

The



Series MGA 1500,
MGA 1600, and MGA 1600 (Mk. II)

NOTE

Refer to the end of the appropriate Section for the latest instructions when carrying out work on the vehicle.

Additional copies of this publication (Part No. AKD600D) can only be obtained from an M.G. Distributor.

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INTRODUCTION

This Manual has been prepared to provide the service operator with the necessary information for the maintenance and repair of the M.G. (Series MGA, MGA 1600, and MGA 1600 [Mk. II]).

The Manual also serves as a ready-reference book for service supervision and covers items of procedure for the guidance of both the fully qualified and the less-experienced mechanic.

UNIT ARRANGEMENT

In the Manual the complete vehicle is divided into Sections each of which deals with an assembly or major component and carries a reference letter. Where necessary, a Section is divided into two or three parts, having a single, a double, or a treble reference letter. In such cases the double-letter Section refers specifically to Series MGA 1600 and MGA 1600 (Mk. II) cars and the treble-letter Section refers to the Series MGA 1600 and MGA 1600 (Mk. II) fitted with centre-lock wheels and Dunlop disc brakes. These Sections should always be used in conjunction with the corresponding single-letter Section. Where there is no double-letter or treble-letter Section the information contained in the single-letter Section refers to all models.

NUMBERING OF PAGES AND ILLUSTRATIONS

The pages and illustrations are numbered consecutively within each Section, and the Section title and letter(s) are shown at the top of each page.

