | Washer-lock-distance piece                             | 1    |              |   |
| 27  | 22H 173  | Lever-selector-front                                   | NLA  |              |   |
| 28  | LWN 405  | Washer-shakeproof                                      | 1    |              |   |
| 28  | 22H 15   | Bush-intermediate selector lever                       | 1    |              |   |
| 29  | 22H 252  | Lever-selector-rear                                    | 1    |              |   |
| 30  | 22H 15   | Bush-change speed lever                                | 1    |              |   |

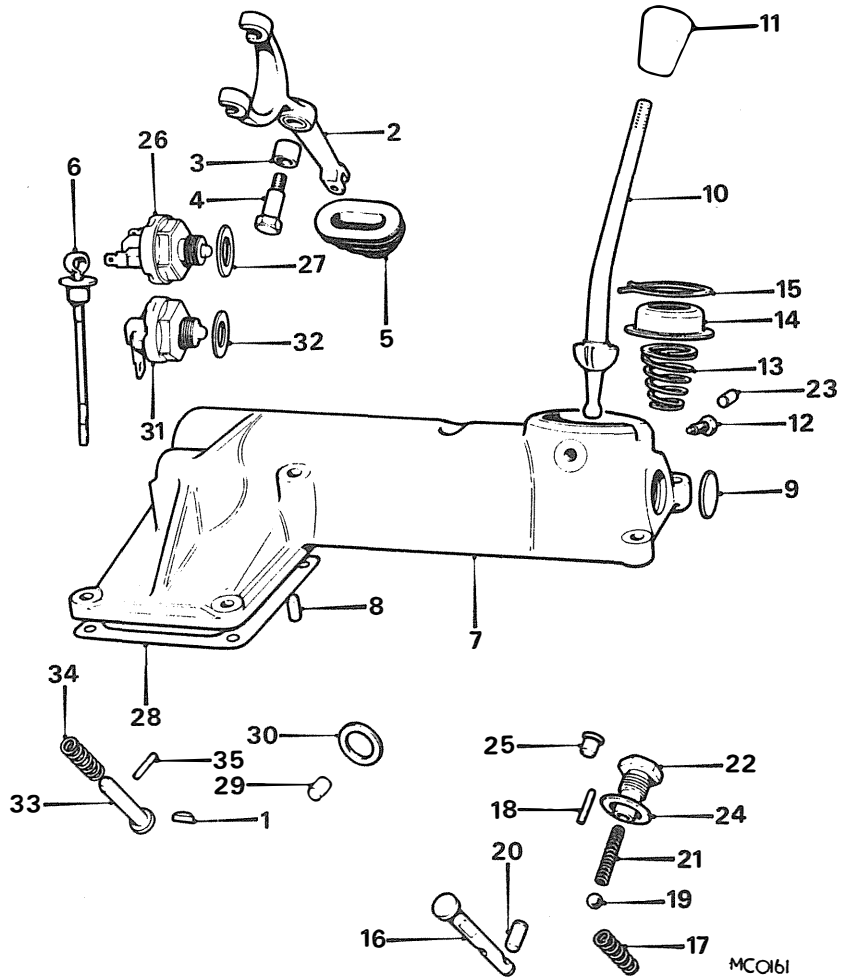


| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
|----------|----------|-------------|------|--------------|---------|
|----------|----------|-------------|------|--------------|---------|

GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued.

|    |          |   |     |   |                              |
|----|----------|---|-----|---|------------------------------|
|    | LWZ 305  | Washer-spring .....                         | 1   |   |                              |
| 1  | WKN 404  | Key .....                                   | 2   |   |                              |
| 2  | 22B 56   | LEVER ASSEMBLY-CLUTCH<br>WITHDRAWAL .....   | 1   |   |                              |
| 3  | 11G 3195 | Bush-withdrawal .....                       | 1   |   |                              |
| 4  | 11G 3196 | Bolt-clutch withdrawal lever .....          | 1   |   |                              |
|    | LNZ 206  | Nut .....                                   | 1   |   |                              |
| 5  | 22H 1337 | Cover-dust-clutch withdrawal<br>lever ..... | 1   |   |                              |
| 6  | 1G 3802  | Indicator-oil lever-gearbox .....           | 1   |   |                              |
| 7  | 22H 167  | Tower-remote control .....                  | 1   |   |                              |
| 8  | AEG 3101 | Dowel-remote control tower .....            | 2   |   |                              |
| 9  | 2K 8158  | Plug-welch-tower .....                      | 2   |   |                              |
| 10 | 22H 251  | Lever-change speed .....                    | NLA |   |                              |
| 11 | 1G 3706  | Knob-change speed lever .....               | NLA |   |                              |
|    | FNP 205  | Locknut .....                               | NLA |   |                              |
| 12 | 1H 3101  | Pin-change speed lever<br>locating .....    | 2   |   |                              |
|    | LWZ 304  | Washer-spring .....                         | 2   |   |                              |
| 13 | AEG 3105 | Spring-change speed lever .....             | 1   |   |                              |
| 14 | 1G 3927  | Cover-ball spring .....                     | 1   |   |                              |
| 15 | 1H 3087  | Circlip-ball spring cover .....             | 1   |   |                              |
| 16 | 22H 1031 | Plunger-reverse selector .....              | 1   | (E)18GB/RU/H54406<br>TO 91200 and<br>L29792 TO 81300  |                              |
| 17 | 1G 3863  | Spring-reverse plunger .....                | 1   |   |                              |
| 18 | 22H 576  | Peg-reverse plunger .....                   | 1   |   |                              |
| 19 | BLS 110  | Ball .....                                  | 1   | (E)18G/RU/101 TO<br>31121<br>(E)18GA/RU/101<br>TO 17500<br>(E)18GB/RU/101<br>TO H54405 and<br>L29791  |                              |
| 20 | 2A 3108  | Plunger-detent .....                        | 1   | (E)18GB/RU/H54406<br>TO 91200 and<br>L29792 TO 81300  |                              |
| 21 | 22A 75   | Spring .....                                | 1   |   |                              |
| 22 | 22B 612  | Plug-spring retaining .....                 | 1   | (E)18G/RU/101<br>TO 31121<br>(E)18GA/RU/101<br>TO 17500<br>(E)18GB/RU/101 TO<br>H54405 and I29791<br>(E)18GB/RU/H54406<br>TO 91200 and<br>L29792 TO 81300 | Use with 22B<br>614 plunger. |
| 23 | 22B 614  | Plunger .....                               | 1   |   |                              |
| 24 | 6K 638   | Washer-plug .....                           | 1   |   |                              |
| 25 | 22H 1033 | Plug-detent hole .....                      | 1   |   |                              |
| 26 | 13H 2154 | Switch-reverse light .....                  | 1   |   |                              |
| 27 | 1B 3664  | Washer-switch(fibre) .....                  | 1   |   |                              |
| 28 | 22H 168  | Gasket-control tower to<br>adaptor .....    | 1   |   |                              |
|    | ZCS 508  | Bolt-short .....                            | 4   |   |                              |
|    | LWZ 305  | Washer-spring .....                         | 6   |   |                              |
| 29 | 22H 176  | Plunger .....                               | NLA |   |                              |
| 30 | AEG 3122 | Washer-cap .....                            | 1   |   |                              |
|    | HZS 411  | Screw .....                                 | 1   |   |                              |

MGB



MGB TOURER AND GT

| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
|----------|----------|-------------|------|--------------|---------|
|----------|----------|-------------|------|--------------|---------|

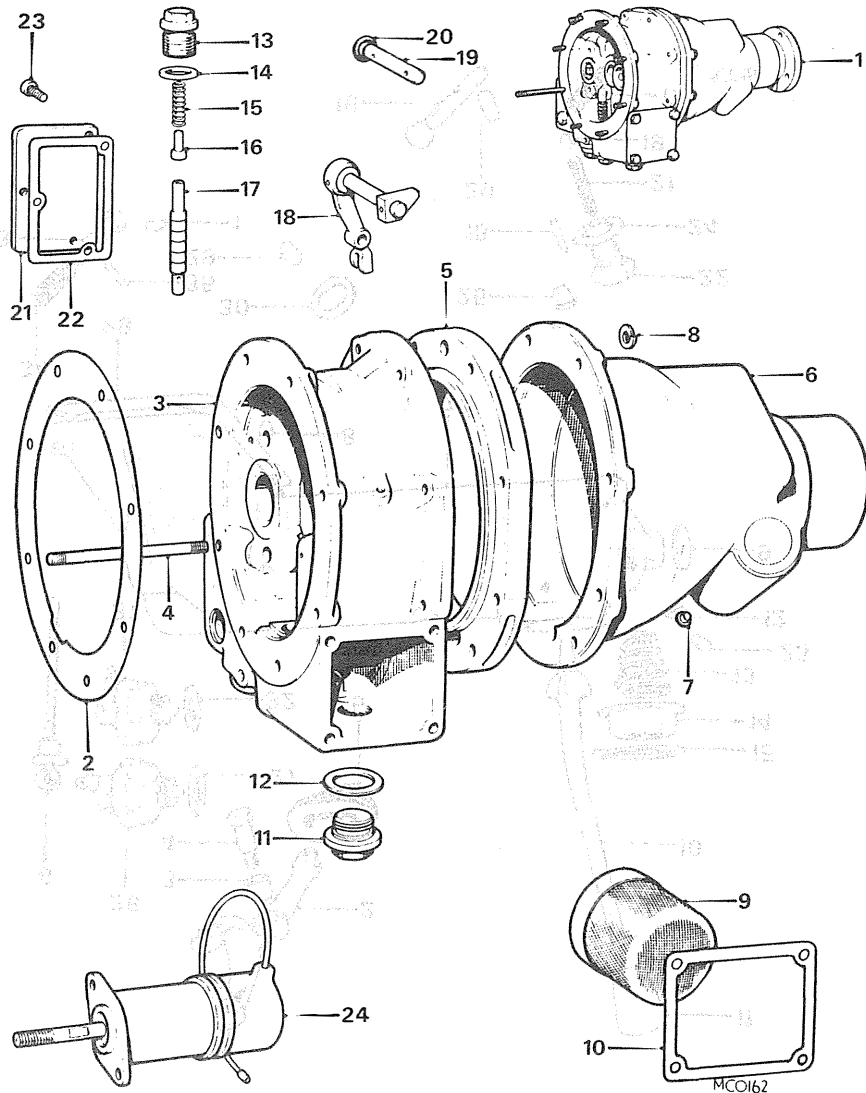
GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued.

|    |           |                                 |   |  |  |
|----|-----------|---------------------------------|---|--|--|
|    | HZS 409   | Screw.....                      | 2 |  |  |
|    | LWZ 304   | Washer-spring .....             | 2 |  |  |
|    | SH 604061 | Screw.....                      | 2 |  |  |
|    | LWZ 304   | Washer-spring .....             | 2 |  |  |
| 31 | 13H 2154  | Switch-overdrive isolation..... | 1 |  |  |
| 32 | 1B 3664   | Gasket-switch .....             | 1 |  |  |
| 33 | 22H 203   | Plunger-overdrive switch .....  | 1 |  |  |
| 34 | 22H 204   | Spring-plunger.....             | 1 |  |  |
| 35 | 22H 576   | Pin-locating-plunger.....       | 1 |  |  |
|    | FNZ 504   | Nut.....                        | 8 |  |  |
|    | LWZ 304   | Washer-spring .....             | 8 |  |  |

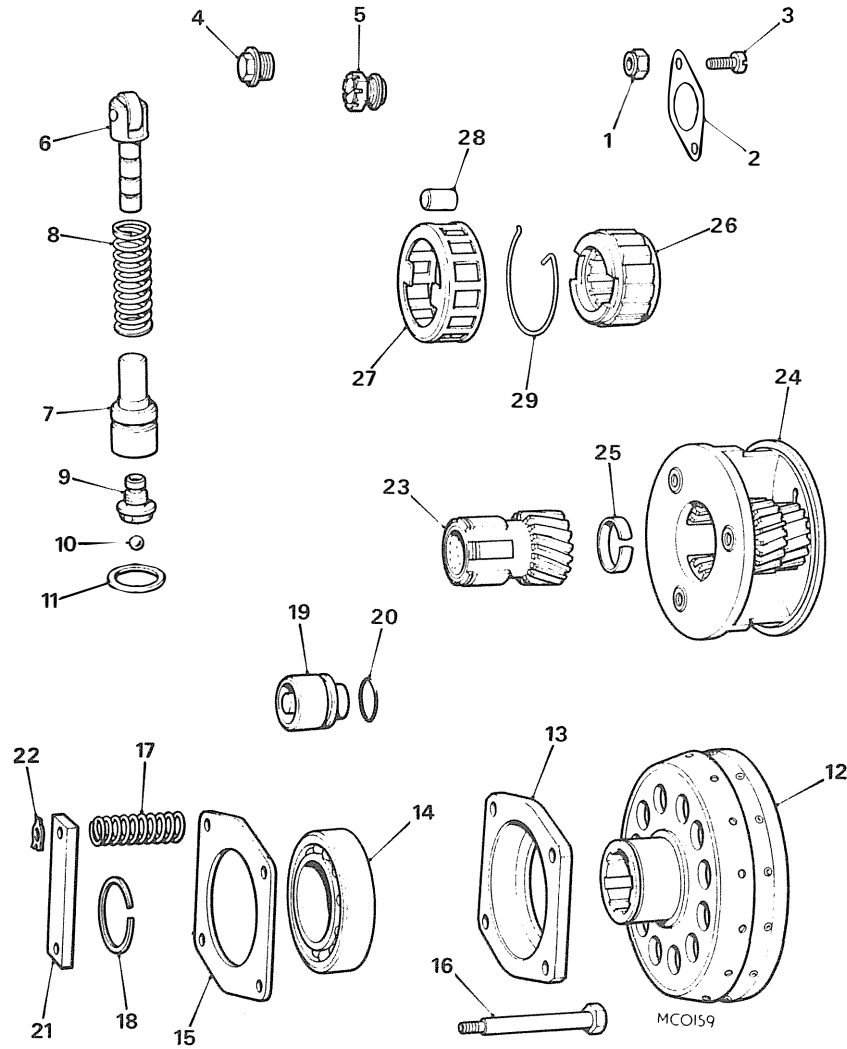


Ill. No. | Part No. | | | | | DESCRIPTION | Qty. | Change Point | REMARKS

GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued.



