

CONFIDENTIAL

MG/229

SERVICE MEMORANDUM

10 September 1958

IMPORTANT MODIFICATIONS

Parts List

Amendment No.

Piston assemblies - gudgeon pins	<u>From Engine No. 38484 - MGA</u> <u>10938*- Magnette</u> <u>8914 - Magnette with</u> <u>Manumatic</u>	PMG/275 PMG/275
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Improved design

Introduction of gudgeon pin with diameter of centre hole reduced to 5/16" (7.94 mm.). As new pin is heavier than superseded type, new parts may only be fitted to earlier engines in sets of four. This also applies to piston assemblies.

* less 11001 to 11016.

Steering - ball socket assemblies	<u>From Car No. 55545 (RHD))</u> - <u>MGA</u> <u>53875 (LHD))</u> <u>32032 (RHD))</u> - <u>Magnette</u> <u>31946 (LHD))</u>	PMG/286 290 PMG/285
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To improve grease release

Grease escape hole drilled in ball socket cap. Cup and fibre washers fitted beneath grease nipple.

Interchangeable in sets.

Cylinder block - rear main bearing cap	<u>From Engine No. 40106 - MGA</u> <u>11911 - Magnette</u> <u>12201 - Magnette with</u> <u>Manumatic</u>)) Nil) Parts List) not affected)
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To prevent oil leaks

Two .625" (15.87 mm.) holes drilled in oil cavity and .187" (4.75 mm.) cutaway machined in oil return housing.

See Service Memorandum No. MG/212 for application to earlier cars.

P.T.O.

Door hinges

From Car No. 52916 - MGA Coupé

PMG/285

To increase door opening angle

Hinges with smaller stops introduced.

Interchangeable in door sets only.

See Service Memorandum No. MG/221 for details of modifying earlier cars.