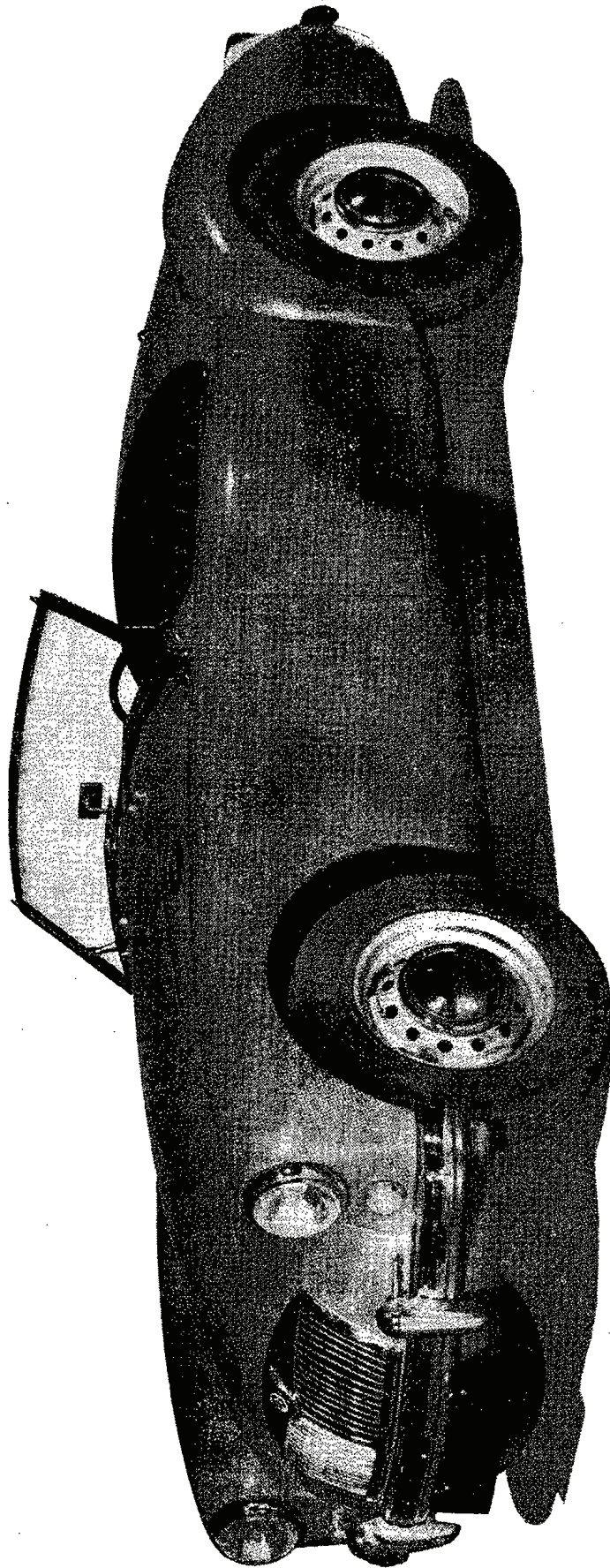
SERVICE TOOLS

Use of the correct tools contributes to an efficient, economic, and profitable repair. References have therefore been made to such tools throughout the Manual.

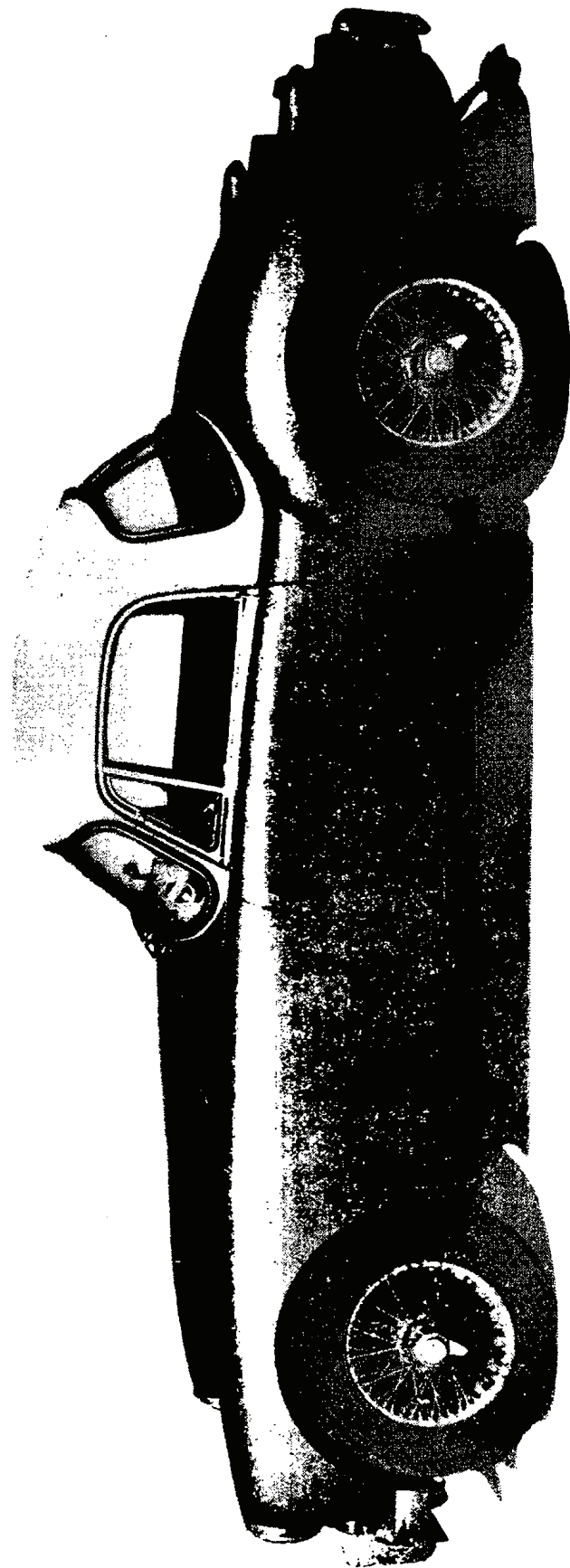
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THE M.G. (Series MGA) TWO-SEATER



THE M.G. (Series MGA 1600) COUPÉ



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THE M.G. (Series MGA 1600—Mk. II) TOURER