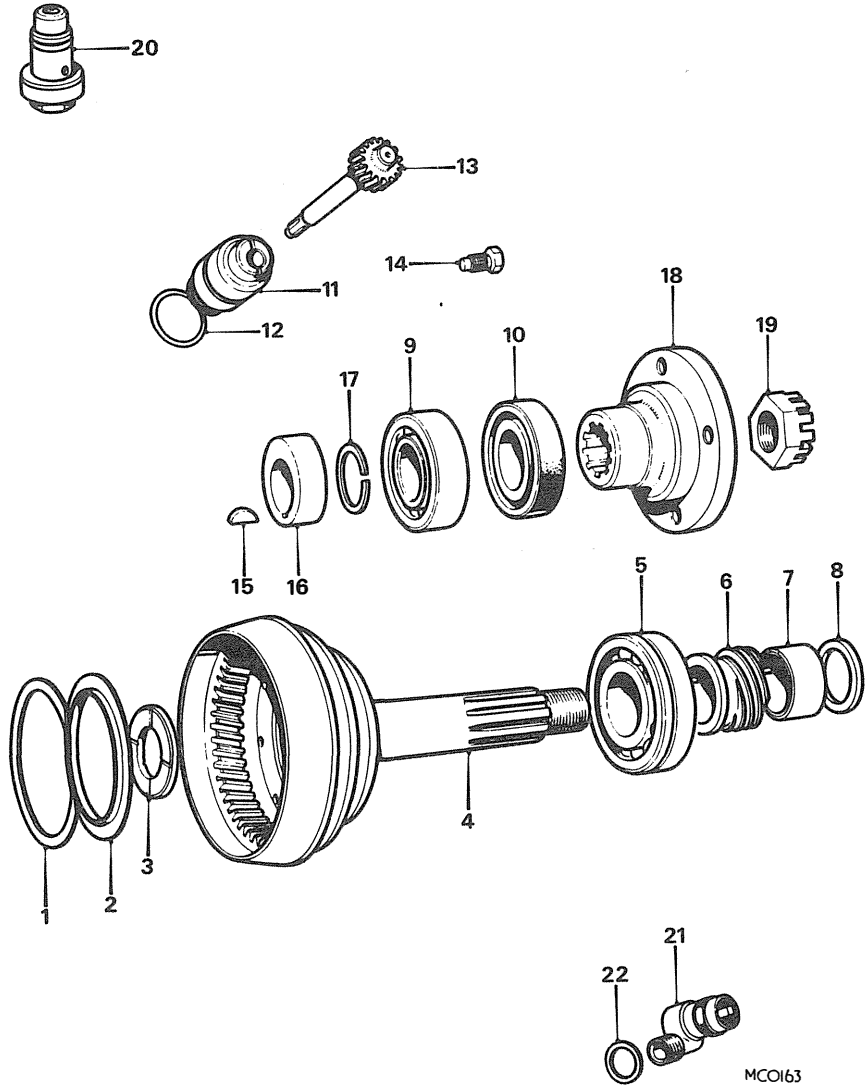
|    |           |  |     |                     |  |
|----|-----------|--|-----|---------------------|--|
| 1  | 22H 210 N | OVERDRIVE UNIT .....                   | 1   |                     |  |
| 2  | 22H 166   | Gasket-main casing to adaptor .....    | 1   |                     |  |
| 3  | 17H 8018  | CASING ASSEMBLY-MAIN .....             | NLA |                     |  |
| 4  | 17H 8022  | Stud-long-main casing to adaptor ..... | 1   |                     |  |
| 5  | 7H 8310   | Ring-brake-clutch cone .....           | 1   |                     |  |
| 6  | 17H 8019  | CASING ASSEMBLY-REAR .....             | 1   |                     |  |
| 7  | 7H 8288   | Button-thrust .....                    | 1   |                     |  |
| 8  | 17H 5673  | Washer-spring .....                    | 8   |                     |  |
|    | FNN 104   | Nut .....                              | 8   |                     |  |
| 9  | 7H 8197   | Filter .....                           | 1   |                     |  |
| 10 | 7H 8293   | Gasket-filter side cover .....         | 1   |                     |  |
|    | SH 604061 | Screw .....                            | 4   |                     |  |
|    | LWN 404   | Washer-lock .....                      | 4   |                     |  |
| 11 | 7H 8303   | Plug-filter-drain .....                | 1   |                     |  |
| 12 | 7H 8307   | Washer-drain plug .....                | 1   |                     |  |
| 13 | 17H 5876  | Plug-valve operating .....             | NLA |                     |  |
| 14 | 7H 5898   | Washer-plug .....                      | 1   |                     |  |
| 16 | 7H 5837   | Plunger-ball valve .....               | 1   |                     |  |
| 17 | 17H 8030  | Valve-operating .....                  | 1   |                     |  |
| 18 | 7H 8184   | LEVER ASSEMBLY-VALVE OPERATING .....   | 1   |                     |  |
| 19 | 27H 2892  | Dowel-spring .....                     | NLA | (OD)25/3308/3312 ON |  |
| 20 | 17H 5815  | 'O'ring-solenoid operating lever ..... | 1   |                     |  |
| 21 | 7H 8195   | Plate-side-cover-solenoid .....        | 1   |                     |  |
| 22 | 7H 8199   | Gasket-solenoid cover plate .....      | 1   |                     |  |
| 23 | 53K 126   | Screw .....                            | 3   |                     |  |
|    | LWZ 403   | Washer-lock .....                      | 3   |                     |  |
| 24 | 17H 8581  | Solenoid-overdrive .....               | 1   |                     |  |



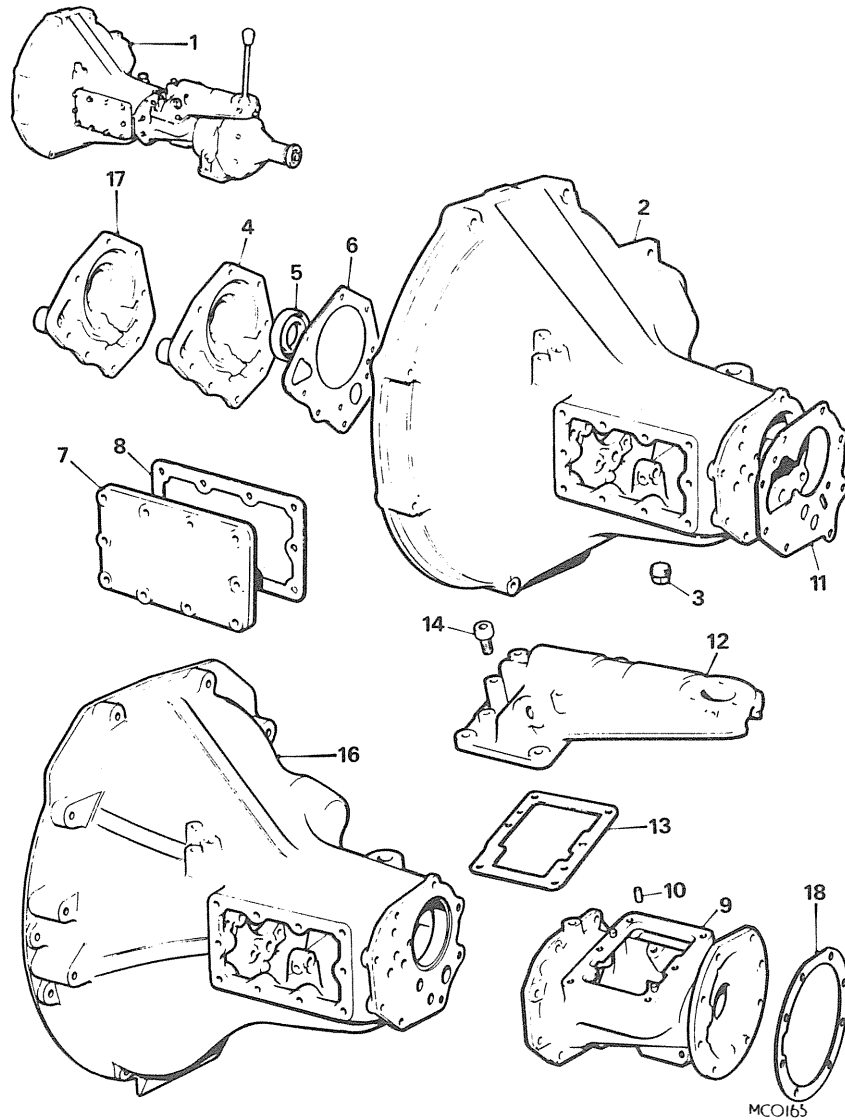
| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
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**GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued.**

|    |          |  |      |  |  |
|----|----------|--|------|--|--|
| 1  | 7H 8324  | Nut-solenoid adjusting .....                       | 1    |  |  |
| 2  | 7H 8196  | Gasket-solenoid.....                               | 1    |  |  |
| 3  | 53K 126  | Screw .....  | 2    |  |  |
|    | LWZ 403  | Washer-lock.....                                   | 2    |  |  |
| 4  | 27H 2984 | Plug-solenoid adjusting nut .....                  | 1    |  |  |
| 5  | 27H 2984 | Adjusting screw and locking nut.....               | 1    |  |  |
| 6  | 17H 8015 | Plunger assembly-pump.....                         | 1    |  |  |
| 7  | 7H 8287  | Body-pump.....                                     | 1    |  |  |
| 8  | 7H 5839  | Spring-pump plunger .....                          | 1    |  |  |
| 9  | 37H 2693 | VALVE ASSEMBLY-NON-RETURN .....                    | 1    |  |  |
| 10 | BLS 107  | Ball .....   | 1    |  |  |
| 11 | 7H 8307  | Washer-plug .....                                  | 1    |  |  |
| 12 | 17H 8017 | Clutch sliding member assembly.....                | 1    |  |  |
| 13 | 7H 8283  | Housing-sun wheel bearing.....                     | 1    |  |  |
| 14 | 7H 8301  | Bearing-sun wheel .....                            | 1    |  |  |
| 15 | 7H 8297  | Plate-base-clutch return spring.....               | NLA  |  |  |
| 16 | 7H 8198  | Bolt-bearing housing.....                          | 4    |  |  |
| 17 | 17H 8016 | Clutch spring set.....                             | 1    |  |  |
| 18 | 7H 8289  | Ring-snap-sun gear retaining-bearing housing ..... | 1    |  |  |
| 19 | 7H 8290  | Piston-operating .....                             | 2    |  |  |
| 20 | TRS 1114 | 'O'ring-operating piston seal.....                 | 2    |  |  |
| 21 | 7H 8286  | Bar-bridge.....                                    | 2    |  |  |
| 22 | 7H 5863  | Washer-tab.....                                    | 4    |  |  |
|    | FNN 104  | Nut .....  | 4    |  |  |
| 23 | 7H 8187  | Wheel-sun .....                                    | 1    |  |  |
| 24 | 17H 8014 | Carrier-planet .....                               | 1    |  |  |
| 25 | 22H 193  | Ring-spring .....                                  | 1    |  |  |
| 26 | 7H 8274  | Member-inner .....                                 | NLA  |  |  |
| 27 | 7H 5881  | Cage-clutch.....                                   | 1    |  |  |
| 28 | 17H 5823 | Roller(steel).....                                 | 1SET |  |  |
| 29 | 7H 8273  | Spring-clutch .....                                | 1    |  |  |

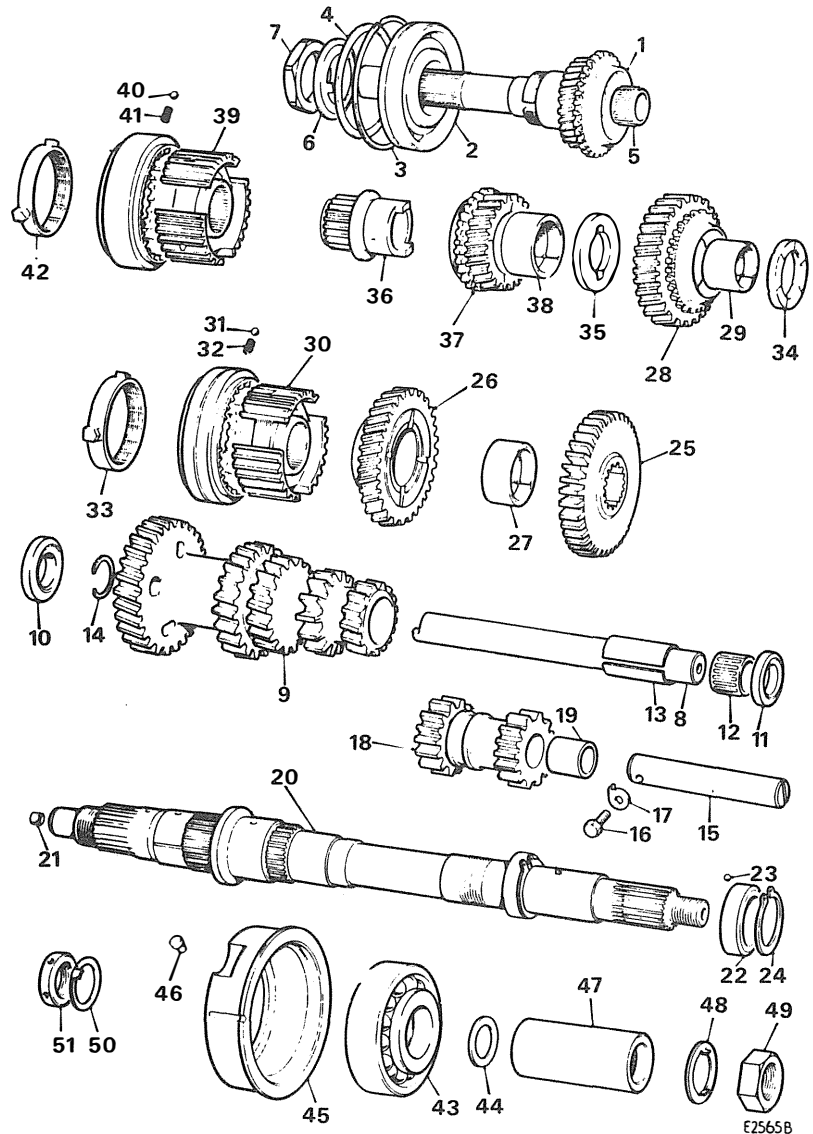


| Ill. No.   | Part No. | DESCRIPTION                             | Qty. | Change Point        | REMARKS               |
|--|----------|---|------|---------------------|-----------------------|
| <b>GEARBOX-OVERDRIVE-18G,18GA AND 18GB-continued</b> |          |   |      |                     |                       |
| 1  | 7H 8275  | Spring-ring-clutch.....                 | 1    |                     |                       |
| 2  | 17H 8028 | Washer-clutch retaining .....           | 1    |                     |                       |
| 3  | 7H 5883  | Washer-thrust-clutch .....              | 1    |                     |                       |
| 4  | 7H 8194  | Annulus .....                           | NLA  |                     |                       |
| 5  | 7H 8300  | Bearing-annulus-front .....             | 1    |                     |                       |
| 6  | 7H 8294  | Gear-speedometer driving .....          | 1    |                     |                       |
| 7  | 17H 8020 | Tube-spacing-annulus .....              | NLA  |                     |                       |
| <b>WASHER-ANNULUS BEARING ADJUSTING</b>              |          |   |      |                     |                       |
| 8  | 17H 8024 | 2.68mm(.105") .....                     | NLA  | } Alternatives      |                       |
| 8  | 17H 8025 | 2.54mm(.100") .....                     | NLA  |                     |                       |
| 8  | 17H 8026 | 2.40mm(.095") .....                     | 1    |                     |                       |
| 8  | 17H 8027 | 2.28mm(.090") .....                     | NLA  |                     |                       |
| 9  | 2F 1966  | Bearing-annulus rear .....              | 1    |                     |                       |
| 10   | 7H 8325  | Seal-oil-annulus .....                  | 1    |                     |                       |
| 11   | 17H 8012 | BEARING ASSEMBLY-SPEEDOMETER .....      | 1    |                     |                       |
| 12   | 7H 8304  | 'O'ring .....                           | 1    |                     |                       |
| 13   | 17H 8021 | Pinion-speedometer .....                | 1    |                     |                       |
| 14   | 7H 5894  | Screw-locking-speedometer bearing ..... | 1    |                     |                       |
| 15   | WKN 304  | Key .....                               | 1    |                     |                       |
| 16   | 22H 190  | Cam-pump operating .....                | NLA  | } TO(O/D)25/3308/99 |                       |
| 17   | 22H 228  | Ring-spring .....                       | 1    |                     | } (O/D)25/3308/100 ON |
| 18   | 22H 189  | Flange-coupling .....                   | 1    |                     |                       |
|  | LWZ 212  | Washer .....                            | 1    |                     |                       |
|  | FNZ 612  | Nut .....                               | 1    |                     |                       |
| 19   | 17H 8655 | Nut-flange .....                        | NLA  |                     |                       |
| 20   | 7H 8191  | Valve-relief .....                      | 1    |                     |                       |
|  | HBZ 510  | Bolt .....                              | 1    |                     |                       |
|  | HBZ 515  | Bolt .....                              | 2    |                     |                       |
|  | HBZ 520  | Bolt .....                              | 4    |                     |                       |
|  | LWZ 305  | Washer-spring .....                     | 7    |                     |                       |
|  | FNZ 505  | Nut .....                               | 7    |                     |                       |
| 21   | 13H 2567 | Box-speedometer drive adaptor .....     | 1    |                     |                       |
| 22   | 3H 550   | Washer-adaptor to gearbox .....         | 1    |                     |                       |



