



Service bulletin

0 116

THE BRITISH MOTOR CORPORATION (AUSTRALIA) PTY. LIMITED

CARS

FOR THE ATTENTION OF SERVICE AND PARTS MANAGERS

NON-INTERCHANGEABILITY OF GEARBOX GEARS

The following parts if, manufactured in Australia, CANNOT be used in conjunction with gears manufactured in England or vice versa. English gears are stamped with "MOWOG" only, whereas Australian gears are stamped with "MOWOG" over the map of Australia or "MOWOG-A".

Part No:	Description:	POSITION of ORIGIN STAMPING
11G3023	Cluster	Rear face of low gear.
11G3064	2nd Speed Gear	Front face.
11G3090	Reverse gear	Front face.
1G3594	3rd Speed Mainshaft Gear	Rear face.
1G3597	3rd and 4th Synchro	Front face.
1G3598	Synchro coupling	Next to selector recess.
1G3610	1st Motion Shaft	To the rear of the splines.
48G137 *	(1st speed gear and 2nd Speed synchro	No stamping refer sketch. Front face.

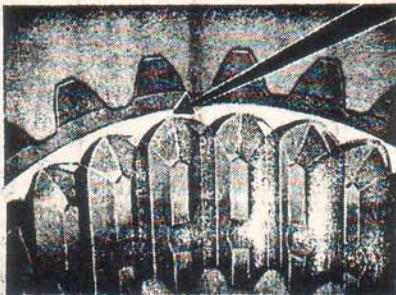
* Serviced as an assembly only.

1st speed gear used in assembly Part No. 48G137 has no stamping, however the country of manufacture can be ascertained by referring to illustrations 'A' and 'B', and the stamping on the front face of 2nd speed synchro:

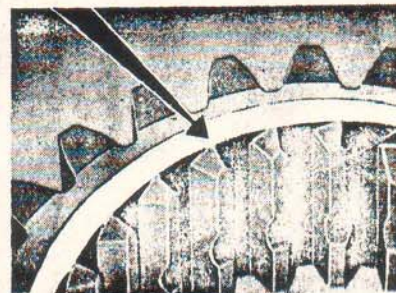
NOTE: - When ordering these parts the suffix A to the part number will denote Australian and Suffix E English.

Note internal tooth formation causing serrated appearance on top face.

Note top face of full width without interference by internal tooth formation.



Australian
1st Speed Gear



English
1st Speed Gear

Tom W. Poole

Tom W. Poole
General Service Manager.

19.8.60

'B' SERIES
GEARBOX