

# CONFIDENTIAL

MG/259

# SERVICE MEMORANDUM cancelling MG/245

29 June 1959

## VALVE GUIDES - REPLACEMENT ENGINES

ALL MODELS

A small percentage of .010" (.25 mm.) oversize valve guides is fitted during the assembly of replacement engines. These can be identified by VG+.010" stamped on the cylinder head adjacent to one of the stud-holes where it is not obscured by either a nut or the valve rocker cover gasket.

Replacement .010" oversize valve guides can be supplied (see Parts Lists). No other oversizes are available.

They can be identified by a shallow groove in the outside diameter.