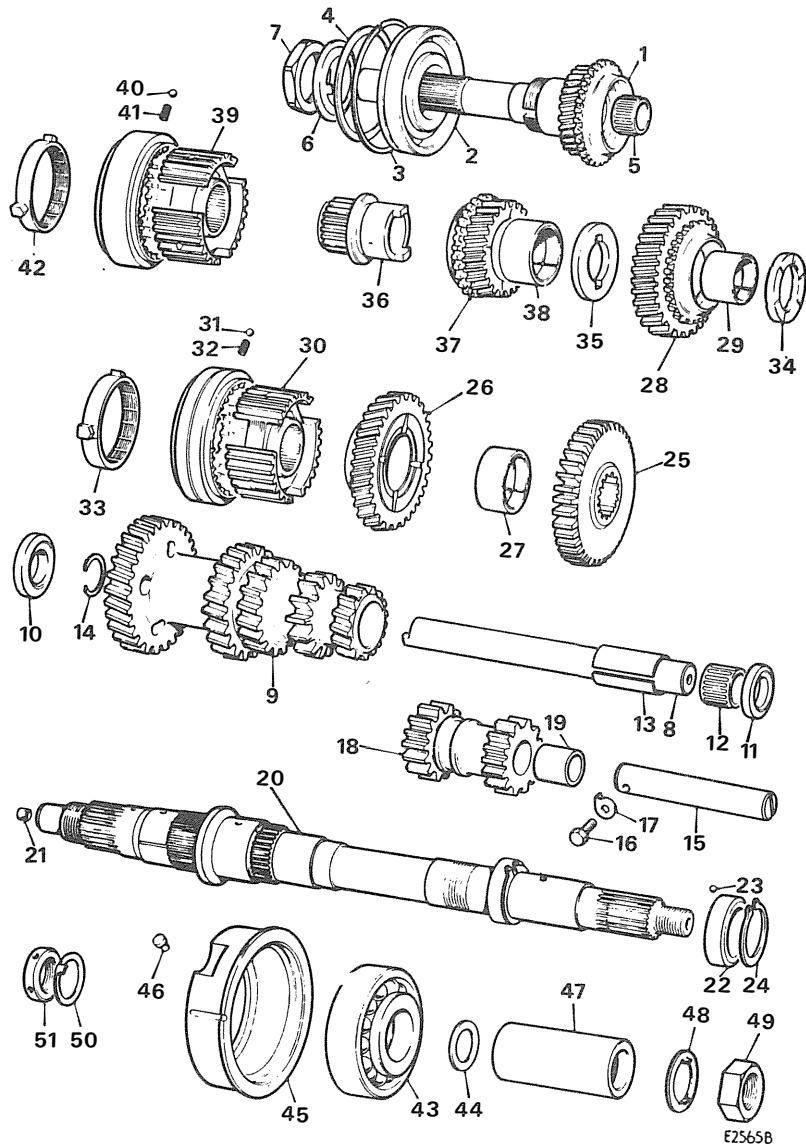
| Ill. No.   | Part No.   | DESCRIPTION                    | Qty. | Change Point            | REMARKS       |
|--|------------|--------------------------------|------|-------------------------|---------------|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK,18V AND V8.</b> |            |                                |      |                         |               |
| 1  | 22H 1052 N | GEARBOX ASSEMBLY-1800          | 1    |                         | Not N.America |
| 1  | 22H 1052 N | GEARBOX ASSEMBLY-1800          | 1    | Use prior to 22H 1460 N |               |
| 1  | 22H 1460 N | GEARBOX ASSEMBLY-1800          | 1    | (E)18V/585Z/L805 TO(+)  | N.America     |
|  | 48G 764 N  | GEARBOX ASSEMBLY-V8            | NLA  | (E)18V/673Z/L 101 ON    |               |
| 1  | BHM 5019 N | GEARBOX ASSEMBLY-1800          | 1    | Use 48G 780 N           | N.America     |
|  | BHM 5021 N | GEARBOX ASSEMBLY-1800          | 1    | (E)18V/847F/101 ON      |               |
|  | 48G 780 N  | GEARBOX ASSEMBLY-V8            | 1    | (E)18V/798AE/101 ON     |               |
| 2  | 22H 1054   | Casing-1800                    | 1    | Use prior to 22H 1463   | N.America     |
| 2  | 22H 1463   | Casing-1800                    | 1    | (E)18V/847F/101 ON      |               |
|  | 48G 780 N  | GEARBOX ASSEMBLY-V8            | 1    | (E)18V/798AE/101 ON     |               |
|  | 48G 780 N  | GEARBOX ASSEMBLY-V8            | 1    | (E)18V/802AE/101 ON     |               |
| 16   | 22B 682    | Casing-V8                      | 1    |                         |               |
|  | CHS 511    | Stud-front cover               | 8    |                         |               |
|  | CHS 2512   | Stud-overdrive adaptor         | 3    |                         |               |
| 3  | 2K 5830    | Plug-drain and filler          | 2    |                         |               |
| 4  | 22H 1055   | Cover-front-1800               | 1    |                         |               |
| 17   | 22B 684    | Cover-front-V8                 | 1    |                         |               |
| 5  | 88G 545    | Seal-oil-front cover           | 1    |                         |               |
| 6  | 22B 385    | Gasket                         | 1    |                         |               |
|  | LWZ 305    | Washer-spring                  | 8    |                         |               |
|  | NH 605041  | Nut                            | 8    |                         |               |
| 7  | 22B 309    | Cover-side                     | 1    |                         |               |
| 8  | 22B 319    | Gasket                         | 1    |                         |               |
|  | LWN 305    | Washer-spring                  | 10   |                         |               |
| 9  | 22B 589    | ADAPTOR ASSEMBLY-OVERDRIVE     | 1    |                         |               |
| 10   | AEG 3101   | Dowel                          | 2    |                         |               |
| 11   | 22B 404    | Gasket-gearbox to adaptor      | 1    |                         |               |
| 18   | 22B 405    | Gasket-overdrive to adaptor-V8 | 1    |                         |               |
|  | FNZ 105    | Nut-stud                       | 3    |                         |               |
|  | LWZ 305    | Washer-spring                  | 8    |                         |               |
| 12   | 22B 522    | Housing-remote control-1800/V8 | 1    |                         | Not N.America |
| 12   | 22B 522    | Housing-remote control-1800    | 1    |                         |               |
| 12   | 22H 1457   | Housing-remote control-1800    | 1    | Use prior to 22H 1457   | N.America     |
|  | 48G 764 N  | GEARBOX ASSEMBLY-V8            | NLA  | (E)18V/585Z/L805 TO(+)  |               |
|  | 48G 780 N  | GEARBOX ASSEMBLY-V8            | 1    | (E)18V/673Z/L 101 ON    |               |
| 12   | 22B 522    | Housing-remote control         | 1    | (E)18V/798AE/101 ON     | N.America     |
|  | 48G 780 N  | GEARBOX ASSEMBLY-V8            | 1    | (E)18V/802AE/101 ON     |               |
| 13   | 22B 372    | Gasket                         | 1    |                         |               |
|  | ZCS 508    | Screw-housing short            | 2    |                         |               |
|  | HCZ 518    | Screw-housing long             | 4    |                         |               |
|  | LWZ 305    | Washer-spring                  | 6    |                         |               |
| 14   | 1H 3364    | Breather-1800                  | 1    |                         |               |
|  | 21H 6060   | Breather-V8                    | 1    |                         |               |

(+) Change point not available.



| Ill. No.  | Part No. | DESCRIPTION                          | Qty. | Change Point   | REMARKS             |
|---|----------|--------------------------------------|------|--|---------------------|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GJ,18GK, 18V AND V8-continued</b> |          |                                      |      |  |                     |
| 1   | 22B 556  | Shaft-1st motion                     | 1    |  | Not V8              |
| 1   | 22B 703  | Shaft-1st motion                     | 1    |  |                     |
| 2   | 6K 777   | Bearing                              | 1    |  |                     |
| 3   | 6K 780   | Ring-spring                          | 1    |  |                     |
| 4   | 6K 778   | Shim                                 | A/R  |  |                     |
| 4   | 6K 779   | Shim                                 | A/R  |  |                     |
| 5   | 22H 774  | Bearing-needle-roller                | 1    |  |                     |
| 6   | 22H 798  | Washer-locking                       | 1    |  |                     |
| 7   | 22B 356  | Nut                                  | 1    |  |                     |
| 8   | 22B 280  | Layshaft                             | 1    |  |                     |
| 9   | 22B 557  | Laygear                              | 1    |  |                     |
| 10  | 22B 301  | Washer-thrust-front                  | 1    | Use prior to 22B 691 and 22B 692                                 | Not V8-Alternatives |
| 11  | 22B 302  | Washer-thrust-rear                   | A/R  |  |                     |
| 11  | 22B 303  | Washer-thrust-rear                   | A/R  |  |                     |
| 11  | 22B 304  | Washer-thrust-rear                   | A/R  |  | V8,                 |
| 9   | 22B 702  | Laygear                              | 1    | (E)18V/847F/101 ON<br>(E)18V/798AE/101 ON<br>(E)18V/802AE/101 ON | Alternatives        |
| 10  | 22B 691  | Washer-thrust-front                  | 1    |  |                     |
| 11  | 22B 692  | Washer-thrust-rear                   | 1    |  |                     |
| 11  | 22B 693  | Washer-thrust-rear                   | 1    |  |                     |
| 11  | 22B 694  | Washer-thrust-rear                   | 1    |  |                     |
| 11  | 22B 695  | Washer-thrust-rear                   | 1    |  |                     |
| 11  | 22B 696  | Washer-thrust-rear                   | 1    |  |                     |
| 12  | 22H 523  | Bearing-needle-roller                | 2    |  |                     |
| 13  | 22H 478  | Tube-distance-bearing                | 1    |  |                     |
| 14  | 22H 477  | Ring-spring                          | 2    |  |                     |
| 15  | 88G 467  | Shaft-reverse                        | 1    |  |                     |
| 16  | 1G 3581  | Screw-shaft-locking                  | 1    |  |                     |
| 17  | 1B 3363  | Washer-locking                       | 1    |  |                     |
| 18  | 22H 308  | GEAR ASSEMBLY-REVERSE                | 1    |  |                     |
| 19  | 22H 310  | Bush                                 | 1    |  |                     |
| 20  | 8G 3032  | SHAFT ASSEMBLY-3RD MOTION (WITH CAM) | 1    |  |                     |
| 21  | 1A 1964  | Restrictor-oil                       | 1    |  |                     |
| 22  | 22B 611  | Cam                                  | 1    |  |                     |
| 23  | BLS 106  | Ball                                 | 1    |  |                     |
| 24  | 37H 1911 | Circlip                              | 1    |  |                     |
| 25  | 22H 268  | Gear-reverse-mainshaft               | 1    |  |                     |
|   | DAM 2147 | Washer-spacing                       | 1    |  |                     |

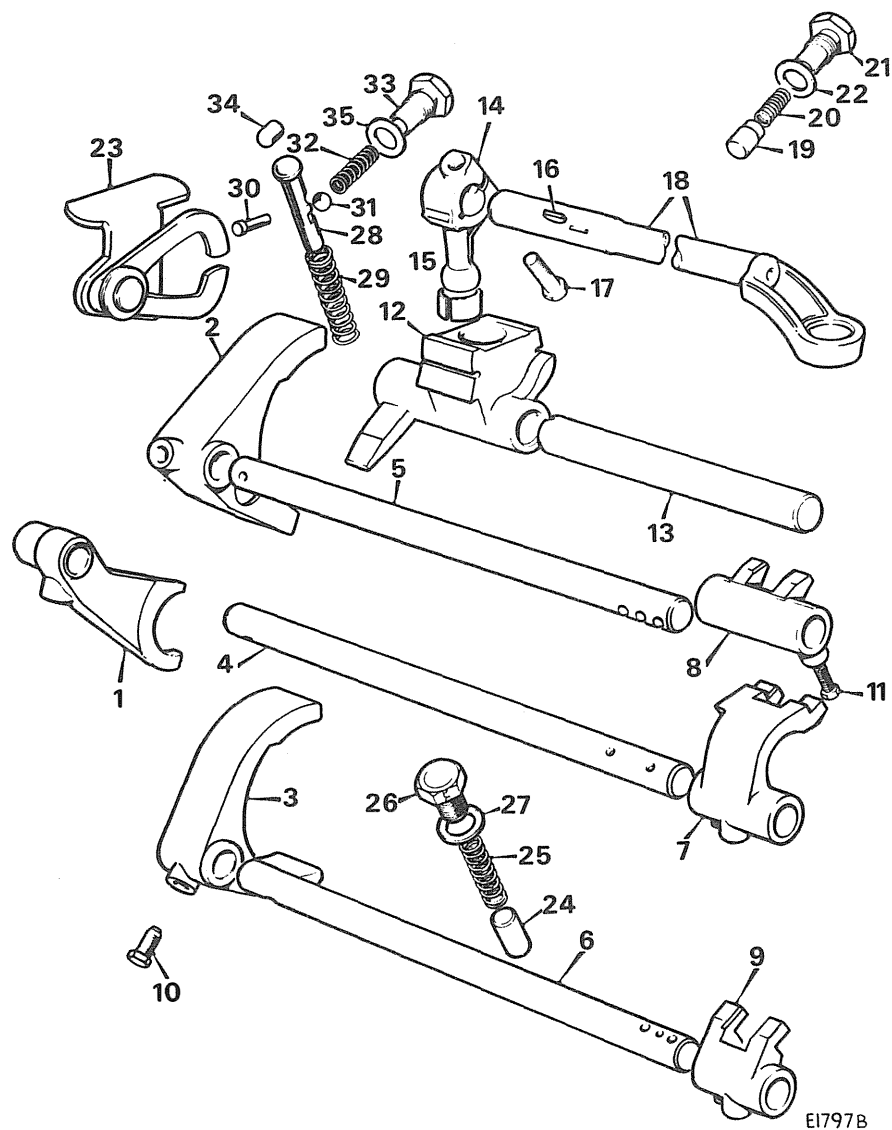
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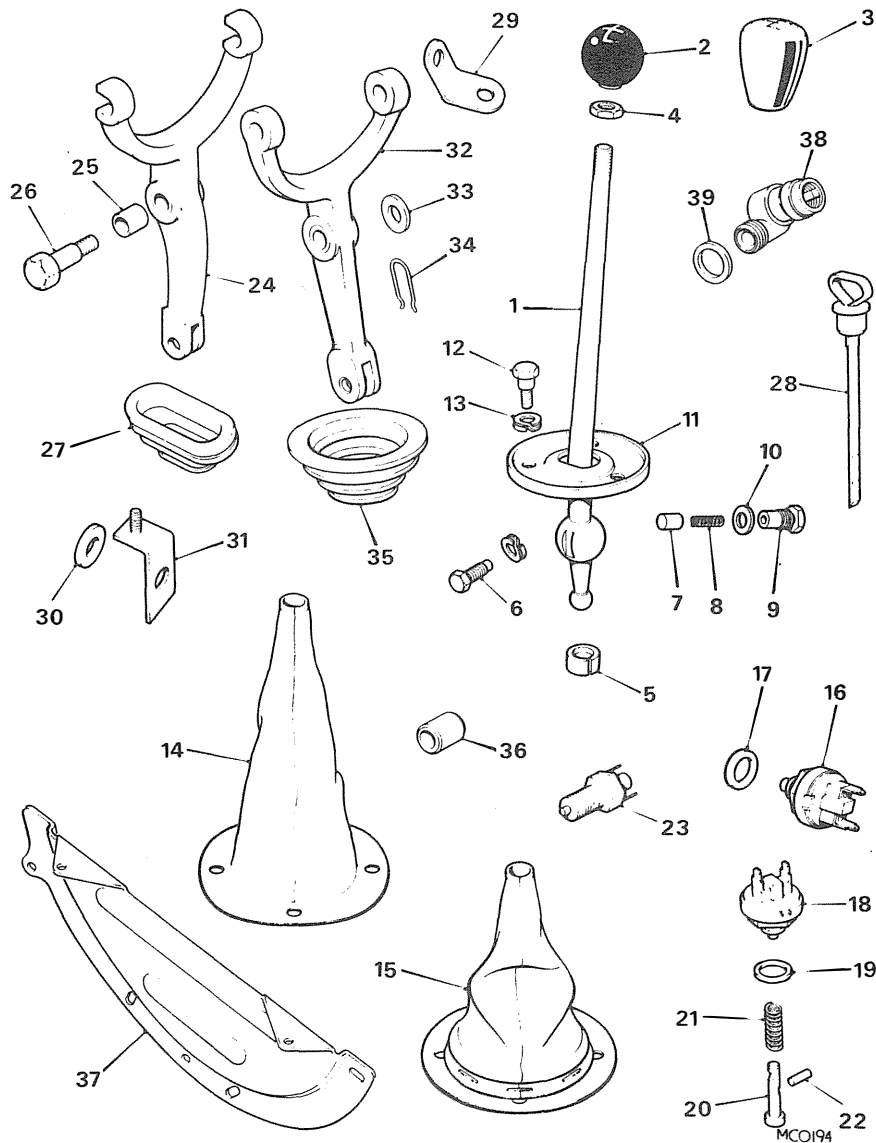
MGB TOURER AND GT

| Ill. No.  | Part No. | DESCRIPTION                                   | Qty. | Change Point | REMARKS   |
|---|----------|---|------|--------------|---|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GE,18GG,18GH,18GJ,18GK,18V AND V8-continued</b> |          |   |      |              |   |
| 26  | 22B 558  | GEAR ASSEMBLY-1ST SPEED .....                 | 1    |              | Use prior to DAM 597.<br>(E)18V/847F/101 ON<br>(E)18V/798AE/101 ON<br>(E)18V/802AE/101 ON |
| 26  | DAM 597  | GEAR ASSEMBLY-1ST SPEED .....                 | 1    |              |   |
| 27  | 22H 281  | Bush .....                                    | 1    |              |   |
| 28  | 22B 560  | GEAR ASSEMBLY-2ND SPEED .....                 | 1    |              |   |
| 29  | 22H 274  | Bush .....                                    | 1    |              |   |
| 30  | 22H 1167 | SYNCHRONIZER ASSEMBLY-1ST AND 2ND SPEED ..... | 1    |              |   |
| 31  | BLS 109  | Ball .....                                    | 3    |              |   |
| 32  | 22H 827  | Spring .....                                  | 3    |              |   |
| 33  | 88G 397  | Ring-baulk-1st and 2nd speed .....            | 2    |              |   |
| 34  | 22H 276  | Washer-thrust-2nd speed gear .....            | 1    |              |   |
| 35  | 22H 1034 | Washer-thrust-interlocking .....              | 1    |              |   |
| 36  | 22H 1062 | Sleeve-mainshaft .....                        | 1    |              |   |
| 37  | 22B 562  | GEAR ASSEMBLY-3RD SPEED .....                 | 1    |              |   |
| 38  | 22H 281  | Bush .....                                    | 1    |              |   |
| 39  | 22H 1168 | SYNCHRONIZER ASSEMBLY-3RD AND 4TH SPEED ..... | 1    |              |   |
| 40  | BLS 109  | Ball .....                                    | 3    |              |   |
| 41  | 22H 827  | Spring .....                                  | 3    |              |   |
| 42  | 22H 1028 | Ring-baulk-3rd and 4th speed .....            | 2    |              |   |
| 43  | 13H 7268 | Bearing-3rd motion shaft .....                | 1    |              |   |
| 44  | 22B 464  | Shim .....                                    | A/R  |              |   |
| 44  | 22B 465  | Shim .....                                    | A/R  |              |   |
| 44  | 22B 466  | Shim .....                                    | A/R  |              |   |
| 45  | 22B 588  | Housing-bearing .....                         | 1    |              |   |
| 46  | 22B 552  | Peg-locating .....                            | 1    |              |   |
| 47  | 22B 425  | Piece-distance-3rd motion shaft .....         | 1    |              |   |
| 48  | 22B 516  | Washer-locking .....                          | 1    |              |   |
| 49  | 22B 515  | Nut-3rd motion shaft .....                    | 1    |              |   |
| 50  | 22H 773  | Washer-locking .....                          | 1    |              |   |
| 51  | 22H 772  | Nut-3rd motion shaft-front .....              | 1    |              |   |



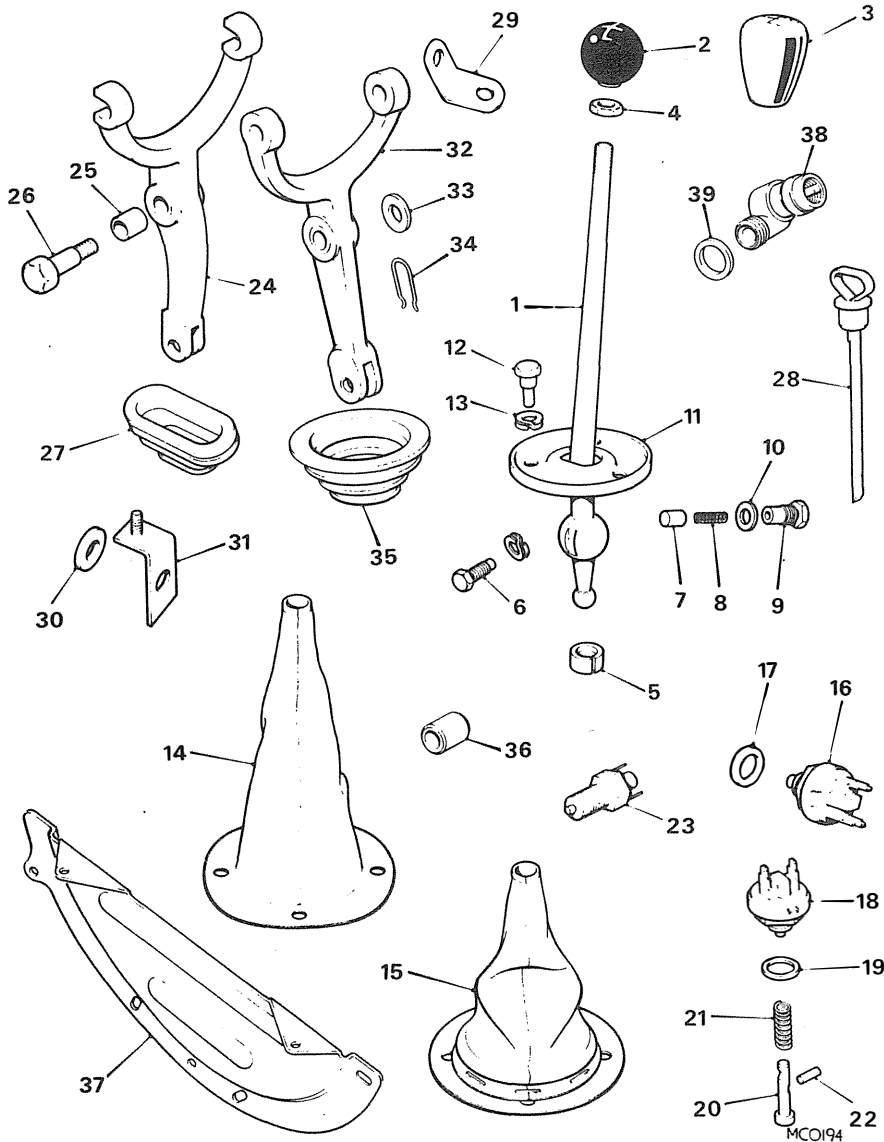
| Ill. No.   | Part No. | DESCRIPTION                | Qty. | Change Point   | REMARKS                  |
|--|----------|----------------------------|------|--|--------------------------|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK, 18V AND V8-continued</b> |          |                            |      |  |                          |
| 1  | 22B 283  | Fork-reverse               | 1    |  |                          |
| 2  | 22B 284  | Fork-1st and 2nd           | 1    |  |                          |
| 3  | 22B 285  | Fork-3rd and 4th           | 1    |  |                          |
| 4  | 22B 376  | Rod-fork-reverse           | 1    |  |                          |
| 5  | 22B 375  | Rod-fork-1st and 2nd       | 1    |  |                          |
| 6  | 22B 377  | Rod-fork-3rd and 4th       | 1    |  |                          |
| 7  | 22B 378  | Selector-reverse           | 1    |  |                          |
| 8  | 22B 379  | Selector-1st and 2nd       | 1    |  |                          |
| 9  | 22B 380  | Selector-3rd and 4th       | 1    |  |                          |
| 10   | 2A 3492  | Screw-fork-locating        | 3    |  |                          |
|  | LWN 404  | Washer-shakeproof          | 3    |  |                          |
|  | FNN 604  | Nut-locking                | 3    |  |                          |
| 11   | 1G 3708  | Screw-selector locating    | 3    |  |                          |
| 12   | 22B 386  | Lever-selector             | 1    |  |                          |
| 12   | 22B 386  | Lever-selector             | 1    |  |                          |
|  | 22B 726  | Lever-selector             | 1    | Use prior to 22B 726 (G)A1404 ON   | Not V8 V8                |
| 13   | 22B 390  | Shaft-selector lever       | 1    |  |                          |
|  | FNZ 604  | Nut-locking                | 1    |  |                          |
| 14   | 88G 465  | Lever-remote control shaft | 1    |  |                          |
| 15   | 22B 295  | Bush-lever                 | 1    |  |                          |
| 16   | WKN 404  | Key-lever                  | 1    |  |                          |
| 17   | 22B 418  | Bolt                       | 1    |  |                          |
|  | LWN 305  | Washer-spring              | 1    |  |                          |
| 18   | 22B 416  | Shaft-remote control       | 1    |  |                          |
| 18   | 22B 416  | Shaft-remote control       | 1    |  |                          |
| 18   | 22H 1459 | Shaft-remote control       | 1    | Use prior to 22H 1459 (E)18V/585Z/L805 TO(+)                                   | Not N America N.America  |
|  | 22B 416  | Shaft-remote control       | 1    | (E)18V/673Z/L101 ON (E)18V/847F/101 ON (E)18V/798AE/101 ON (E)18V/802AE/101 ON |                          |
| 19   | 22A 84   | Plunger-shaft-damping      | 1    |  |                          |
| 20   | AEG 3123 | Spring-plunger             | 1    |  |                          |
| 21   | 22A 85   | Cap-retaining-plunger      | 1    |  |                          |
| 22   | AEG 3122 | Washer-cap                 | 1    |  |                          |
| 23   | 22B 591  | Arm-interlocking           | 1    |  |                          |
| 24   | 22B 408  | Plunger-fork rod           | 3    |  |                          |
| 25   | 22G 327  | Spring-detent-plunger      | 3    |  |                          |
| 26   | 6K 643   | Plug-plunger               | 3    |  |                          |
| 27   | 2K 4956  | Washer-plug                | 3    |  |                          |
| 28   | 22B 396  | Plunger-reverse selector   | 1    |  |                          |
| 29   | 1G 3863  | Spring-plunger             | 1    |  |                          |
| 30   | 22H 576  | Pin-locating-plunger       | 1    |  |                          |
| 31   | BLS 110  | Ball                       | 1    | (E)18GD/RWe/101 TO 7000 (E)18GF/RWe/101 TO 13650 (E)18GG/-/101 TO(+)           |                          |
| 34   | 22B 614  | Plunger                    | 1    | (E)18GH/-/101 TO(+)  |                          |
|  |          |                            |      | (E)18GK/-/101 TO(+)  |                          |
|  |          |                            |      | (E)18V/-/101 ON (E)48600001 ON   |                          |
| 32   | 22A 75   | Spring-detent-plunger      | 1    |  |                          |
| 33   | 22B 612  | Plug-detent spring         | 1    |  | Use with plunger 22B 614 |
| 35   | 6K 638   | Washer-plug                | 1    |  |                          |

(+) Change point not available.



| III. No.   | Part No. | DESCRIPTION                       | Qty. | Change Point | REMARKS   |
|--|----------|-----------------------------------|------|--------------|---|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK, 18V AND V8-continued</b> |          |                                   |      |              |   |
| 1  | 22B 419  | Lever-change speed .....          | 1    |              |   |
| 2  | 1B 3736  | Knob-lever .....                  | 1    |              | Use prior to<br>BHH 788<br>(C)G-HN5-294251 ON<br>(C)G-HD5-296001 ON<br>(C)G-D2D1-101 ON |
| 3  | BHH 788  | Knob-lever .....                  | 1    |              |   |
| 4  | 54K 1723 | Nut-locking .....                 | 1    |              |   |
| 5  | 22H 15   | Bush-lever.....                   | 1    |              |   |
| 6  | 1H 3101  | Pin-lever locating.....           | 2    |              |   |
| 6  | LWZ 304  | Washer-spring.....                | 2    |              |   |
| 7  | 22A 84   | Plunger-lever-damping.....        | 1    |              |   |
| 8  | AEG 3123 | Spring-plunger.....               | 1    |              |   |
| 9  | 22A 85   | Cap-retaining-plunger.....        | 1    |              |   |
| 10   | AEG 3122 | Washer-cap.....                   | 1    |              |   |
|  | HZS 405  | Screw .....                       | 3    |              | Use with lever<br>seat cover 22B<br>412 now use<br>22B 424                              |
|  | CWZ 304  | Washer-D/C.....                   | 3    |              |   |
| 11   | 22B 524  | Cover-seat-lever .....            | 1    |              |   |
| 12   | 22B 525  | Screw-cover.....                  | 3    |              |   |
| 13   | 2K 2425  | Washer-spring.....                | 3    |              |   |
| 14   | BHH 396  | Gaiter-change speed lever.....    | 1    |              | Use prior to<br>BHH 886<br>(C)G-HN5-294251 ON<br>(C)G-HD5-296001 ON<br>(C)G-D2D1-101 ON |
| 15   | BHH 886  | Gaiter-change speed lever \$..... | 1    |              |   |
| 16   | 13H 2154 | Switch-reverse light.....         | 1    |              |   |
| 17   | 1B 3664  | Washer-switch.....                | 1    |              |   |
| 18   | 13H 2154 | Switch-overdrive-isolation .....  | 1    |              |   |
| 19   | 1B 3664  | Washer-switch.....                | 1    |              |   |
| 20   | 22B 406  | Plunger-isolation switch .....    | 1    |              | Use prior to<br>22B 727<br>(G)A1404 ON  |
| 20   | 22B 406  | Plunger-isolation switch .....    | 1    |              |   |
| 20   | 22B 727  | Plunger-isolation switch .....    | 1    |              |   |
| 21   | 22H 204  | Spring-plunger.....               | 1    |              | Not V8<br>V8  |
| 22   | 22H 576  | Pin-plunger-location.....         | 1    |              |   |

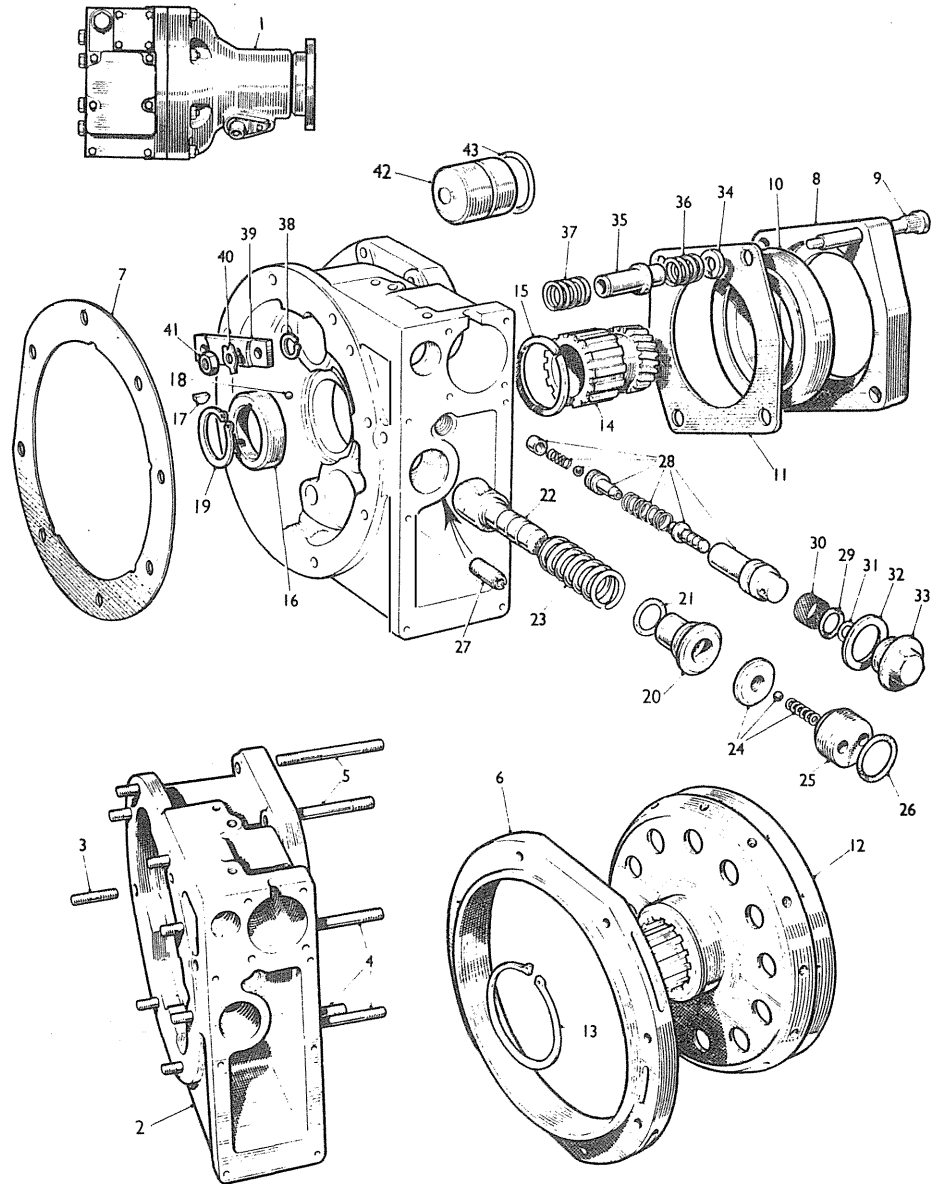




| Ill. No.   | Part No.  | DESCRIPTION                                 | Qty. | Change Point                                     | REMARKS   |
|--|-----------|---|------|--|-----------|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK,18V AND V8-continued.</b> |           |   |      |  |           |
| 23   | 22G 2047  | Switch-inhibitor-seat belt \$               | 1    | (E)18V/585Z/L805<br>TO(+)<br>(E)18V/673Z/L101 ON | N.America |
| 24   | 22H 1056  | LEVER ASSEMBLY-CLUTCH<br>WITHDRAWAL         | 1    |  | Not V8.   |
| 32   | 22B 685   | LEVER ASSEMBLY-CLUTCH<br>WITHDRAWAL         | 1    |  | V8.       |
| 25   | 11G 3195  | Bush  | 1    |  |           |
| 26   | 11G 3196  | Bolt-lever                                  | 1    |  |           |
| 33   | 12H 2178  | Washer-bolt                                 | 1    |  | V8.       |
|  | LNZ 206   | Nut   | 1    |  |           |
| 34   | 22B 725   | Clip-spring-withdrawal lever                | 2    |  |           |
| 27   | 22H 1337  | Cover-dust-lever                            | 1    |  | Not V8.   |
| 35   | 22B 450   | Cover-dust-lever                            | 1    |  | V8.       |
| 28   | 22B 549   | Indicator-oil level                         | 1    |  |           |
|  | HBZ 522   | Bolt-gearbox to mounting<br>plate           | 4    |  | Not V8.   |
|  | HBZ 526   | Bolt-gearbox to mounting<br>plate           | 2    |  |           |
|  | HBZ 524   | Bolt-gearbox to mounting<br>plate           | 1    |  |           |
|  | LWZ 305   | Washer-spring                               | 7    |  |           |
|  | FNZ 505   | Nut   | 7    |  |           |
| 36   | 602141    | Dowel-gearbox and bell<br>housing to engine | 2    |  | V8.       |
|  | BH 506181 | Bolt  | 4    |  |           |
|  | BH 506241 | Bolt  | 4    |  |           |
|  | WL 600061 | Washer-spring                               | 8    |  |           |
| 37   | 599855    | Cover-bottom-gearbox case                   | 1    |  |           |
|  | SH 505051 | Bolt-cover to engine                        | 2    |  |           |
|  | WL 600051 | Washer-spring                               | 2    |  |           |
|  | SH 504041 | Bolt-cover to gearbox                       | 4    |  |           |
|  | WL 600051 | Washer-spring                               | 4    |  |           |
| 29   | AHC 579   | Clip  | 1    |  |           |
| 30   | 22H 1302  | Washer-packing                              | 1    |  |           |
|  | PWZ 105   | Washer-plain                                | 1    |  |           |
| 31   | 22H 1303  | Bracket                                     | 1    |  |           |
| 38   | 13H 2567  | Box-adaptor-speedometer drive               | 1    |  |           |
| 39   | 3H 550    | Washer-box                                  | 1    |  |           |

\$ This item is subject to safety regulations.(+) Change point not available.

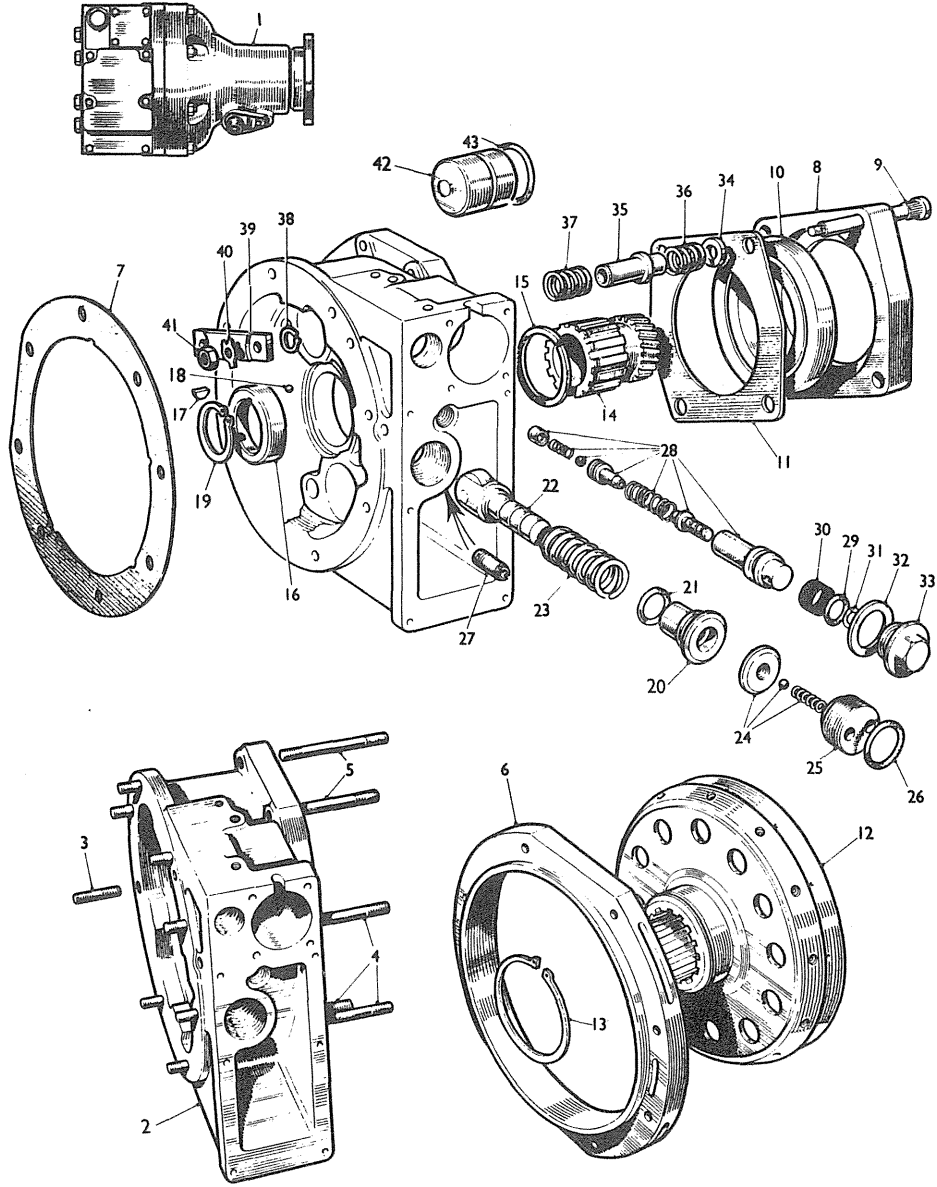
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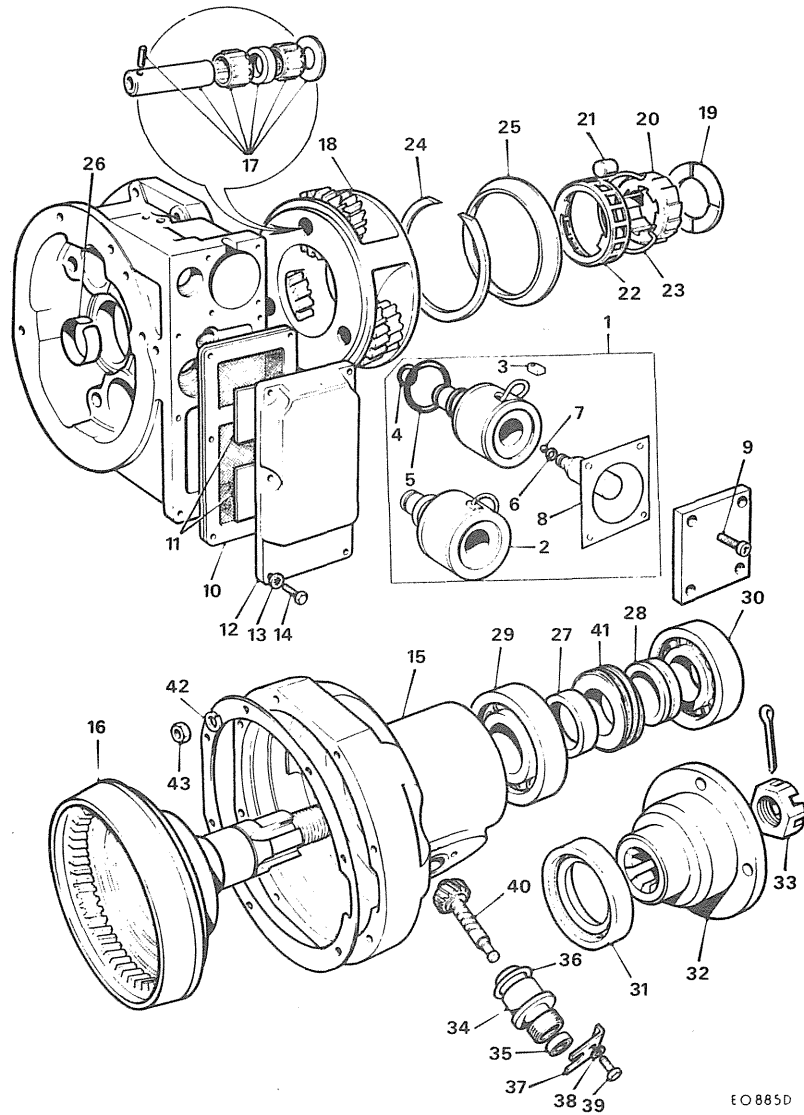
| Ill. No.  | Part No.   | DESCRIPTION                           | Qty. | Change Point   | REMARKS  |
|---|------------|---------------------------------------|------|--|--|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK,18V AND V8-continued</b> |            |                                       |      |  |  |
| 1   | 22H 1283 N | OVERDRIVE UNIT.....                   | 1    | (E)18V/847F/101 ON<br>(E)18V/798AE/101 ON<br>(E)18V/802AE/101 ON | Not V8.  |
| 1   | DAM 1362 N | OVERDRIVE UNIT.....                   | 1    |  |  |
| 1   | 22B 687 N  | OVERDRIVE UNIT.....                   | 1    |  |  |
| 2   | 37H 1896   | CASING ASSEMBLY-MAIN.....             | 1    |  | V8   |
| 3   | 37H 1897   | STUD-MAIN CASING<br>Adaptor .....     | 8/7  |  | Quantity reduced<br>for V8<br>V8                         |
| 3   | 37H 8068   | Adaptor .....                         | 1    |  |  |
| 4   | 37H 1898   | Rear casing .....                     | 6    |  |  |
| 5   | 37H 1899   | Rear casing .....                     | 2    |  |  |
| 6   | 37H 1900   | Ring-brake .....                      | 1    |  |  |
| 7   | 37H 1901   | Gasket-adaptor to main<br>casing..... | 1    |  | Not V8   |
| 8   | 37H 1902   | Housing-thrust bearing.....           | 1    |  |  |
| 9   | 37H 1903   | Pin-housing.....                      | 4    |  |  |
| 10  | 7H 5866    | Bearing-thrust.....                   | 1    |  |  |
| 11  | 37H 1904   | Plate-retainer-bearing.....           | 1    |  |  |
| 12  | 37H 3461   | Sliding-member.....                   | 1    |  |  |
| 13  | 37H 1906   | Cirdclip.....                         | 1    |  |  |
| 14  | 37H 1907   | Sunwheel.....                         | 1    |  |  |
| 15  | 37H 1908   | Ring-snap.....                        | 1    |  |  |
| 16  | 37H 1909   | Cam.....                              | 1    |  | Use with 3rd<br>Motion Shafts<br>having keyway<br>slots  |
| 17  | 37H 1910   | Key.....                              | 1    |  |  |
| 16  | 22B 611    | Cam.....                              | 1    |  | Use with 3rd<br>Motion Shafts<br>having ball<br>drilling |
| 18  | BLS 106    | Ball.....                             | 1    |  |  |
| 19  | 37H 1911   | Cirdclip.....                         | 1    |  |  |
| 20  | 37H 1913   | BODY ASSEMBLY-PUMP.....               | 1    |  |  |
| 21  | 37H 1914   | O ring-body.....                      | 1    |  |  |
| 22  | 37H 1915   | Plunger-pump.....                     | 1    |  |  |
| 23  | 37H 1916   | Spring-pump plungers.....             | 1    |  |  |
| 24  | 37H 4281   | Valve-non-return-pump.....            | 1    |  |  |
| 25  | 37H 1918   | Plug-pump.....                        | 1    |  |  |
| 26  | 37H 3879   | O ring-plug.....                      | 1    |  |  |
| 27  | 37H 1920   | Tube-suction-pump.....                | 1    |  |  |

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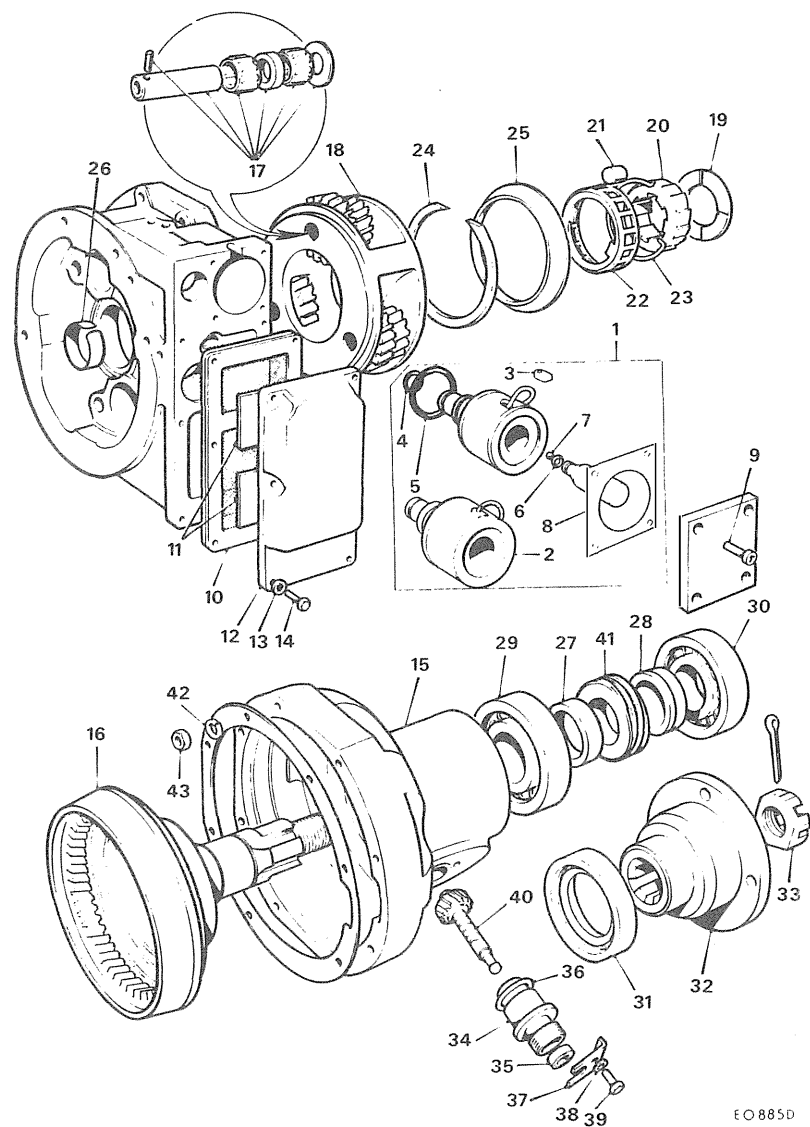
MGB TOURER AND GT

| Ill. No.   | Part No. | DESCRIPTION                         | Qty. | Change Point | REMARKS |
|--|----------|-------------------------------------|------|--------------|---------|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK,18V AND V8-continued.</b> |          |                                     |      |              |         |
| 28   | 37H 3462 | Valve-relief and low pressure ..... | 1    |              | Not V8. |
| 28   | 37H 8070 | Valve-relief and low pressure ..... | 1    |              | V8.     |
| 29   | 37H 1922 | O ring .....                        | 1    |              |         |
| 30   | 37H 1923 | Filter-relief-valve body .....      | 1    |              |         |
| 31   | 37H 1924 | O ring .....                        | 1    |              |         |
| 32   | 7H 8307  | Washer-relief valve-plug .....      | 1    |              |         |
| 33   | 37H 1925 | Plug-relief valve .....             | 1    |              |         |
| 34   | 37H 1926 | Washer-thrust rod .....             | 4    |              |         |
| 35   | 37H 1927 | Rod-thrust .....                    | 4    |              |         |
| 36   | 37H 3872 | Spring-clutch engagement .....      | 4    |              | Not V8. |
| 36   | 37H 1928 | Spring-clutch engagement .....      | 1    |              | V8.     |
| 37   | 37H 1929 | Spring-clutch release .....         | 4    |              |         |
| 38   | 37H 1930 | Circlip-thrust rod .....            | 4    |              |         |
| 39   | 37H 1931 | Piece-bridge .....                  | 2    |              |         |
| 40   | 7H 5863  | Washer-tag .....                    | 4    |              |         |
| 41   | 37H 1932 | Nut .....                           | 4    |              |         |
| 42   | 37H 1933 | PISTON ASSEMBLY .....               | 1    |              |         |
| 43   | 17H 5874 | O ring .....                        | 1    |              |         |



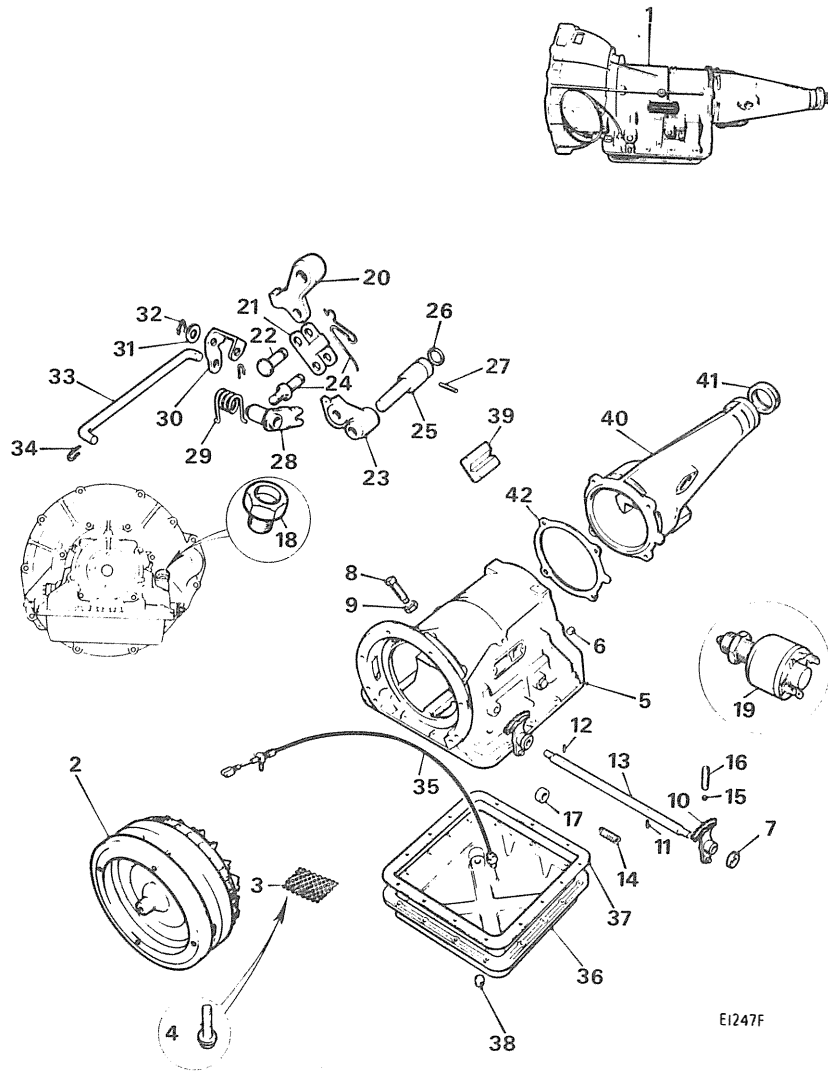
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| III. No.   | Part No. | DESCRIPTION  | Qty.  | Change Point | REMARKS |
|--|----------|--|-------|--------------|---------|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GK,18V AND V8-continued</b> |          |  |       |              |         |
| 1  | 37H 1934 | SOLENOID VALVE KIT .....                           | 1     |              |         |
| 2  | 37H 1935 | COIL ASSEMBLY-SOLENOID .....                       | 1     |              |         |
| 3  | 37H 1936 | Grommet .....                                      | 1     |              |         |
| 4  | 37H 1937 | 'O'ring .....                                      | 1     |              |         |
| 5  | 37H 1938 | 'O'ring .....                                      | 1     |              |         |
| 6  | 37H 1939 | 'O'ring .....                                      | 1     |              |         |
| 7  | BLS 106  | Ball .....   | 1     |              |         |
| 8  | 37H 1941 | Gasket .....                                       | 1     |              |         |
| 9  | 53K 126  | Screw-nameplate .....                              | 4     |              |         |
|  | LWZ 403  | Washer-shakeproof .....                            | 4     |              |         |
| 10   | 37H 1942 | Filter and gasket-sump .....                       | 1     |              |         |
| 11   | 37H 1943 | Magnet-set .....                                   | 1     |              |         |
| 12   | 37H 1944 | Sump .....   | 1     |              |         |
| 13   | 37H 1945 | Washer-shakeproof-sump .....                       | 6     |              |         |
| 14   | 37H 1946 | Screw-sump .....                                   | 6     |              |         |
| 15   | 37H 1947 | Casing-rear .....                                  | 1     |              |         |
| 16   | 37H 3873 | Annulus .....                                      | 1     |              |         |
| 17   | 37H 1949 | Bearing-planet .....                               | 1     |              |         |
| 18   | 37H 1950 | Carrier-planet .....                               | 1     |              |         |
| 19   | 7H 5883  | Washer-thrust-free wheel<br>inner to annulus ..... | 1     |              |         |
| 20   | 7H 5879  | Member-inner-free wheel .....                      | 1     |              |         |
| 21   | 17H 5823 | Roller-steel .....                                 | 1 SET |              |         |
| 22   | 7H 5881  | Cage-free wheel .....                              | 1     |              | Not V8  |
| 22   | 37H 8066 | Cage-free wheel .....                              | 1     |              | V8      |
| 23   | 7H 8273  | Spring-cage .....                                  | 1     |              |         |
| 24   | 7H 8275  | Ring-cage spring .....                             | 1     |              |         |
| 25   | 17H 8028 | Thrower-oil .....                                  | 1     |              |         |
| 26   | 37H 1951 | Ring-spring-mainshaft .....                        | 1     |              |         |
| 27   | 37H 1952 | Spacer .....                                       | 1     |              |         |



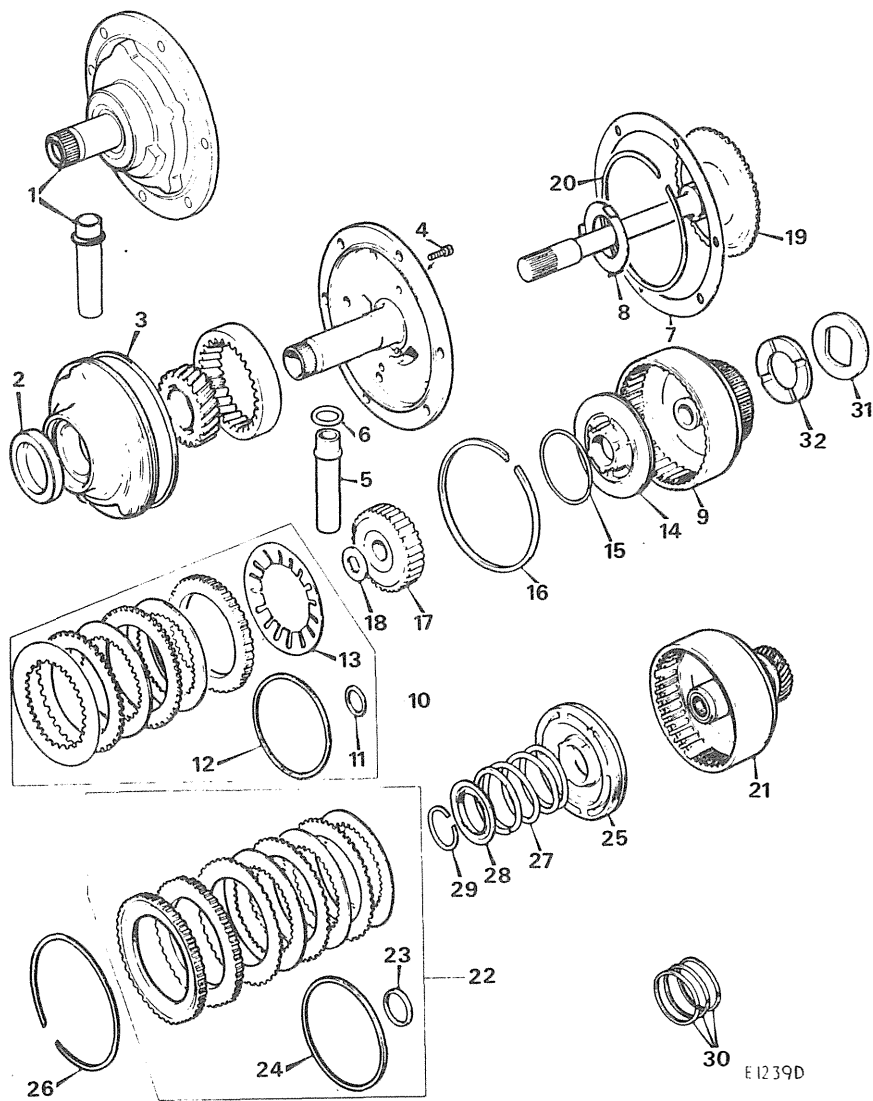
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| Ill. No.   | Part No. | DESCRIPTION                       | Qty. | Change Point | REMARKS   |
|--|----------|-----------------------------------|------|--------------|---|
| <b>GEARBOX-OVERDRIVE-ALL SYNCHROMESH-18GD,18GF,18GG,18GH,18GJ,18GK, 18V AND 8V-continued</b> |          |                                   |      |              |   |
| <b>SPACER-SELECTIVE</b>  |          |                                   |      |              |   |
| 28   | 37H 1953 | 9.144mm(.360")                    | 1    | A/R          |   |
| 28   | 37H 3083 | 9.271mm(.365")                    | 1    | NLA          |   |
| 28   | 37H 3084 | 9.398mm(.370")                    | 1    | A/R          |   |
| 28   | 37H 3085 | 9.525mm(.375")                    | 1    | A/R          |   |
| 28   | 37H 3086 | 9.652mm(.380")                    | 1    | A/R          |   |
| 28   | 37H 3087 | 9.779mm(.385")                    | 1    | A/R          |   |
| 29   | 2K 5507  | Bearing-25 x 70 x 25mm            | 1    | A/R          |   |
| 30   | 7H 5884  | Bearing-30 x 62 x 16mm            | 1    |              |   |
| 31   | 17H 5854 | Seal-oil-rear casing              | 1    |              |   |
| 32   | 22H 1325 | Flange-coupling                   | 1    |              | Not V8  |
| 32   | 22B 619  | Flange-coupling                   | 1    |              | V8  |
| 33   | 37H 3876 | Washer                            | 1    |              |   |
| 33   | 37H 3877 | Nut                               | 1    |              |   |
|  | 22B 483  | Bolt-overdrive to propeller shaft | 4    |              | V8.   |
| 34   | 37H 1955 | BEARING ASSEMBLY-SPEEDOMETER      | 1    |              |   |
| 35   | 37H 1956 | Seal-oil                          | 1    |              |   |
| 36   | 37H 3879 | O'ring                            | 1    |              |   |
| 37   | 37H 1957 | Plate-locking-speedometer         | 1    |              |   |
| 38   | 37H 1958 | Washer-locker-speedometer         | 1    |              |   |
| 39   | 37H 1959 | Screw                             | 1    |              |   |
| 40   | 37H 3463 | Pinion-speedometer                | 1    |              |   |
| 41   | 37H 3464 | Gear-speedometer                  | 1    |              |   |
| 40   | 37H 8845 | Pinion-speedometer                | 1    |              |   |
| 41   | 37H 8844 | Gear-speedometer                  | 1    |              |   |
|  |          |                                   |      |              | Use prior to 37H 8844, 37H 8845, (E)18V/847F/101 ON, (E)18V/798AE/101 ON, (E)18V/802AE/101 ON |
| 42   | 37H 1960 | Washer-spring                     | 16   |              |   |
|  | FNN 104  | Nut                               | 16   |              |   |



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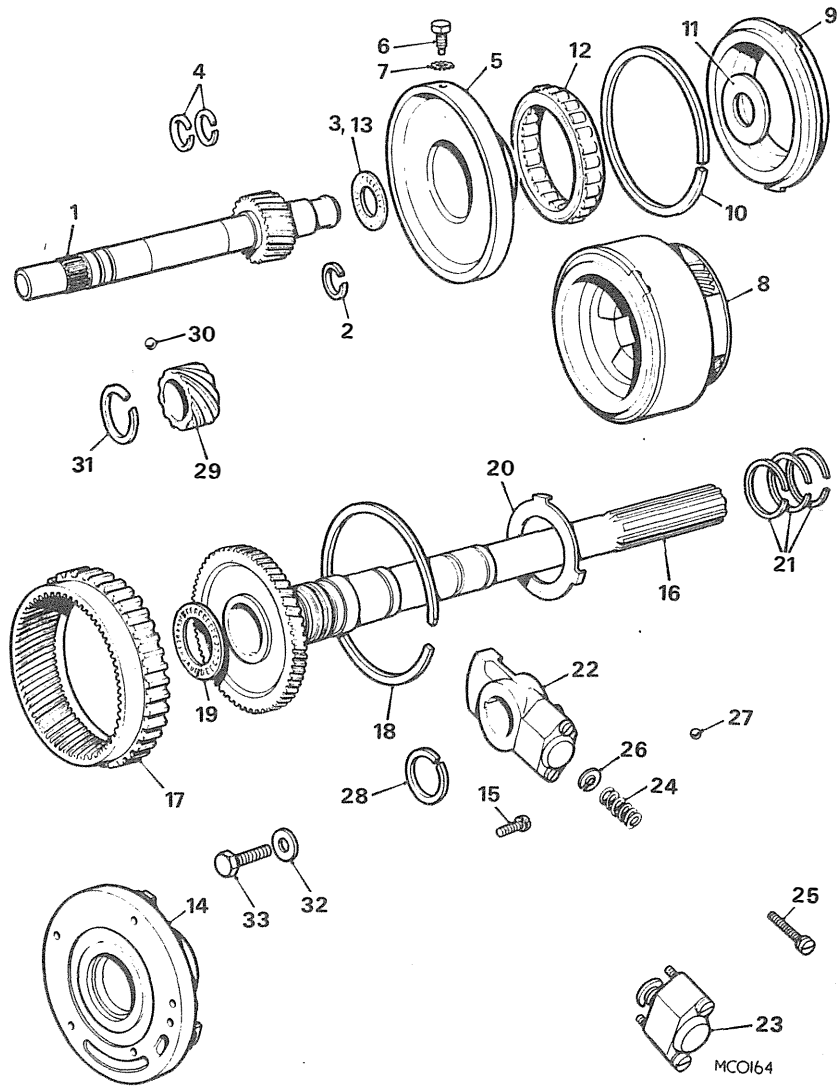
| Ill. No.  | Part No.   | DESCRIPTION                         | Qty. | Change Point | REMARKS              |
|---|------------|-------------------------------------|------|--------------|----------------------|
| <b>GEARBOX-AUTOMATIC-18GD,18GF,18GG AND 18V</b> |            |                                     |      |              |                      |
| 1   | 22H 1266 N | GEARBOX AND CONVERTER ASSEMBLY..... | 1    |              | NLA                  |
| 2   | 17H 3298   | Converter and front cover.....      | 1    |              |                      |
|   | LWN 305    | Washer-spring.....                  | 6    |              |                      |
| 3   | 37H 3729   | Stoneguard.....                     | 2    |              |                      |
| 4   | 27H 6866   | Screw-stoneguard.....               | 4    |              |                      |
|   | NSP        | GEARBOX ASSEMBLY.....               | 1    |              |                      |
| 5   | 18G 8213   | CASE ASSEMBLY-MAIN.....             | 1    |              |                      |
| 6   | 7H 6842    | Plug-pipe.....                      | 1    |              |                      |
| 7   | 7H 6845    | Seal-oil-control shaft.....         | 2    |              |                      |
| 8   | 27H 3844   | Screw-rear servo adjusting.....     | 1    |              |                      |
| 9   | 27H 3845   | Nut-lock.....                       | 1    |              |                      |
| 10  | 37H 3646   | Lever-manual valve detent.....      | 1    |              |                      |
| 11  | 27H 8580   | Pin-retaining.....                  | 1    |              |                      |
| 12  | 27H 3298   | Pin-roll.....                       | 1    |              |                      |
| 13  | 27H 8579   | Shaft-manual valve lever.....       | 1    |              |                      |
| 14  | 27H 3295   | Spring-manual valve bias.....       | 1    |              |                      |
| 15  | BLS 112    | Ball.....                           | 1    |              |                      |
| 16  | 27H 3299   | Spring-manual valve detent.....     | 1    |              |                      |
| 17  | 27H 3297   | Collar.....                         | 1    |              |                      |
| 18  | 7H 6899    | Adaptor-tube connector.....         | 1    |              |                      |
| 19  | 37H 7171   | Switch-inhibitor.....               | 1    |              |                      |
| 20  | 17H 3373   | Pawl-parking brake.....             | 1    |              |                      |
| 21  | 17H 3374   | Link-toggle.....                    | 1    |              |                      |
| 22  | 17H 3375   | Pin-toggle link.....                | 1    |              |                      |
| 23  | 17H 3377   | Lever-toggle.....                   | 1    |              |                      |
| 24  | 27H 8570   | Pin-toggle(with spring).....        | 1    |              |                      |
| 25  | 17H 3381   | Pin-toggle.....                     | 1    |              |                      |
| 26  | 17H 3382   | O'ring-toggle pin.....              | 1    |              | NLA                  |
| 27  | 17H 9208   | Pin-roll.....                       | 1    |              |                      |
| 28  | 17H 3385   | Lever-toggle lift.....              | 1    |              |                      |
| 29  | 17H 3386   | Spring-toggle lever.....            | 1    |              |                      |
| 30  | 17H 3387   | Lever-torsion.....                  | 1    |              |                      |
| 30  | 37H 3937   | Lever-torsion.....                  | 1    |              | (G)23EA 1001 TO 1142 |
| 31  | 17H 2427   | Washer.....                         | 1    |              | (G)23EA 1143 ON      |
| 32  | 17H 3388   | Spring-retaining.....               | 1    |              |                      |
| 33  | 17H 3631   | Link-parking brake.....             | 1    |              |                      |
| 34  | 17H 3390   | Clip-linkage rod.....               | 2    |              | (G)23EA 1001 TO 1142 |
| 33  | 37H 3938   | Link-parking brake.....             | 1    |              | (G)23EA 1143 ON      |
| 35  | 22H 1267   | Cable-throttle valve control.....   | 1    |              |                      |
| 36  | 37H 4556   | PAN ASSEMBLY-OIL.....               | 1    |              |                      |
| 37  | 37H 4555   | Washer-sealing.....                 | 1    |              |                      |
| 38  | 37H 6403   | Plug-drain.....                     | 1    |              |                      |
|   | 27H 3301   | Gasket-pan.....                     | 1    |              |                      |
|   | NCS 505    | Screw-oil pan to case.....          | 15   |              |                      |
|   | LWN 205    | Washer-spring.....                  | 15   |              |                      |
| 39  | 88G 624    | Magnet.....                         | 1    |              |                      |
| 40  | 27H 8598   | HOUSING ASSEMBLY-EXTENSION.....     | 1    |              |                      |
| 41  | 1H 3339    | Seal-oil.....                       | 1    |              |                      |
| 42  | 27H 3310   | Gasket-extension housing.....       | 1    |              |                      |
|   | LWN 305    | Washer-spring.....                  | 4    |              |                      |



| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
|----------|----------|-------------|------|--------------|---------|
|----------|----------|-------------|------|--------------|---------|

**GEARBOX-AUTOMATIC-18GD,18GF,18GG AND 18V-continued**

|    |          |  |   |  |  |
|----|----------|--|---|--|--|
| 1  | 27H 2643 | PUMP ASSEMBLY.....                               | 1 |  |  |
| 2  | 13H 5844 | Seal-oil.....                                    | 1 |  |  |
| 3  | 37H 4711 | O ring.....                                      | 1 |  |  |
|    | LWN 305  | Washer-springg.....                              | 5 |  |  |
| 4  | 37H 3957 | Screw and lock washer.....                       | 1 |  |  |
| 5  | 17H 2634 | Tube-pump inlet.....                             | 1 |  |  |
| 6  | 17H 3309 | O ring-pump inlet tube.....                      | 1 |  |  |
| 7  | 7H 6876  | Gasket-adaptor and converter support.....        | 1 |  |  |
|    | LWN 305  | Washer-spring.....                               | 6 |  |  |
| 8  | 7H 6848  | Washer-thrust-input shaft.....                   | 1 |  |  |
| 9  | 27H 8584 | Cylinder-front clutch.....                       | 1 |  |  |
| 10 | 18G 8622 | PLATE ASSEMBLY-FRONT CLUTCH.....                 | 1 |  |  |
| 11 | 17H 3312 | O ring-inner-piston.....                         | 1 |  |  |
| 12 | 17H 3314 | Ring-sealing-outer piston.....                   | 1 |  |  |
| 13 | 37H 6846 | Piston(with reed).....                           | 1 |  |  |
| 15 | 17H 3315 | Ring-spring-bearing.....                         | 1 |  |  |
| 16 | 17H 3323 | Ring-snap-spring-front clutch.....               | 1 |  |  |
| 17 | 17H 3321 | Hub-front clutch.....                            | 1 |  |  |
| 18 | 7H 6851  | Washer-thrust-hub.....                           | 1 |  |  |
| 19 | 17H 3322 | Shaft-input(with bush).....                      | 1 |  |  |
| 20 | 17H 3323 | Ring-snap-pump.....                              | 1 |  |  |
| 21 | 17H 3324 | Drum-front.....                                  | 1 |  |  |
| 22 | 18G 8262 | PLATE ASSEMBLY-REAR CLUTCH.....                  | 1 |  |  |
| 23 | 17H 3326 | O ring-inner-piston.....                         | 1 |  |  |
| 24 | 17H 3327 | Ring-sealing-outer-piston.....                   | 1 |  |  |
| 25 | 37H 6847 | Piston(with reed).....                           | 1 |  |  |
| 26 | 17H 3323 | Ring-snap-rear clutch.....                       | 1 |  |  |
| 27 | 17H 3332 | Spring-rear clutch.....                          | 1 |  |  |
| 28 | 17H 3333 | Seat-spring.....                                 | 1 |  |  |
| 29 | 17H 3334 | Ring-snap-seat.....                              | 1 |  |  |
| 31 | 37H 4705 | Washer-thrust-front clutch cylinder(steel).....  | 1 |  |  |
| 32 | 7H 6854  | Washer-thrust-front clutch cylinder(bronze)..... | 1 |  |  |

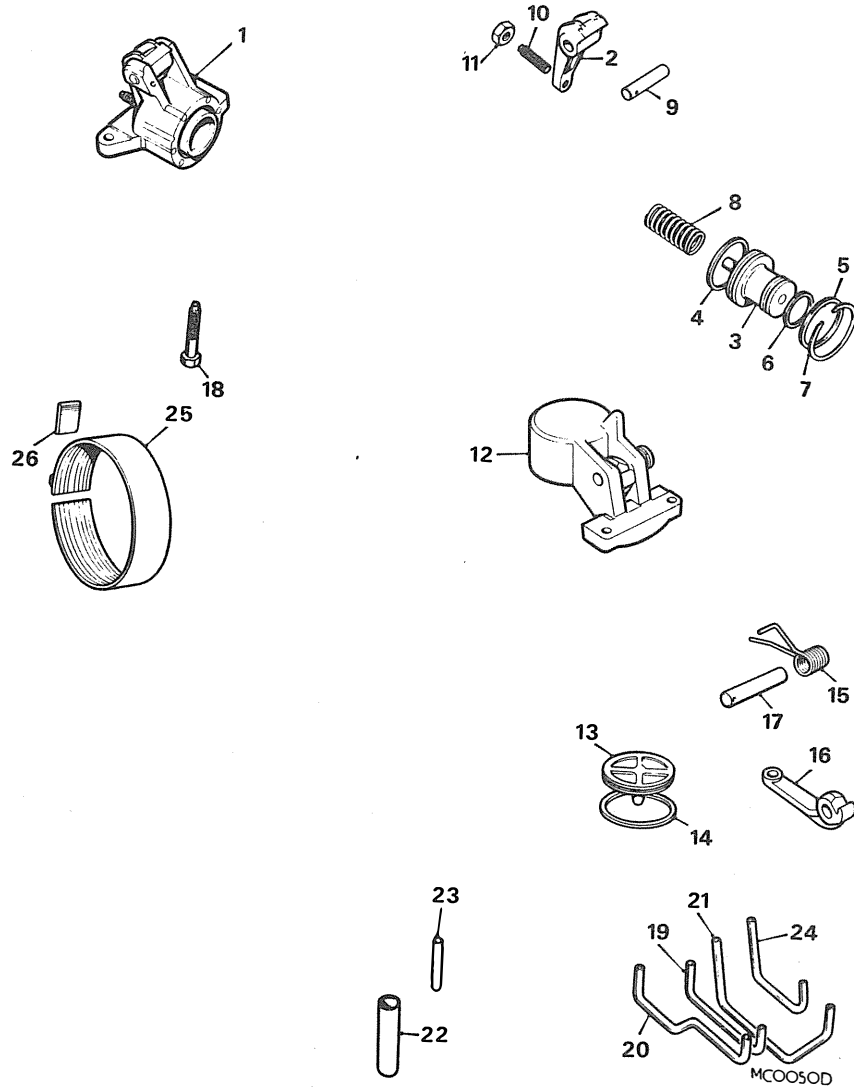


| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
|----------|----------|-------------|------|--------------|---------|
|----------|----------|-------------|------|--------------|---------|

GEARBOX AUTOMATIC-18GD,18GF,18GG AND 18V-continued.

|    |          |   |     |  |  |
|----|----------|---|-----|--|--|
| 1  | 37H 3731 | GEAR ASSEMBLY-FORWARD SUN                 | 1   |  |  |
| 2  | 27H 2641 | Ring-oil sealing                          | 1   |  |  |
| 3  | 7H 6857  | Bearing-needle thrust                     | 1   |  |  |
| 4  | 37H 3793 | Ring-oil sealing-sun gear to front clutch | 2   |  |  |
| 5  | 27H 8585 | Centre support(with plug)                 | 1   |  |  |
| 6  | 7H 6855  | Screw-centre support                      | 2   |  |  |
| 7  | 7H 6856  | Washer-lock                               | NLA |  |  |
| 8  | 37H 4290 | PLANET COVER:GEARS AND REAR DRUM ASSEMBLY | 1   |  |  |
| 9  | 17H 3341 | Race-outer-one way clutch                 | 1   |  |  |
| 10 | 17H 3323 | Ring-snap-outer race                      | 1   |  |  |
| 11 | 27H 3592 | Plate-bearing-needle thrust               | 1   |  |  |
| 12 | 17H 3342 | Clutch-one way                            | 1   |  |  |
| 13 | 7H 6857  | Bearing-needle thrust                     | 1   |  |  |
| 14 | 37H 2059 | Plate-rear-adaptor                        | 1   |  |  |
| 15 | 7H 6858  | Bolt-plate to case(with lockwasher)       | 5   |  |  |
| 16 | 27H 8586 | Shaft-driven(with bush and plug)          | 1   |  |  |
| 17 | 17H 3349 | Gear-ring                                 | 1   |  |  |
| 18 | 17H 3350 | Ring-snap                                 | 1   |  |  |
| 19 | 37H 4560 | Bearing and plate needle thrust           | 1   |  |  |
| 20 | 7H 6861  | Washer-thrust-driven shaft                | 1   |  |  |
| 21 | 37H 3794 | Ring-oil sealing                          | 3   |  |  |
| 22 | 37H 2838 | GOVERNOR ASSEMBLY(WITH SLEEVE)            | 1   |  |  |
| 23 | 37H 1327 | GOVERNOR ASSEMBLY(LESS SLEEVE)            | 1   |  |  |
| 24 | 17H 6813 | Spring                                    | 1   |  |  |
| 25 | 7H 6878  | Screw(with spring washer)                 | NLA |  |  |
| 26 | 37H 3769 | Retainer-spring                           | 1   |  |  |
|    | BLS 108  | Ball-governor drive                       | 1   |  |  |
| 28 | 17H 3334 | Ring-snap-governor                        | 1   |  |  |
| 29 | 22B 473  | Gear speedometer drive                    | 1   |  |  |
| 30 | BLS 106  | Ball                                      | 1   |  |  |
| 31 | 27H 8597 | Ring-snap-speedometer gear                | 2   |  |  |
| 32 | 27H 8600 | Washer-plain                              | 1   |  |  |
| 33 | 27H 8601 | Screw-coupling flange                     | 1   |  |  |



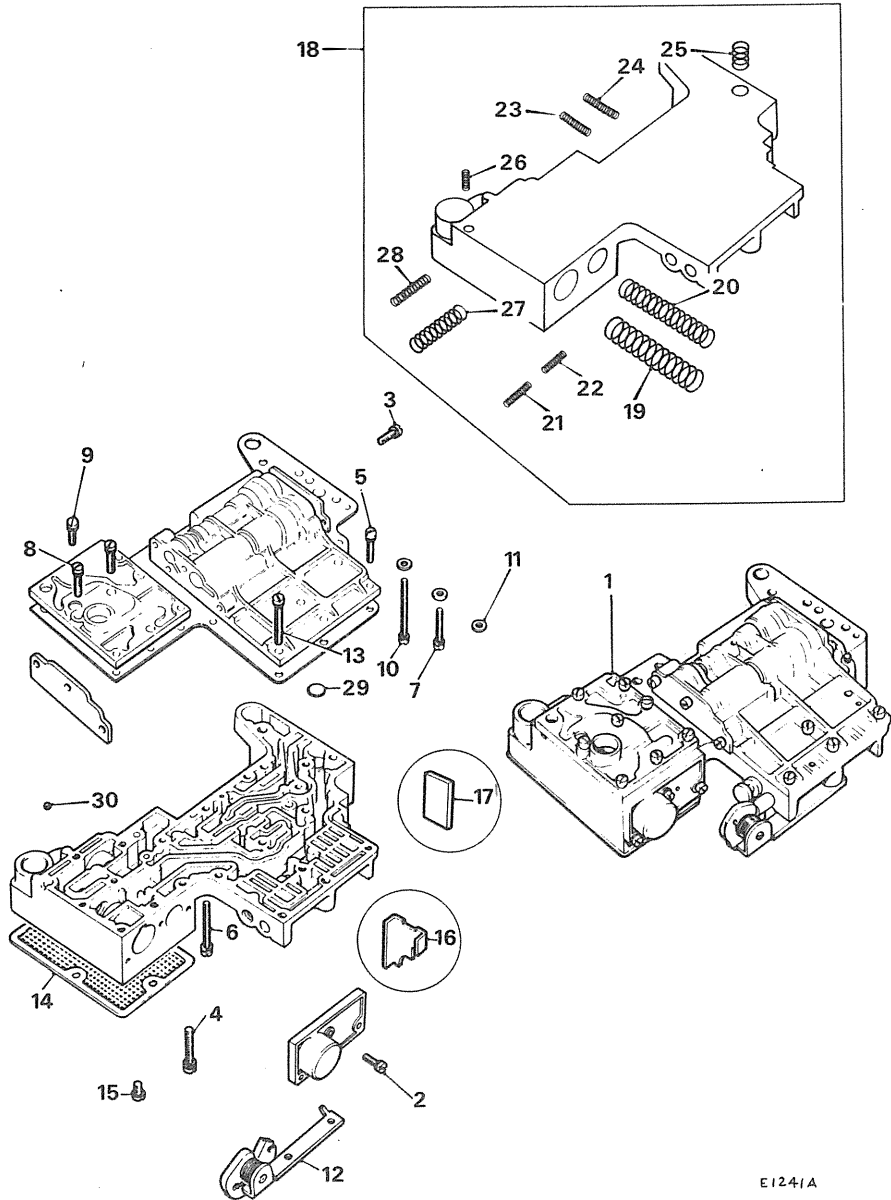


| Ill. No.  | Part No. | DESCRIPTION                     | Qty. | Change Point         | REMARKS |
|---|----------|---------------------------------|------|----------------------|---------|
| <b>GEARBOX-AUTOMATIC-18GD,18GF,18GG AND 18V-continued</b> |          |                                 |      |                      |         |
| 1   | 27H 6196 | SERVO ASSEMBLY-FRONT .....      | 1    |                      |         |
| 2   | 17H 3355 | Lever .....                     | 1    |                      |         |
| 3   | 17H 3357 | Piston(with pin) .....          | 1    |                      |         |
| 4   | 17H 3358 | 'O'ring .....                   | 1    | (G)23EA 1001 TO 1041 |         |
| 4   | 17H 3358 | 'O'ring .....                   | 2    | (G)23EA 1042 ON      |         |
| 5   | 17H 3360 | Ring-oil sealing .....          | 1    |                      |         |
| 6   | 17H 3361 | 'O'ring .....                   | 1    |                      |         |
| 7   | 17H 3362 | Ring-snap .....                 | 1    |                      |         |
| 8   | 27H 6197 | Spring.....                     | 1    |                      |         |
| 9   | 27H 5947 | Pin-lever pivot.....            | 1    |                      |         |
| 10  | 7H 6862  | Screw-adjusting .....           | 1    |                      |         |
| 11  | 7H 6863  | Nut-lock.....                   | 1    |                      |         |
|   | LWN 305  | Washer-spring .....             | 2    |                      |         |
| 12  | 27H 8602 | SERVO ASSEMBLY-REAR.....        | 1    |                      |         |
| 13  | 27H 8593 | Piston .....                    | 1    |                      |         |
| 14  | 17H 3368 | 'O'ring .....                   | 1    |                      |         |
| 15  | 27H 3787 | Spring.....                     | 1    |                      |         |
| 16  | 17H 3372 | Lever .....                     | 1    |                      |         |
| 17  | 27H 3788 | Pin-lever to pivot.....         | 1    |                      |         |
| 18  | 7H 6866  | Screw-servo to case.....        | NLA  |                      |         |
|   | NCS 612  | Screw-servo to case.....        | 1    |                      |         |
|   | LWN 206  | Washer-spring .....             | 2    |                      |         |
| 19  | 17H 3398 | Tube-front servo apply .....    | 1    |                      |         |
| 20  | 27H 2629 | Tube-front servo release .....  | 1    |                      |         |
| 21  | 27H 3287 | Tube-rear clutch .....          | 2    |                      |         |
| 22  | 27H 3288 | Tube-pump outlet.....           | 1    |                      |         |
| 23  | 27H 3290 | Tube-converter-in and out ..... | 2    |                      |         |
| 24  | 27H 3291 | Tube-rear servo .....           | 1    |                      |         |
| 25  | 17H 3391 | Brand-brake.....                | 2    |                      |         |
| 26  | 17H 3392 | Strut-servo .....               | 2    |                      |         |

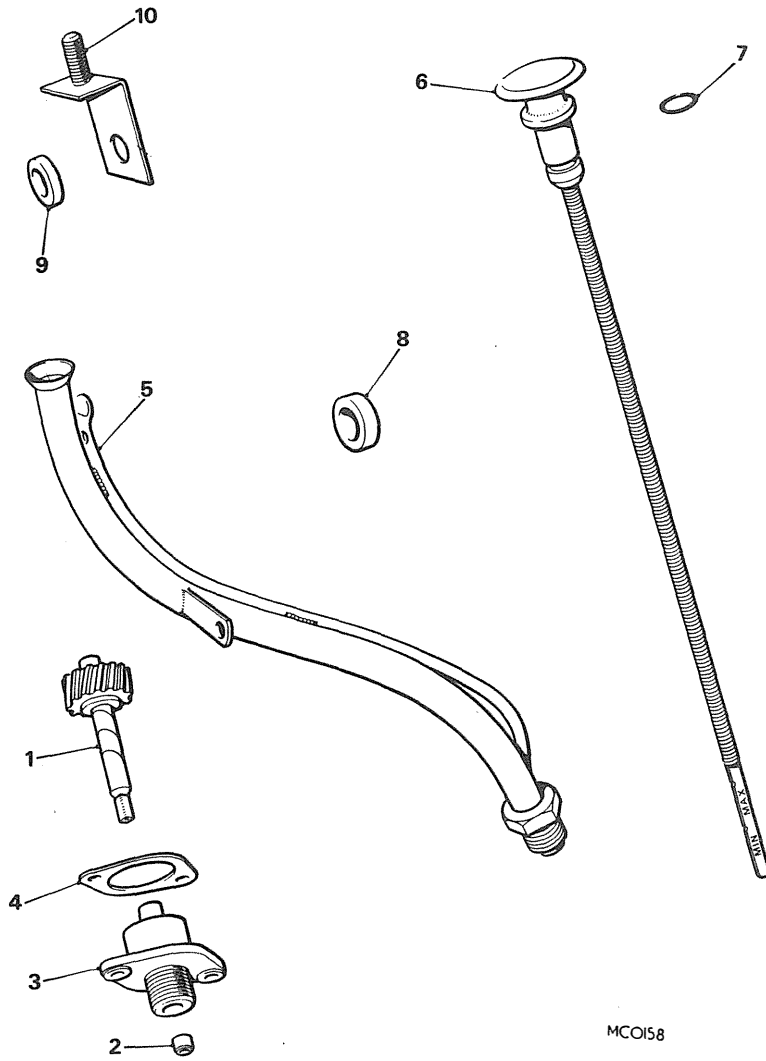
| Ill. No. | Part No. | DESCRIPTION | Qty. | Change Point | REMARKS |
|----------|----------|-------------|------|--------------|---------|
|----------|----------|-------------|------|--------------|---------|

**GEARBOX-AUTOMATIC-18GD,18GF,18GG AND 18V-continued**

|    |          |   |     |  |  |
|----|----------|---|-----|--|--|
| 1  | 37H 2839 | BODY ASSEMBLY-VALVE .....   | 1   |  |  |
| 2  | 27H 2644 | Screw(with lock-washer)-<br>end plate to lower body .....                   | 3   |  |  |
| 3  | 37H 3958 | Screw(with lock-washer)-<br>end plate-front and rear to<br>upper body ..... | 6   |  |  |
| 4  | 37H 3966 | Screw(with lock-washer)-<br>body upper to body lower .....                  | 5   |  |  |
| 5  | 37H 3957 | Screw(with lock-washer)-<br>body upper to body lower .....                  | 2   |  |  |
| 6  | 37H 3967 | Screw(with lock-washer)-<br>body upper to body lower .....                  | 1   |  |  |
| 7  | 37H 3966 | Screw(with lock-washer)-<br>plate-governor line .....                       | 2   |  |  |
| 8  | 37H 3966 | Screw(with lock-washer)-<br>plate-oil tube .....                            | 2   |  |  |
| 9  | 37H 3957 | Screw(with lock-washer)-<br>plate-oil tube .....                            | 6   |  |  |
| 10 | 37H 3968 | Screw(with lock-washer)-<br>strainer to valve body .....                    | 2   |  |  |
| 11 | 17H 2428 | Washer-plain .....  | 2   |  |  |
| 12 | 37H 2840 | Cam-downshift valve .....   | 1   |  |  |
| 13 | 37H 3969 | Screw-cam bracket .....   | 2   |  |  |
| 14 | 27H 9338 | Strainer-oil pump .....   | 1   |  |  |
| 15 | 37H 3958 | Screw(with lock-washer)<br>strainer to body .....                           | 4   |  |  |
| 16 | 37H 2096 | Plate-stop-throttle valve .....   | 1   |  |  |
| 17 | 37H 2097 | Stop-throttle valve .....   | 1   |  |  |
| 18 | 8G 8789  | SPRING KIT-VALVE .....  | 1   |  |  |
| 19 | 17H 6801 | Spring-primary regulator<br>valve .....                                     | 1   |  |  |
| 20 | 17H 6802 | Spring-secondary regulator<br>valve .....                                   | 1   |  |  |
| 21 | 17H 6803 | Spring-throttle valve .....   | 1   |  |  |
| 22 | 17H 6921 | Spring-throttle return .....  | 1   |  |  |
| 23 | 17H 6804 | Spring-servo orifice<br>control .....                                       | 1   |  |  |
| 24 | 17H 6805 | Spring-modulator valve .....  | NLA |  |  |
| 25 | 17H 6806 | Spring-pump check valve .....   | 1   |  |  |
| 26 | 17H 6807 | Spring-converter check<br>valve .....                                       | 1   |  |  |
| 27 | 17H 6808 | Spring-2-3 shift valve-<br>inner .....                                      | 1   |  |  |
| 28 | 17H 6809 | Spring-1-2 shift valve .....  | 1   |  |  |
| 29 | 17H 9207 | Valve-check-pump .....  | NLA |  |  |
| 30 | 37H 4647 | Ball .....  | 1   |  |  |
| 33 | LWN 304  | Washer-spring .....   | 3   |  |  |



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| Ill. No.  | Part No.  | DESCRIPTION                                    | Qty. | Change Point | REMARKS |
|---|-----------|--|------|--------------|---------|
| <b>GEARBOX-AUTOMATIC-18GD,18GF,18GG AND 18V-continued</b> |           |  |      |              |         |
| 1   | 22B 471   | Pinion-speedometer .....                       | 1    |              |         |
| 2   | 13H 4024  | Seal-oil .....                                 | 1    |              |         |
| 3   | 22H 29    | Bush-speedometer pinion .....                  | 1    |              |         |
| 4   | 22H 903   | Gasket-bush .....                              | 1    |              |         |
|   | SH 604061 | Screw .....                                    | 2    |              |         |
|   | LWZ 404   | Washer-shakeproof .....                        | 2    |              |         |
| 5   | AHH 8436  | Tube-oil filler and breather .....             | 1    |              |         |
| 6   | AHC 370   | Rod-oil dipper .....                           | NLA  |              |         |
| 7   | TRS 710   | 'O'ring-oil dipper rod .....                   | 1    |              |         |
| 8   | AHH 8559  | Tube-distance .....                            | NLA  |              |         |
|   | HBZ 524   | Bolt-converter housing to mounting plate ..... | 2    |              |         |
|   | HBZ 522   | Bolt-converter housing to mounting plate ..... | 3    |              |         |
|   | HBZ 526   | Bolt-converter housing to mounting plate ..... | 2    |              |         |
|   | LWZ 305   | Washer-spring .....                            | 7    |              |         |
|   | FNZ 505   | Nut .....                                      | 7    |              |         |
|   | WA 110061 | Washer-plain .....                             | 1    |              |         |
| 9   | 22H 1302  | Washer-packing .....                           | 1    |              |         |
|   | PWZ 105   | Washer-plain .....                             | 1    |              |         |
| 10  | 22H 1303  | Bracket .....                                  | 1    |              |         |
|   | 13H 2567  | Angle drive-speedometer .....                  | 1    |              |         |

MGB

MGB TOURER AND GT

| III. No.  | Part No. |  | DESCRIPTION                       | Qty. | Change Point | REMARKS |
|---|----------|--|-----------------------------------|------|--------------|---------|
| <b>GEARBOX-AUTOMATIC-18GD,18GF,18GG AND 18V-continued</b> |          |  |                                   |      |              |         |
|   | 18G 8592 |  | KIT-RUBBER RING AND OIL SEAL..... | 1    |              |         |
|   | 18G 8008 |  | KIT-THRUST WASHER.....            | 1    |              |         |
|   | 8G 8679  |  | KIT-SEALING RING .....            | 1    |              |         |
|   | 8G 8680  |  | KIT-GASKET.....                   | 1    |              |         |

ILLUSTRATION NOT USED